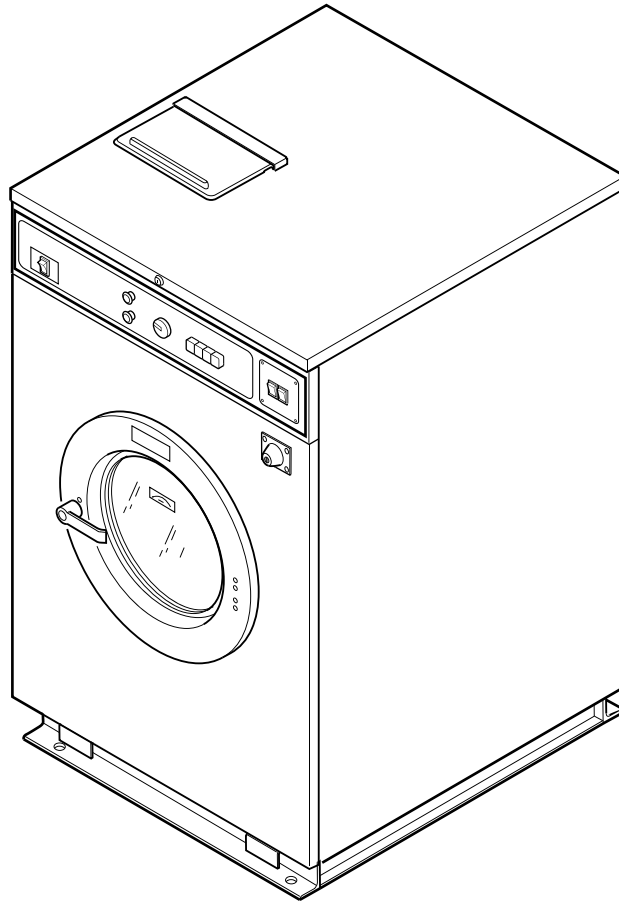


Washer-Extractor

Cabinet Hardmount
2 Speed Mechanical Timer Models
Refer to Page 5 for Model Numbers



CHM1624C_F232189

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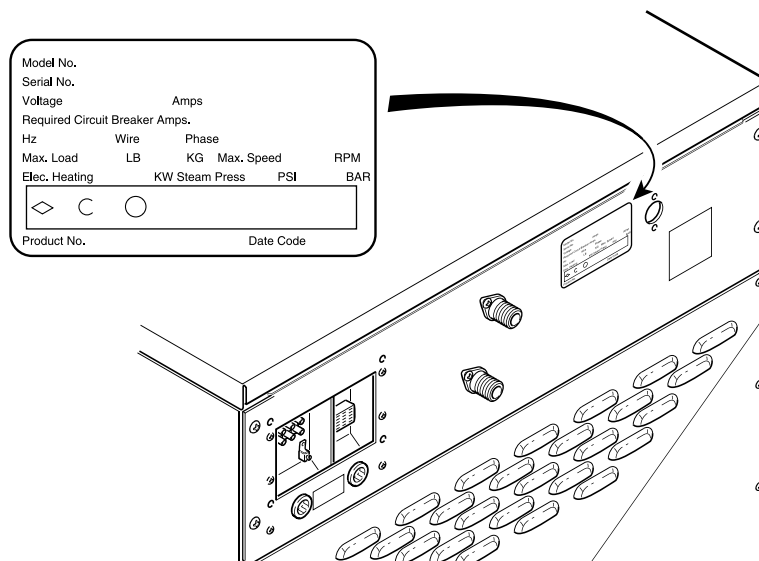
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



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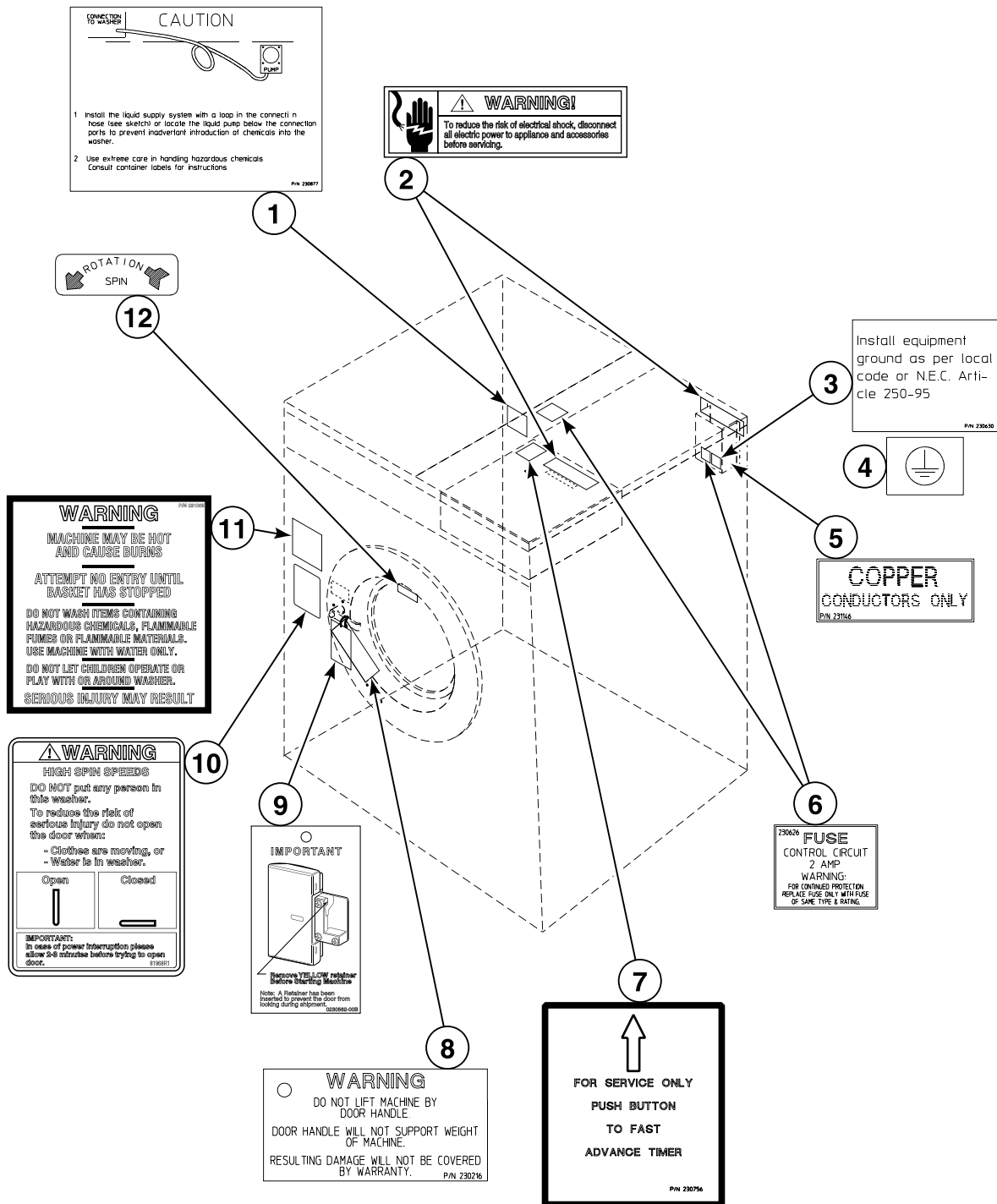
Model Identification

Information in this manual is applicable to these washer-extractor models:

HC20MD2	HC40MD2	SC20MD2	SC40MD2	UC20MD2
HC20ML2	HC40ML2	SC20ML2	SC40ML2	UC20ML2
HC20MN2	HC40MN2	SC20MN2	SC40MN2	UC20MN2
HC20MX2	HC40MX2	SC20MX2	SC40MX2	UC20MX2
HC20MY2	HC40MY2	SC20MY2	SC40MY2	UC30ML2
HC25MD2	HC50MD2	SC25MD2	SC50MD2	UC30MN2
HC25ML2	HC50ML2	SC25ML2	SC50ML2	UC30MX2
HC25MX2	HC50MN2	SC25MX2	SC50MN2	UC40MN2
HC25MY2	HC50MX2	SC25MY2	SC50MX2	UC50MN2
HC30MD2	HC50MY2	SC30MD2	SC50MY2	UC60MN2
HC30ML2	HC60MD2	SC30ML2	SC60MD2	
HC30MN2	HC60ML2	SC30MN2	SC60ML2	
HC30MX2	HC60MN2	SC30MX2	SC60MN2	
HC30MY2	HC60MX2	SC30MY2	SC60MX2	
	HC60MY2		SC60MY2	

NOTE: This manual applies to all 40-pound capacity models and to design 6 models only of every other capacity

Decals



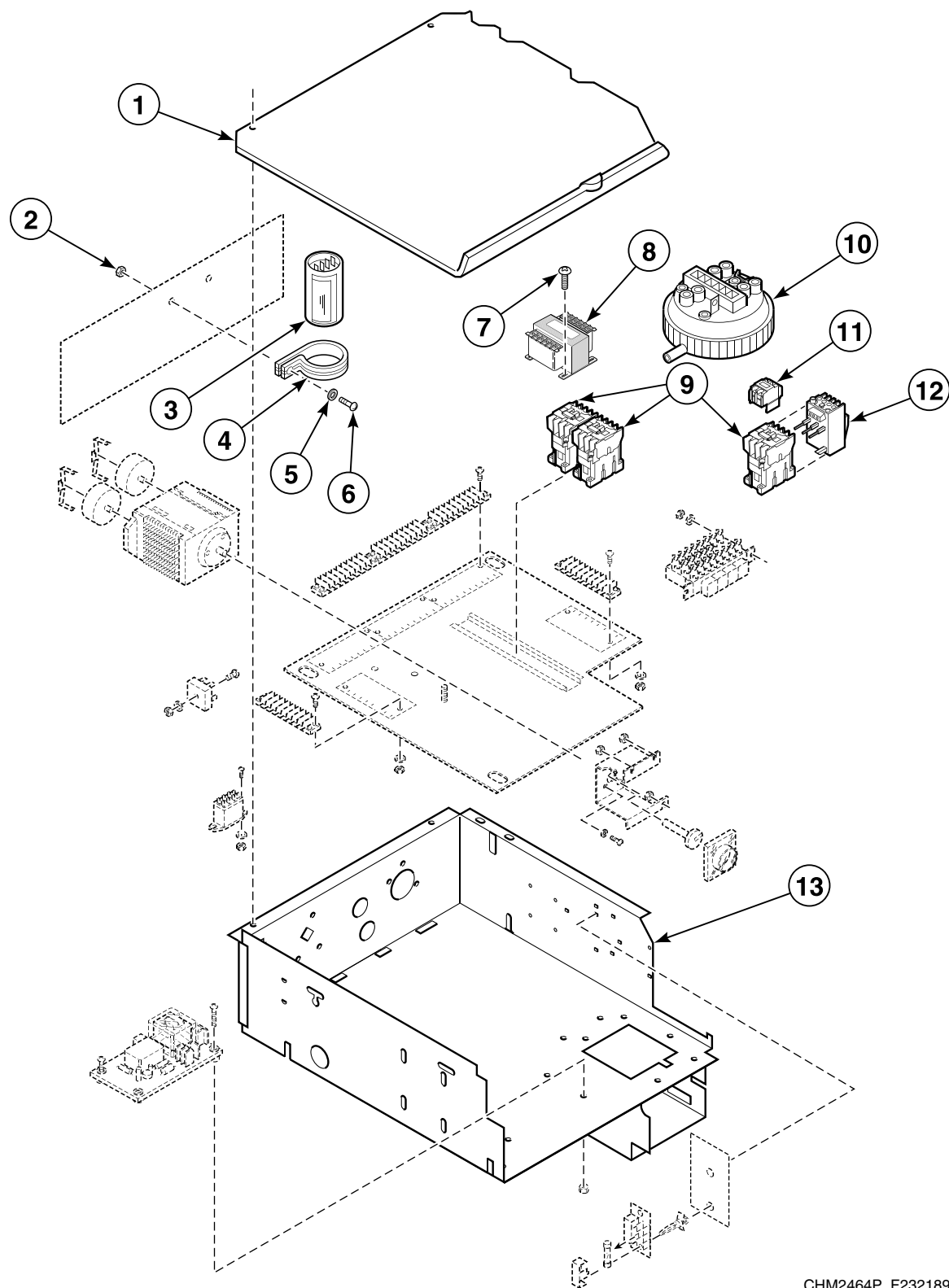
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Decals

REF	PART NO.	DESCRIPTION	COMMENTS
1	F230877	Liquid Supply Decal	MN models
2	505281	Disconnect Power Warning Label	
3	F230630	Ground Decal	
4	F230739	Ground Decal	
5	F231146	Conductor Decal	
6	N/A	Fuse Decal	
7	F230756	Manual Fast Advance Decal	MD, ML, MX and MY models
8	F230216	Do Not Lift Decal	
9	F230528	Remove Door Lock Tag	MN models
10	81968	Door Warning Label	
11	F231065	Personal Injury Warning Decal	
12	F230693	Counterclockwise Spin Rotation Decal	English
	F230914	Spin Rotation Decal	Universal

N/A = Part no longer available

Control Module - MN Models; Terminal Strip Style (Drawing 1 of 2)

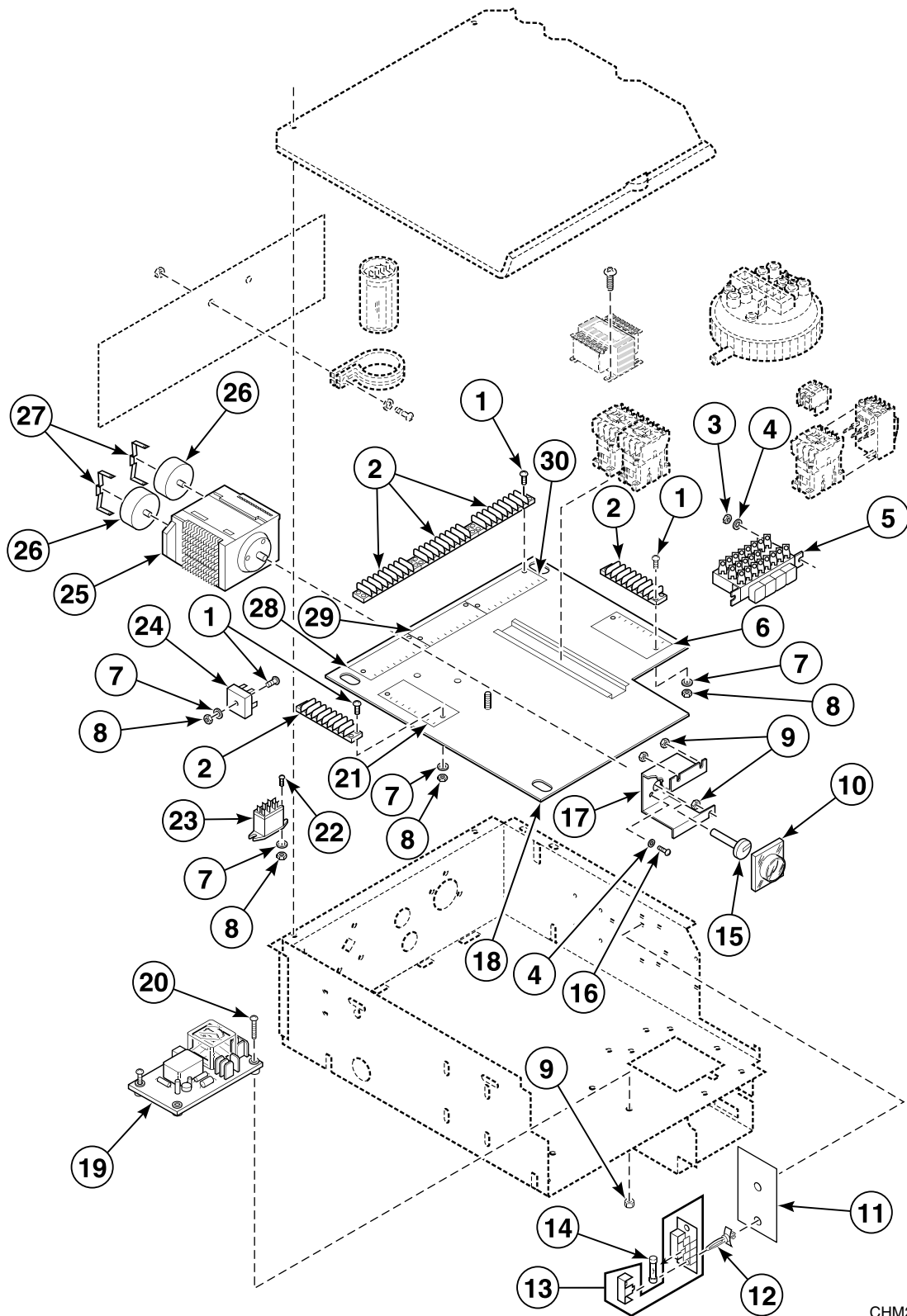


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Control Module - MN Models; Terminal Strip Style (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0637179-00	Module Box Cover	
2	F430231	Nut	1 Phase models
3	F340002	Motor Switch	1 Phase models
4	F0340722-00	Switch Clamp	1 Phase models
5	F430311	Washer	1 Phase models
6	F430916	Screw	1 Phase models
7	F430482	Screw	
8	F360124	Transformer	120 F, H, O and Y-voltage models with pump drain option
	F360117	Transformer	120 F, H, O and Y-voltage models without pump drain option
	F360156	Transformer	220 F and H-voltage models
9	F330175	Contactor	120 Volt
	F330177	Contactor	220 Volt
10	F0340343-00	Water Level Switch	Models HC20MN2, HC30MN2, SC20MN2, SC30MN2, UC20MN2 and UC30MN2
	F0340345-00	Water Level Switch	Models HC40MN2, HC50MN2, HC60MN2, SC40MN2, SC50MN2, SC60MN2, UC40MN2, UC50MN2 and UC60MN2
11	F330185	Auxiliary Contactor	
12	F0330192-00	Overload Contactor	Models HC20MN2, HC30MN2, SC20MN2, SC30MN2, UC20MN2 and UC30MN2; 1 Phase models
	F330403	Overload Contactor	Models HC40MN2, SC40MN2 and UC40MN2 through 2/25/03; 1 Phase models
	F0330191-00	Overload Contactor	Models HC40MN2, SC40MN2 and UC40MN2 starting 2/25/03; Models HC50MN2, SC50MN2 and UC50MN2; 1 Phase models
13	F0636876-01	Module Box Assembly	

Control Module - MN Models; Terminal Strip Style (Drawing 2 of 2)



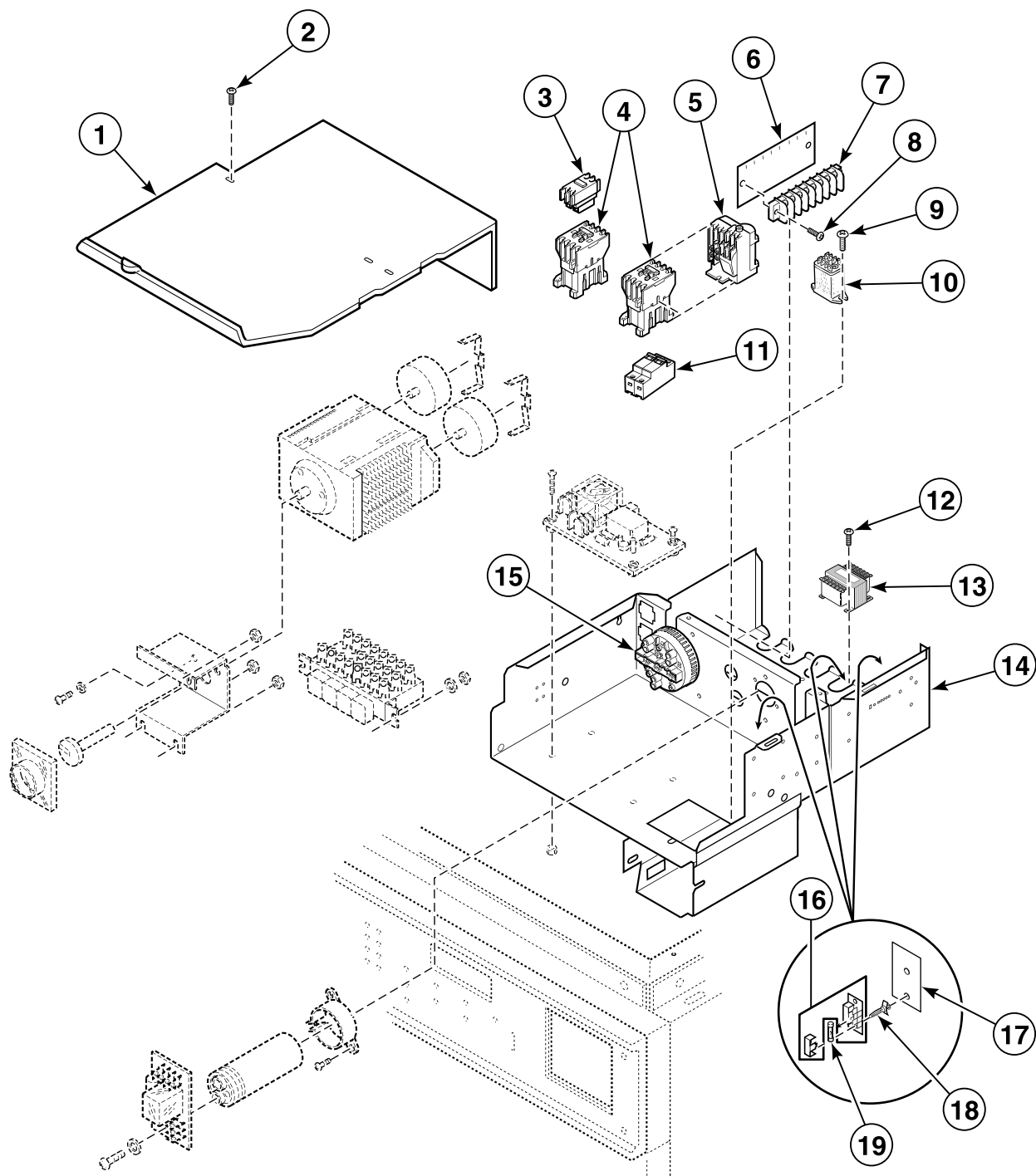
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Control Module - MN Models; Terminal Strip Style (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430916	Screw	
2	F140738	Terminal Strip	
3	F430231	Nut	
4	F431123	Washer	
5	F340442	Cycle Selector Switch	
6	F140916	Terminal Strip Insulator Decal	Terminal strip 33-40
7	F431113	Washer	
8	F431022	Nut	
9	F430231	Nut	
10	F150249	Cycle Timer Indicator Cover	
11	F231354	Fuse Decal	3.15 Amp
12	F180506	Standoff	
13	F0350312-10	Fuse Holder	
14	F350141	Fuse	3.15 Amp; Slo blo
15	F730525	Cycle Timer Indicator Kit	
16	F430948	Screw	
17	F635541	Timer Mounting Bracket	
18	F0607746-01	Electrical Panel Sub-Assembly	
19	F370413	Relay CCA	120 Volt
	F370440	Relay CCA	220 Volt/50 Hertz
	F370414	Relay CCA	220 Volt/60 Hertz
20	F430910	Screw	
21	F140912	Terminal Strip Insulator Decal	Terminal strip 1-8
22	F430917	Screw	
23	F330227	Flange Relay	120 Volt
	F330230	Flange Relay	220 Volt
24	F370310	Bridge Rectifier	120 Volt
25	F160301	Cycle Timer	120 Volt; Includes item 26
	F160304	Cycle Timer	220 Volt/50 Hertz; Includes item 26
	F200110300	Timer	220 Volt/60 Hertz
26	F160539	Motor	120 Volt/60 Hertz
	F160538	Motor	220 Volt/50 Hertz
27	N/A	Clamp	
28	F140913	Terminal Strip Insulator Decal	Terminal strip 9-16
29	F140914	Terminal Strip Insulator Decal	Terminal strip 17-24
30	F140915	Terminal Strip Insulator Decal	Terminal strip 25-32

N/A = Part no longer available

**Control Module - MD, ML, MX and MY Models; Wire Harness Style
(Drawing 1 of 2)**

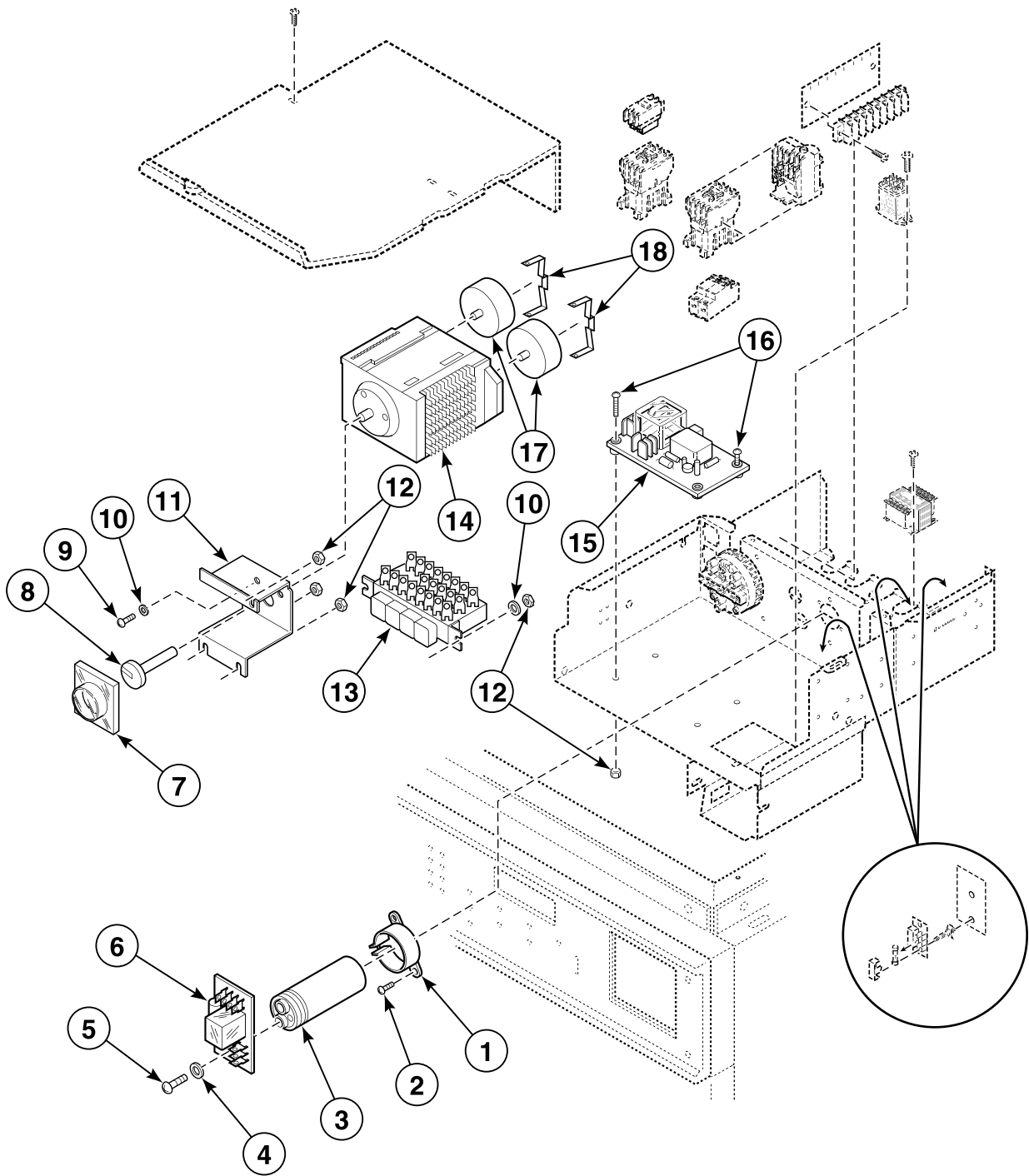


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Control Module - MD, ML, MX and MY Models; Wire Harness Style (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F634175	Control Module Cover	
2	F430174	Screw	
3	F330185	Auxiliary Contactor	
4	F330175	Contactor	120 Volt
	F330177	Contactor	220 Volt
5	F0330192-00	Overload Contactor	HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 models; 1 Phase models
	F330403	Overload Contactor	HC40 and SC40 models through 2/24/03; 1 Phase models
	F0330191-00	Overload Contactor	HC40 and SC40 models starting 2/25/03; HC50, HC60, SC50 and SC60 models; 1 Phase models
6	F140914	Terminal Strip Insulator Decal	Terminal strip 17-24; 1 Phase models
7	F140738	Terminal Strip	1 Phase models
8	F430156	Screw	1 Phase models
9	F430482	Screw	
10	F330227	Flange Relay	120 Volt
	F330230	Flange Relay	220 Volt
11	F350217	Circuit Breaker	F and H-voltage models
12	F430482	Screw	
13	F360124	Transformer	120 F, H, O and Y-voltage models with pump drain option
	F360117	Transformer	120 F, H, O and Y-voltage models without pump drain option
	F360156	Transformer	220 F and H-voltage models
14	F634236-1	Control Box Assembly	
15	F0340343-00	Water Level Switch	HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 models
	F0340345-00	Water Level Switch	HC40, HC50, HC60, SC40, SC50 and SC60 models
16	F0350312-10	Fuse Holder	
17	F231393	Fuse Decal	1 Amp
	F231394	Fuse Decal	2 Amp
	F231354	Fuse Decal	3.15 Amp
18	F180506	Standoff	
19	F350110	Fuse	1 Amp
	F350117	Fuse	2 Amp
	F350141	Fuse	3.15 Amp

**Control Module - MD, ML, MX and MY Models; Wire Harness Style
(Drawing 2 of 2)**



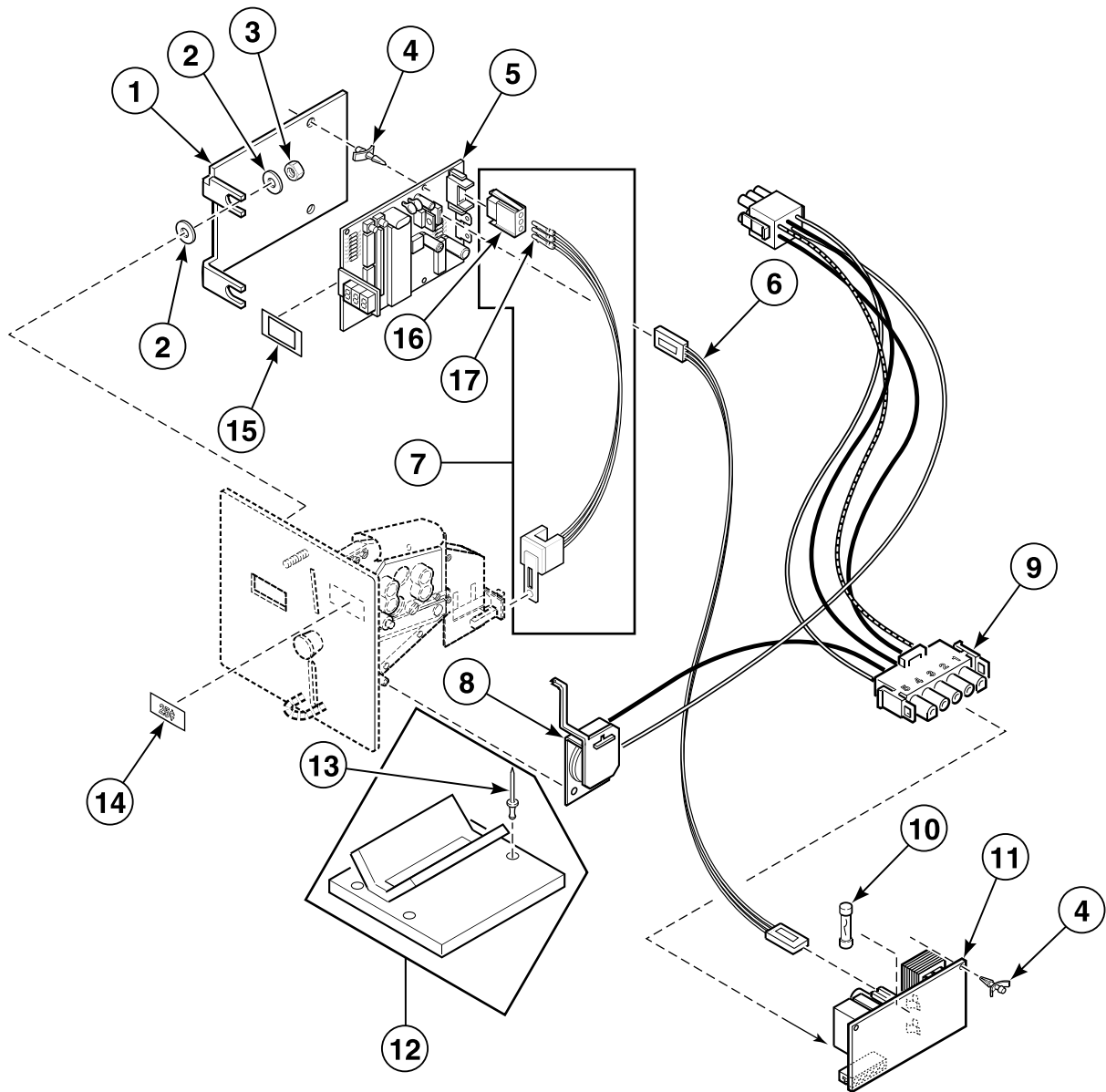
CHM2467P_F232189

Control Module - MD, ML, MX and MY Models; Wire Harness Style (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140612	Capacitor Mounting Clamp	
2	F430177	Screw	
3	F370225	Capacitor	
4	F431108	Washer	
5	F430904	Screw	
6	F370430-1	Door Lock CCA	120 Volt
	F370430-3	Door Lock CCA	220 Volt
7	F150249	Cycle Timer Indicator Cover	
8	F730525	Cycle Timer Indicator Kit	
9	F430948	Screw	
10	F431123	Washer	
11	F635541	Timer Mounting Bracket	
12	F430231	Nut	
13	F340442	Cycle Selector Switch	
14	F160301	Cycle Timer	120 Volt; Includes item 17
	F160304	Cycle Timer	220 Volt/50 Hertz; Includes item 17
	F200110300	Timer	220 Volt/60 Hertz
15	F370413	Relay CCA	120 Volt
	F370440	Relay CCA	220 Volt/50 Hertz
	F370414	Relay CCA	220 Volt/60 Hertz
16	F430910	Screw	
17	F160539	Motor	120 Volt
	F160538	Motor	220 Volt/50 Hertz
18	N/A	Clamp	

N/A = Part no longer available

Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 1 of 2)

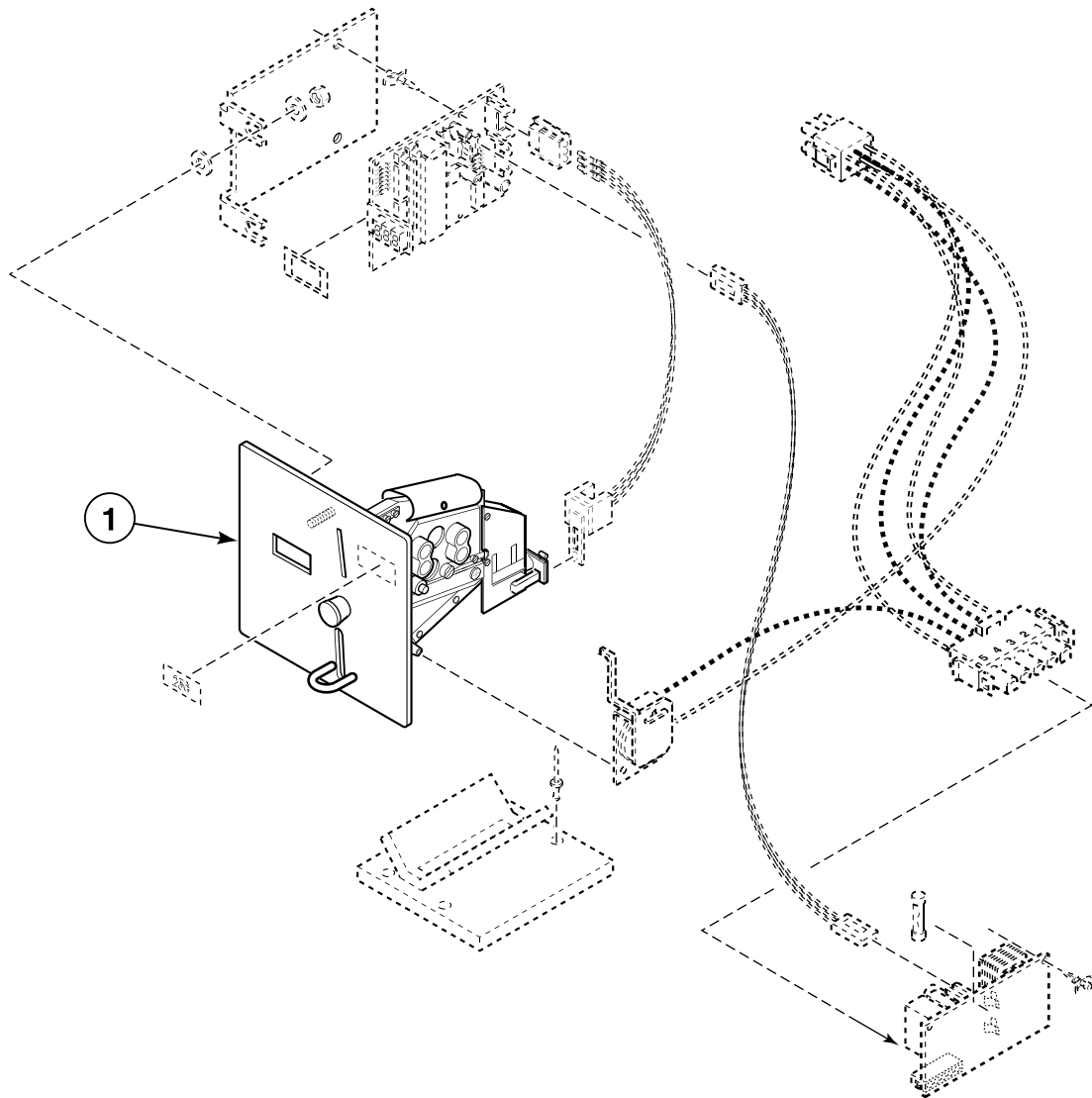


CHM2468P_F232189

Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F608169	CCA Mounting Bracket	
2	F430311	Washer	
3	F430243	Nut	
4	F432001	Circuit Board Support	
5	F0370410-10P	Coin Counter CCA	
6	F140202	DC Power Cable	
7	F775801-01	Optic Switch Kit	Includes items 16 and 17
8	F160466	Coin Meter Blocking Coil	120 Volt
	F160467	Coin Meter Blocking Coil	220 Volt
9	F0141904-01	Power Supply Harness	With connector on terminal strip end; Blue neutral wires; B and C-voltage models
	F0141904-00	Power Supply Harness	With connector on terminal strip end; Gray neutral wires; D, E, F, H, J, O and Y-voltage models
10	F350127	Fuse	40 mA
11	F370411-1	Power Supply CCA	120 Volt
	F370411-2	Power Supply CCA	220 Volt
12	F200002502P	Coin Guide Assembly	Includes item 13
13	F431215	Pop Rivet	
14	F231010	Coin Meter Insert Decal	\$.25
15	F230803	Digital Display Decal	
16	F140571	Male Connector	
17	F140572	Female Pin Connector	

Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 2 of 2)

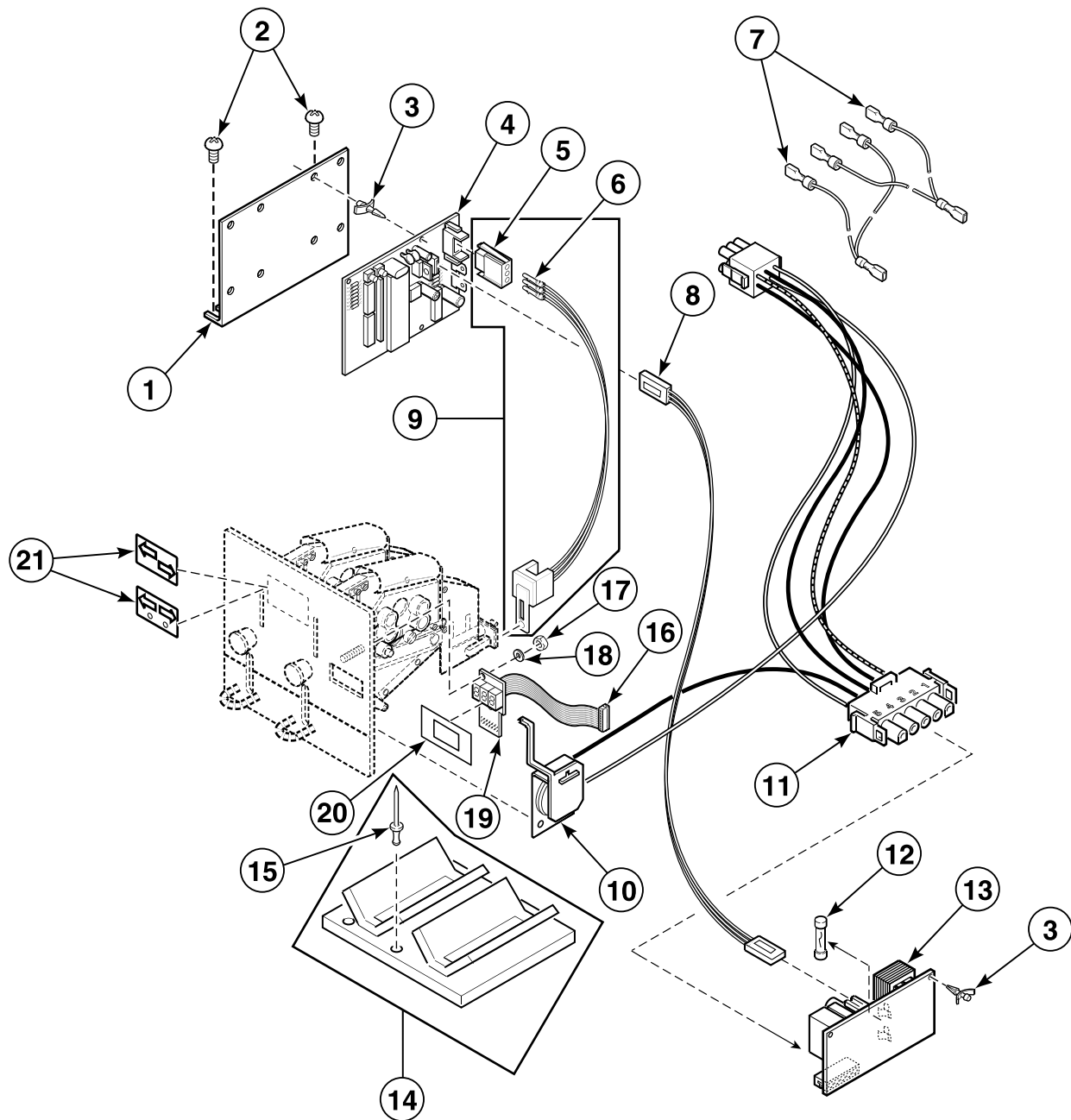


CHM2469P_F232189

Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200003000	Coin Meter Assembly	U.S. quarter; 120 Volt; Includes items 1-5, 6-8, 10, 11 and 14-17 from the <i>Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 1 of 2)</i> section
	F200003001	Coin Meter Assembly	10 Taiwan; 120 Volt; Includes items 1-5, 6-8, 10, 11 and 15-17 from the <i>Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 1 of 2)</i> section
	F200003002	Coin Meter Assembly	.880 token; 220 Volt; Includes items 1-5, 6-8, 10, 11 and 15-17 from the <i>Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 1 of 2)</i> section
	F200003003	Coin Meter Assembly	.990 token; 120 Volt; Includes items 1-5, 6-8, 10, 11 and 15-17 from the <i>Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 1 of 2)</i> section
	F200003004	Coin Meter Assembly	.990 token; 220 Volt; Includes items 1-5, 6-8, 10, 11 and 15-17 from the <i>Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 1 of 2)</i> section
	F200003005	Coin Meter Assembly	U.S. quarter; 220 Volt; Includes items 1-5, 6-8, 10, 11 and 14-17 from the <i>Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 1 of 2)</i> section
	F200003006	Coin Meter Assembly	Jeton .08; 220 Volt; Includes items 1-5, 6-8, 10, 11 and 15-17 from the <i>Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 1 of 2)</i> section
	F200003007	Coin Meter Assembly	.800 token; 120 Volt; Includes items 1-5, 6-8, 10, 11 and 15-17 from the <i>Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 1 of 2)</i> section
	F200003008	Coin Meter Assembly	500 wan/yen; 120 Volt; Includes items 1-5, 6-8, 10, 11 and 15-17 from the <i>Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 1 of 2)</i> section
	F200003009	Coin Meter Assembly	.880 token; 120 Volt; Includes items 1-5, 6-8, 10, 11 and 15-17 from the <i>Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 1 of 2)</i> section
	F200003010	Coin Meter Assembly	.800 token; 220 Volt; Includes items 1-5, 6-8, 10, 11 and 15-17 from the <i>Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 1 of 2)</i> section
	F200003011	Coin Meter Assembly	500 wan/yen; 220 Volt; Includes items 1-5, 6-8, 10, 11 and 15-17 from the <i>Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 1 of 2)</i> section
	F200003012	Coin Meter Assembly	10 Taiwan; 220 Volt; Includes items 1-5, 6-8, 10, 11 and 15-17 from the <i>Display Coin Meter Assembly - MD and MX Models; Single Drop (Drawing 1 of 2)</i> section

Display Coin Meter Assembly - MD and MX Models; Dual Drop **(Drawing 1 of 2)**

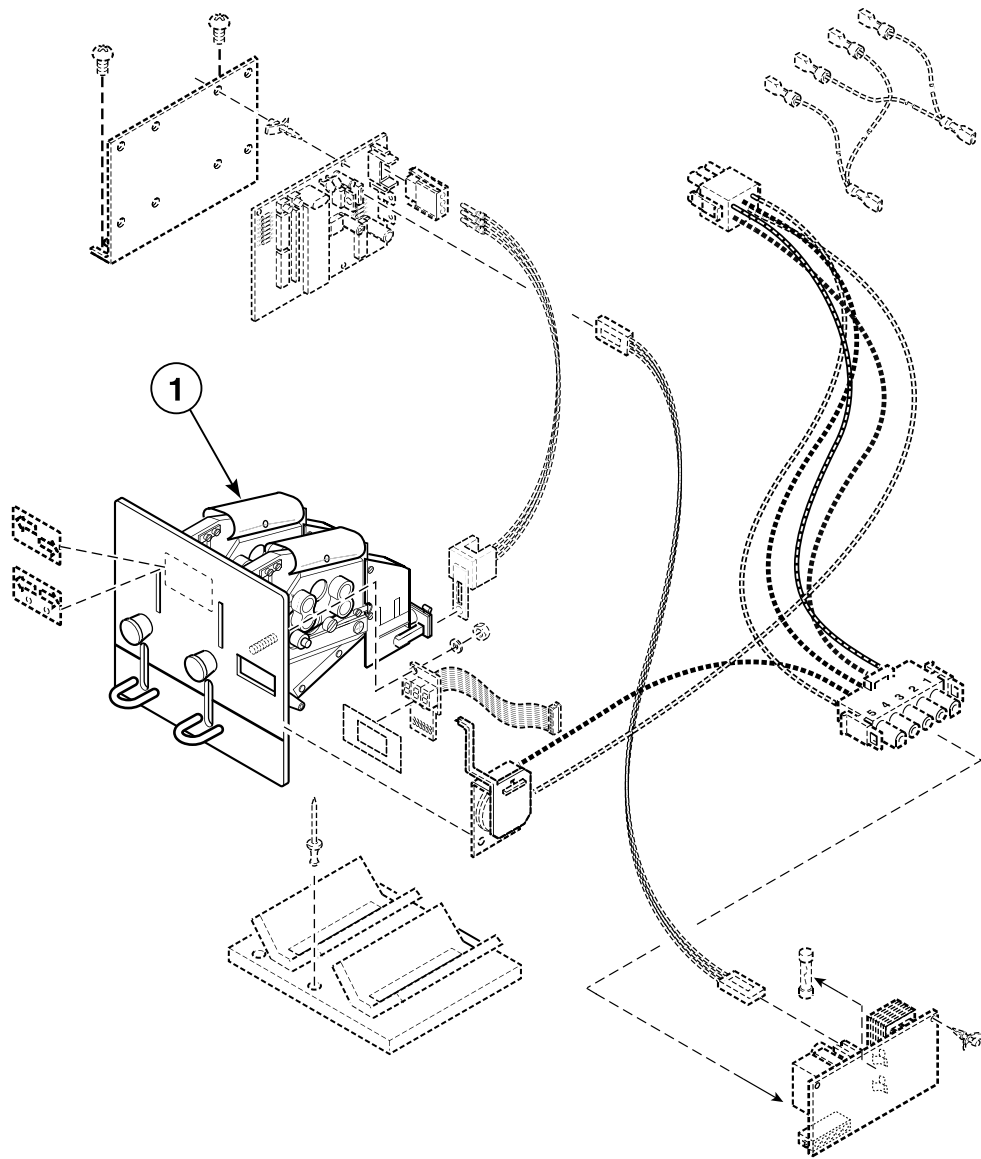


CHM2470P_F232189

Display Coin Meter Assembly - MD and MX Models; Dual Drop (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F608169	CCA Mounting Bracket	
2	F430174	Screw	
3	F432001	Circuit Board Support	
4	F370425	Coin Counter CCA	
5	F140571	Male Connector	
6	F140572	Female Pin Connector	
7	F634561-1	Coin Blocking Wire Harness	D, E, F, H, O and Y-voltage models
	F634561-2	Coin Blocking Wire Harness	B and C-voltage models
8	F140202	DC Power Cable	
9	F775801-01	Optic Switch Kit	Includes items 5 and 6
10	F160466	Coin Meter Blocking Coil	120 Volt
	F160467	Coin Meter Blocking Coil	220 Volt
11	F0141904-01	Power Supply Harness	With connector on terminal strip end; Design 6 models; B and C-voltage models
	F0141904-00	Power Supply Harness	With connector on terminal strip end; Design 6 models; D, E, F, H, J, O and Y-voltage models
12	F350127	Fuse	
13	F370411-1	Power Supply CCA	120 Volt
	F370411-2	Power Supply CCA	220 Volt
14	F200002503	Coin Guide Assembly	Includes item 15
15	F431215	Pop Rivet	
16	F140243	Ribbon Cable	
17	F430243	Nut	
18	F431925	Washer	
19	F370424-1	Digital Display LED CCA	
20	F230803	Digital Display Decal	
21	F0231595-00	Coin Meter Decal	U.S. \$1 and .25
	F0231595-01	Coin Meter Decal	Euro .50 and 2.00

Display Coin Meter Assembly - MD and MX Models; Dual Drop (Drawing 2 of 2)

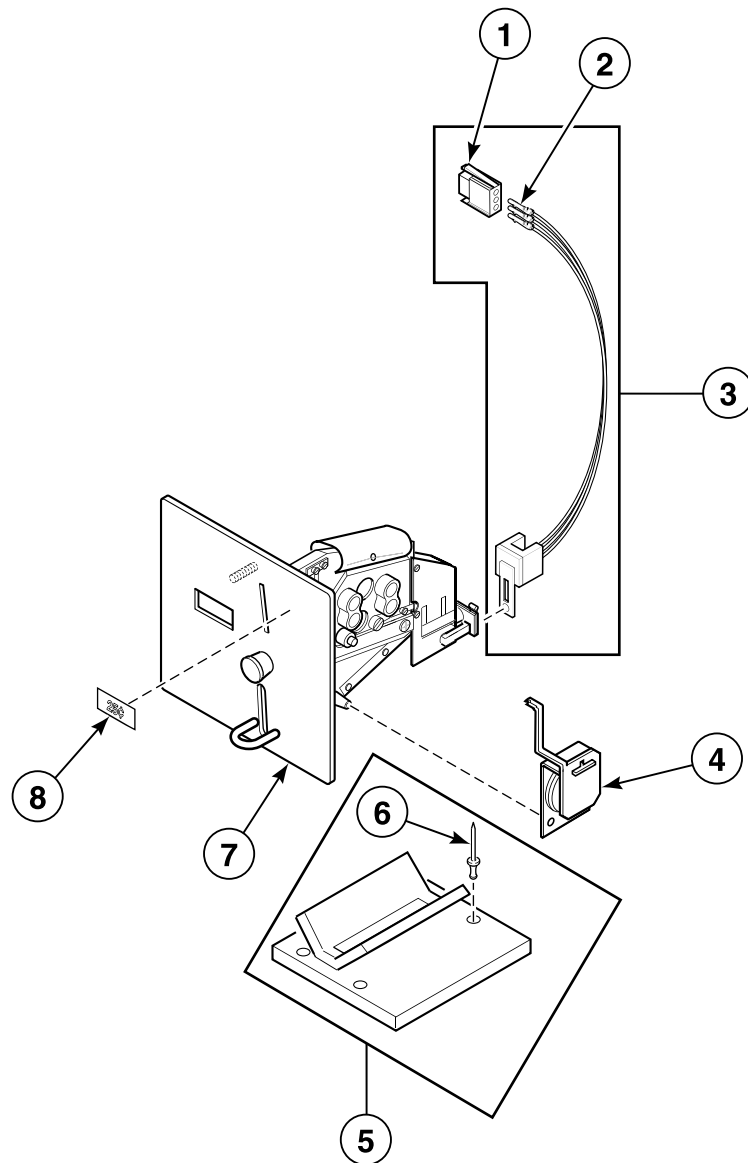


CHM2471P_F232189

Display Coin Meter Assembly - MD and MX Models; Dual Drop (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200004900	Coin Meter Assembly	1 pound and 20 pence; 220 Volt; Includes items 1-4, 5, 6, 8-10, 12, 13 and 16-20 from the <i>Display Coin Meter Assembly - MD and MX Models; Dual Drop (Drawing 1 of 2)</i> section
	F200004901	Coin Meter Assembly	100 and 500 yen; 120 Volt; Includes items 1-4, 5, 6, 8-10, 12, 13 and 16-20 from the <i>Display Coin Meter Assembly - MD and MX Models; Dual Drop (Drawing 1 of 2)</i> section
	F200004902	Coin Meter Assembly	1 and 5 krona; 220 Volt; Includes items 1-4, 5, 6, 8-10, 12, 13 and 16-20 from the <i>Display Coin Meter Assembly - MD and MX Models; Dual Drop (Drawing 1 of 2)</i> section
	F200004903	Coin Meter Assembly	Australia \$1 and .20; 220 Volt; Includes items 1-4, 5, 6, 8-10, 12, 13 and 16-20 from the <i>Display Coin Meter Assembly - MD and MX Models; Dual Drop (Drawing 1 of 2)</i> section
	F200004904	Coin Meter Assembly	1 and 5 rand; 220 Volt; Includes items 1-4, 5, 6, 8-10, 12, 13 and 16-20 from the <i>Display Coin Meter Assembly - MD and MX Models; Dual Drop (Drawing 1 of 2)</i> section
	F200004905	Coin Meter Assembly	1 and 5 shekel; 220 Volt; Includes items 1-4, 5, 6, 8-10, 12, 13 and 16-20 from the <i>Display Coin Meter Assembly - MD and MX Models; Dual Drop (Drawing 1 of 2)</i> section
	F200004906	Coin Meter Assembly	U.S. \$1 and .25; 120 Volt; Includes items 1-4, 5, 6, 8-10, 12, 13 and 16-21 from the <i>Display Coin Meter Assembly - MD and MX Models; Dual Drop (Drawing 1 of 2)</i> section
	F200004907	Coin Meter Assembly	100 and 500 peseta; 220 Volt; Includes items 1-4, 5, 6, 8-10, 12, 13 and 16-20 from the <i>Display Coin Meter Assembly - MD and MX Models; Dual Drop (Drawing 1 of 2)</i> section
	F200004908	Coin Meter Assembly	.50 and 2.00 euro; 220 Volt; Includes items 1-4, 5, 6, 8-10, 12, 13 and 16-21 from the <i>Display Coin Meter Assembly - MD and MX Models; Dual Drop (Drawing 1 of 2)</i> section
	F200004909	Coin Meter Assembly	Canada \$1 and .25; 120 Volt; Includes items 1-4, 5, 6, 8-10, 12, 13 and 16-21 from the <i>Display Coin Meter Assembly - MD and MX Models; Dual Drop (Drawing 1 of 2)</i> section
	F200004910	Coin Meter Assembly	U.S. \$1 and .25; 220 Volt; Includes items 1-4, 5, 6, 8-10, 12, 13 and 16-21 from the <i>Display Coin Meter Assembly - MD and MX Models; Dual Drop (Drawing 1 of 2)</i> section
	F200004911	Coin Meter Assembly	Canada \$1 and .25; 220 Volt; Includes items 1-4, 5, 6, 8-10, 12, 13 and 16-21 from the <i>Display Coin Meter Assembly - MD and MX Models; Dual Drop (Drawing 1 of 2)</i> section
	F200004912	Coin Meter Assembly	100 and 500 yen; 220 Volt; Includes items 1-4, 5, 6, 8-10, 12, 13 and 16-20 from the <i>Display Coin Meter Assembly - MD and MX Models; Dual Drop (Drawing 1 of 2)</i> section

W2000 Coin Meter Assembly - MD and MX Models; Single Drop

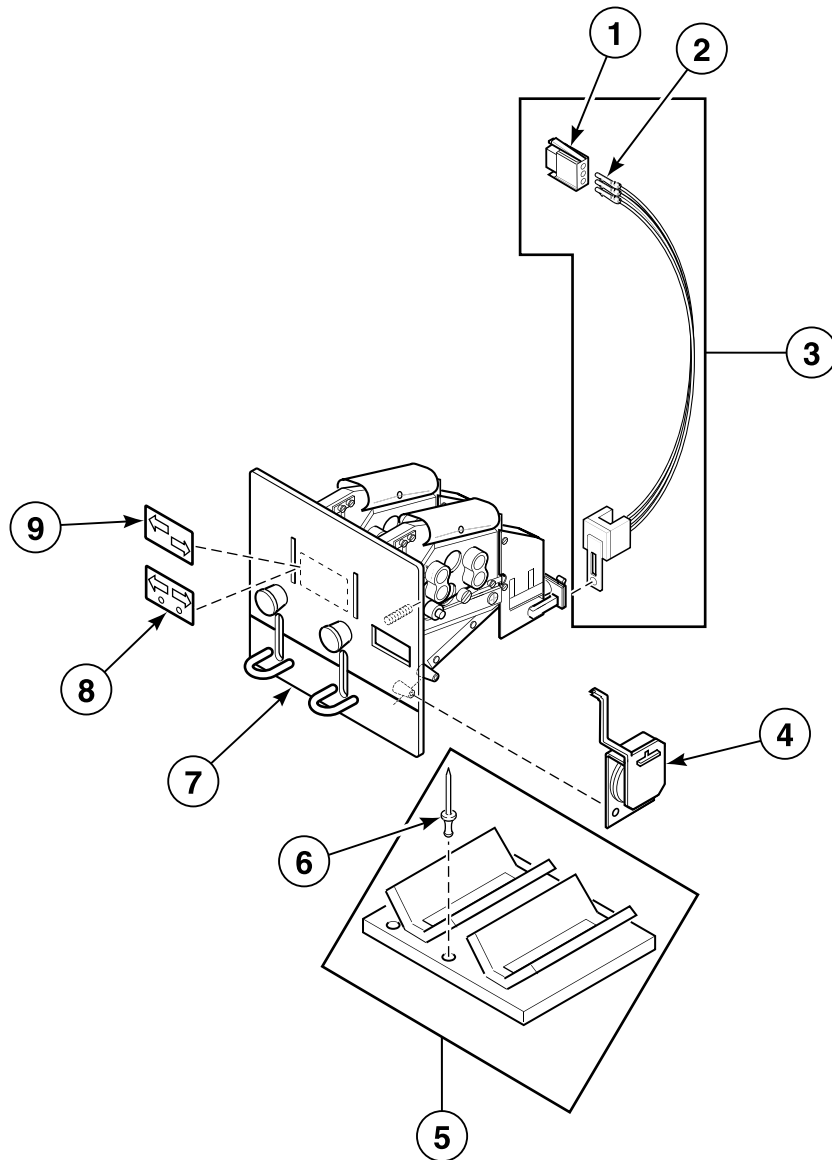


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W2000 Coin Meter Assembly - MD and MX Models; Single Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140571	Male Connector	
2	F140572	Female Pin Connector	
3	F775801-01	Optic Switch Kit	Includes items 1 and 2
4	F160466	Coin Meter Blocking Coil	120 Volt
	F160467	Coin Meter Blocking Coil	220 Volt
5	F200002502P	Coin Guide Assembly	Includes item 6
6	F431215	Pop Rivet	
7	F200115000	Coin Meter Assembly	U.S. quarter; 120 Volt; Includes items 1, 2, 8 and F160466 Coin Meter Blocking Coil
	F200115001	Coin Meter Assembly	10 Taiwan; 120 Volt; Includes items 1, 2 and 4
	F200115002	Coin Meter Assembly	.880 token; 220 Volt; Includes items 1, 2 and 4
	F200115003	Coin Meter Assembly	.990 token; 120 Volt; Includes items 1, 2 and 4
	F200115004	Coin Meter Assembly	.990 token; 220 Volt; Includes items 1, 2 and 4
	F200115005	Coin Meter Assembly	U.S. quarter; 220 Volt; Includes items 1, 2, 4 and 8
	F200115006	Coin Meter Assembly	.08 jeton; 220 Volt; Includes items 1, 2 and 4
	F200115007	Coin Meter Assembly	.800 token; 120 Volt; Includes items 1, 2 and 4
	F200115008	Coin Meter Assembly	500 wan and yen; 120 Volt; Includes items 1, 2 and 4
	F200115009	Coin Meter Assembly	.800 token; 220 Volt; Includes items 1, 2 and 4
	F200115010	Coin Meter Assembly	500 wan and yen; 220 Volt; Includes items 1, 2 and 4
	F200115011	Coin Meter Assembly	10 Taiwan; 220 Volt; Includes items 1, 2 and 4
8	F231010	Coin Meter Insert Decal	\$.25

W2000 Coin Meter Assembly - MD and MX Models; Dual Drop

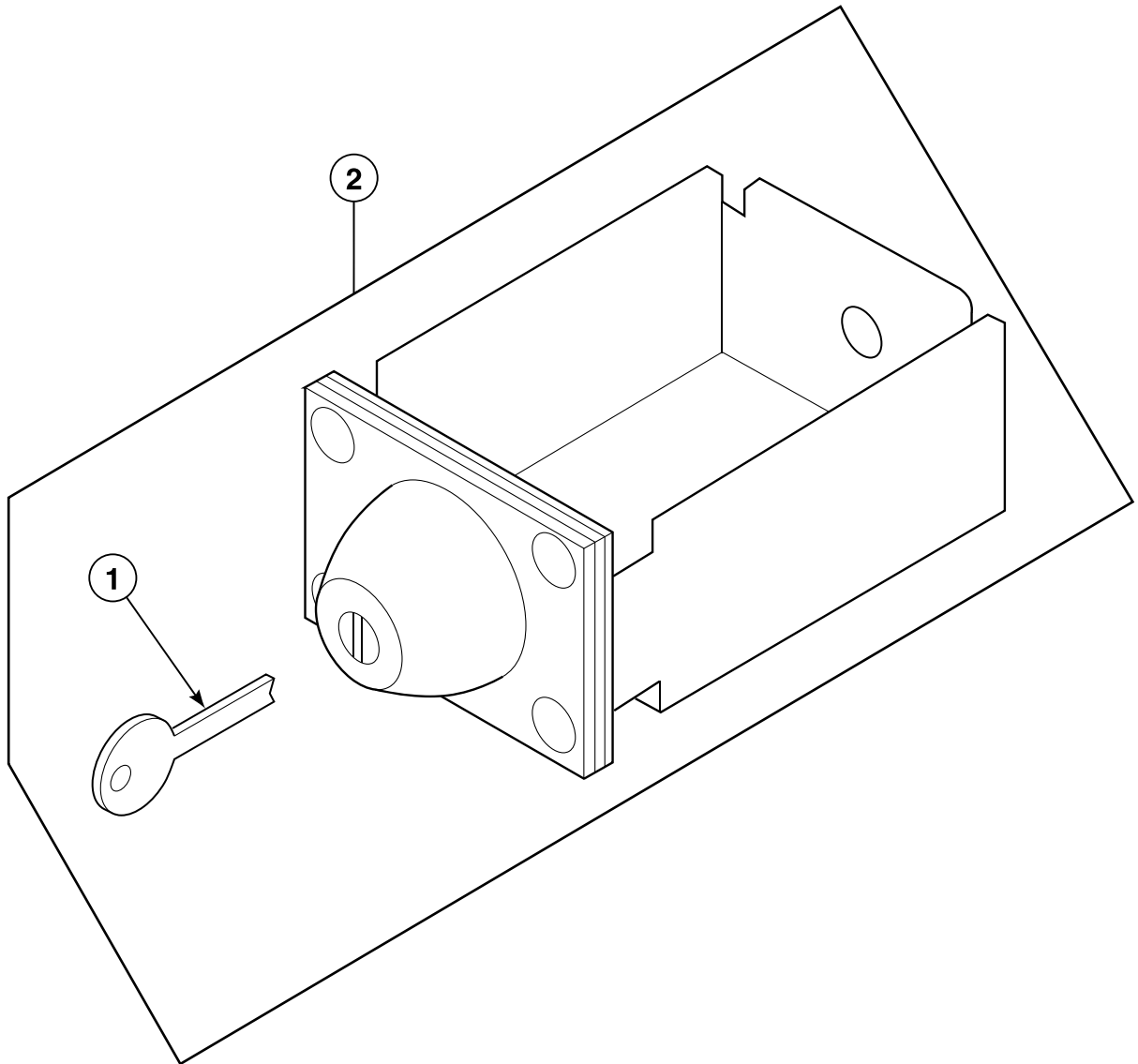


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W2000 Coin Meter Assembly - MD and MX Models; Dual Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140571	Male Connector	
2	F140572	Female Pin Connector	
3	F775801-01	Optic Switch Kit	Includes items 1 and 2
4	F160466	Coin Meter Blocking Coil	120 Volt
	F160467	Coin Meter Blocking Coil	220 Volt
5	F200002503	Coin Guide Assembly	Includes item 6
6	F431215	Pop Rivet	
7	F200115100	Coin Meter Assembly	1 pound and 20 pence; 220 Volt; Includes items 1 and 2
	F200115101	Coin Meter Assembly	100 and 500 yen; 120 Volt; Includes items 1 and 2
	F200115102	Coin Meter Assembly	1 and 5 krona; 220 Volt; Includes items 1 and 2
	F200115103	Coin Meter Assembly	Australia \$1 and .20; 220 Volt; Includes items 1 and 2
	F200115104	Coin Meter Assembly	1 and 5 rand; 220 Volt; Includes items 1 and 2
	F200115105	Coin Meter Assembly	1 and 5 shekel; 220 Volt; Includes items 1 and 2
	F200115106	Coin Meter Assembly	U.S. \$1 and .25; 120 Volt; Includes items 1, 2 and 8
	F200115107	Coin Meter Assembly	100 and 500 peseta; 220 Volt; Includes items 1 and 2
	F200115108	Coin Meter Assembly	.50 and 2 euro; 220 Volt; Includes items 1, 2 and 9
	F200115109	Coin Meter Assembly	Canada \$1 and .25; 120 Volt; Includes items 1, 2 and 8
	F200115110	Coin Meter Assembly	U.S. \$1 and .25; 220 Volt; Includes items 1, 2 and 8
	F200115111	Coin Meter Assembly	Canada \$1 and .25; 220 Volt; Includes items 1, 2 and 8
	F200115112	Coin Meter Assembly	100 and 500 yen; 220 Volt; Includes items 1 and 2
8	F0231595-00	Coin Meter Decal	\$1 and .25
9	F0231595-01	Coin Meter Decal	.50 and 2.00 euro

Coin Box (Optional)

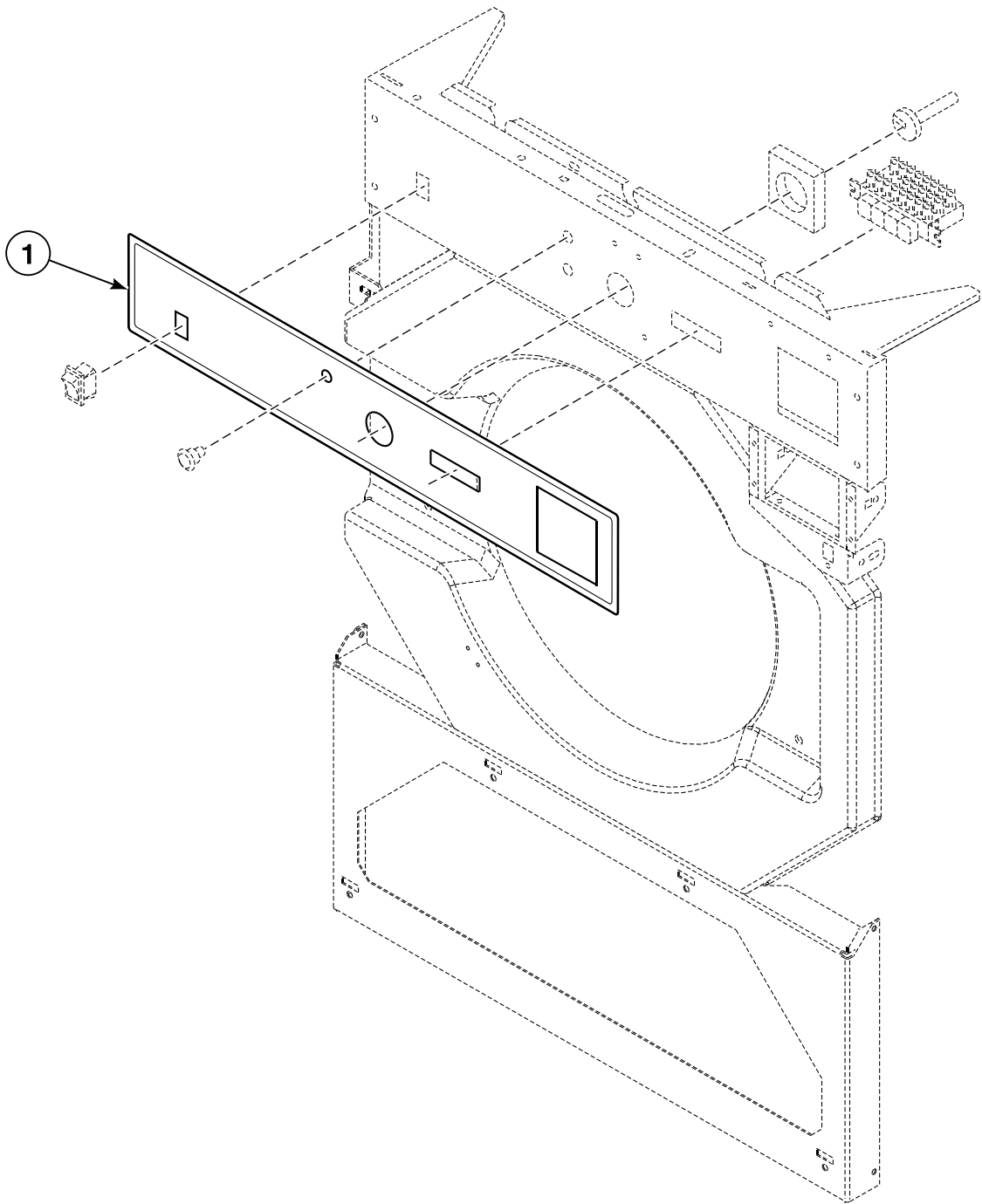


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Coin Box (Optional)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F160420	Key	UG21
2	F160672	Coin Box	UG21; Includes item 1

Control Panel Decal



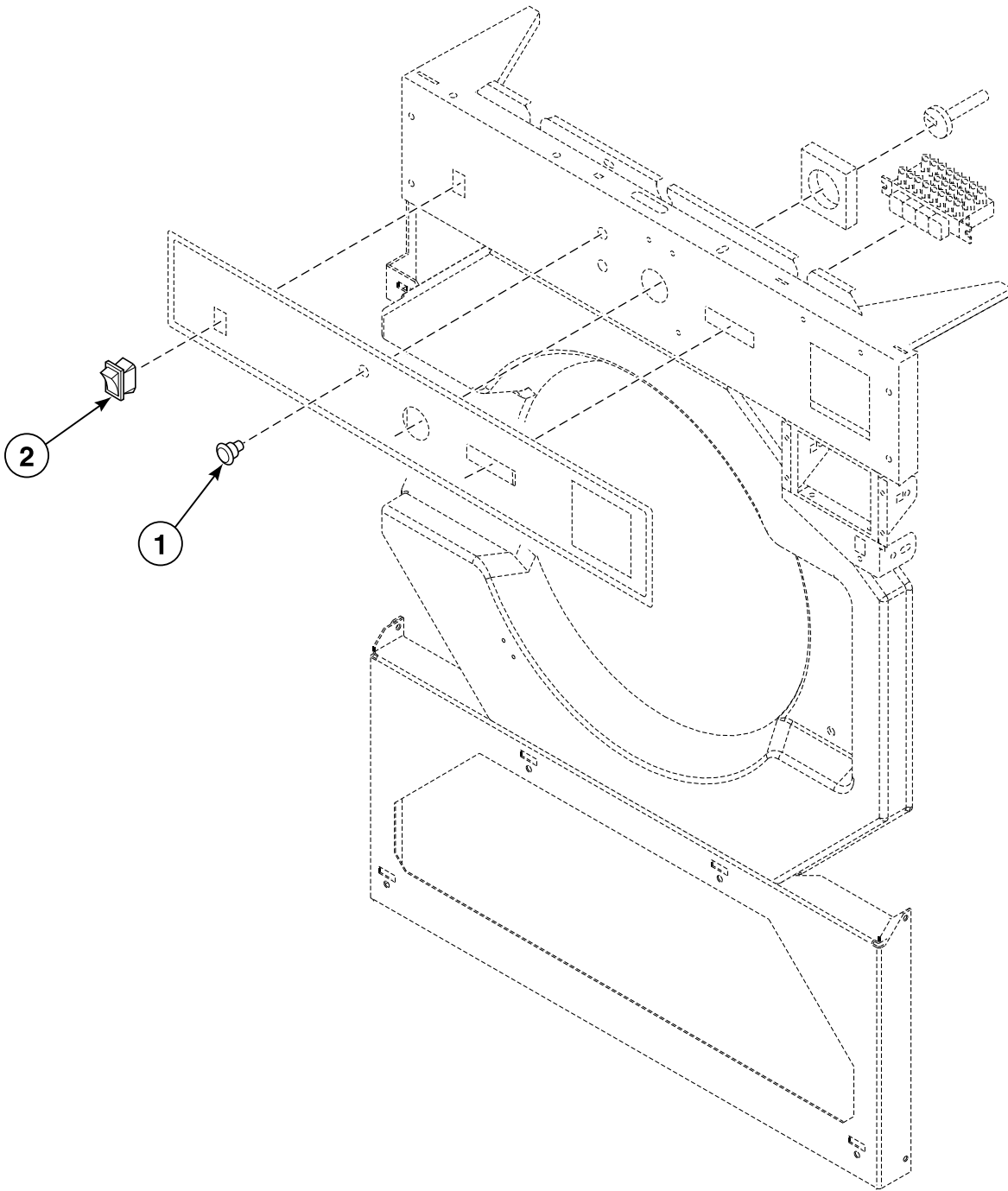
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Control Panel Decal

REF	PART NO.	DESCRIPTION	COMMENTS
1	F231476	Control Panel Decal	SC20 coin models; English
	F231577	Control Panel Decal	SC25 coin models; English
	F0231620-00	Control Panel Decal	SC20 and SC25 coin models; Icon
	F231477	Control Panel Decal	SC30 coin models; English
	F0231605-00	Control Panel Decal	SC30 coin models; Icon
	F0231599-31	Control Panel Decal	SC40 coin models; English
	F0231590-31	Control Panel Decal	SC40 coin models; Icon
	F231479	Control Panel Decal	SC50 coin models; English
	F200021241	Control Panel Decal	SC50 and SC60 coin models; Icon
	F200017941	Control Panel Decal	SC60 coin models; English
	F231472	Control Panel Decal	Model SC20MN2; English
	N/A	Control Panel Decal	Model SC20MN2; Icon
	F231473	Control Panel Decal	Model SC30MN2; English
	N/A	Control Panel Decal	Model SC30MN2; Icon
	F0231599-32	Control Panel Decal	Model SC40MN2; English
	F0231600-32	Control Panel Decal	Model SC40MN2; Icon
	F231475	Control Panel Decal	Models SC50MN2 and SC60MN2; English
	N/A	Control Panel Decal	Models SC50MN2 and SC60MN2; Icon
	F0231619-00	Control Panel Decal	UC20 coin models; Danish
	F0231617-00	Control Panel Decal	Model UC20MN2; English
	N/A	Control Panel Decal	Model UC20MN2; Icon
	F0231619-01	Control Panel Decal	Models UC30ML2 and UC30MX2; Danish
	F0231609-00	Control Panel Decal	Model UC30MN2; English
	F0231622-00	Control Panel Decal	Model UC30MN2; Icon
	F0231592-32	Control Panel Decal	Model UC40MN2; English
	F231488	Control Panel Decal	Model UC50MN2; English
	F200021141	Control Panel Decal	Models UC50MN2 and UC60MN2; Icon
	F200020941	Control Panel Decal	Model UC60MN2; English
	F231541	Control Panel Decal	HC20 and HC25 coin models; English
	F200185511	Control Panel Decal	HC20 and HC25 coin models; Icon
	F231542	Control Panel Decal	HC30 coin models; English
	F200185521	Control Panel Decal	HC30 coin models; Icon
	F0231597-31	Control Panel Decal	HC40 coin models; English
	F200185531	Control Panel Decal	HC40 coin models; Icon
	F231544	Control Panel Decal	HC50 and HC60 coin models; English
	F200185541	Control Panel Decal	HC50 and HC60 coin models; Icon
	F231537	Control Panel Decal	Model HC20MN2; English
	F231538	Control Panel Decal	Model HC30MN2; English
	F0231597-32	Control Panel Decal	Model HC40MN2; English
	F231540	Control Panel Decal	Models HC50MN2 and HC60MN2; English

N/A = Part no longer available

Momentary Switch and Light

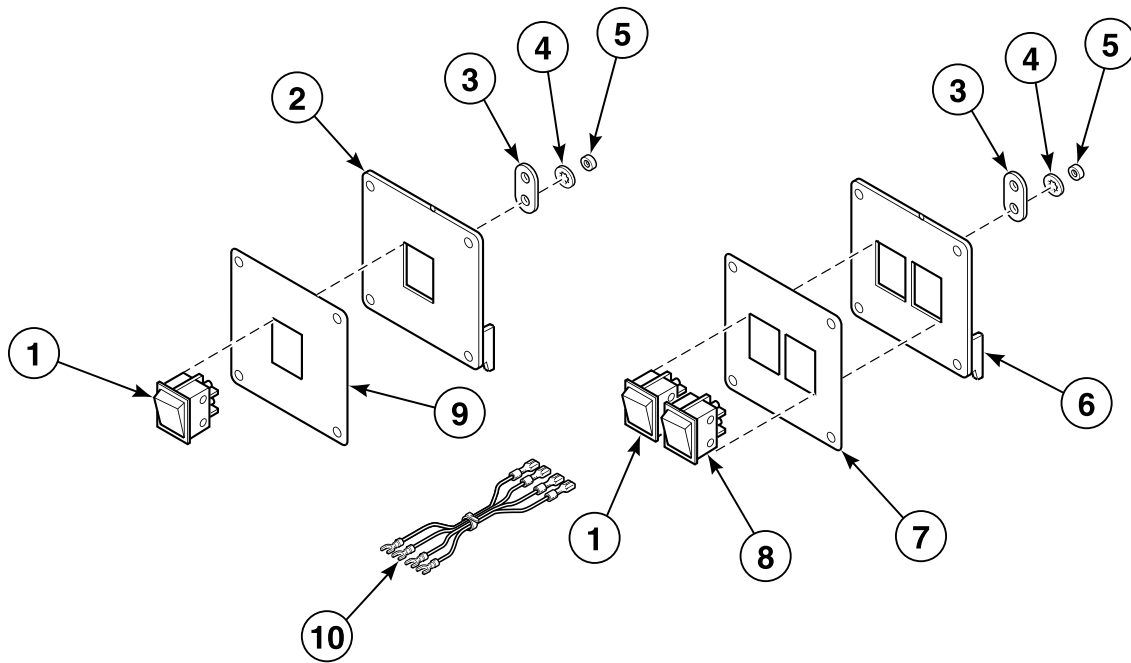


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Momentary Switch and Light

REF	PART NO.	DESCRIPTION	COMMENTS
1	F350430	Light	Clear; 120 Volt
	F350431	Light	Clear; 220 Volt
	F350411	Light	Amber; 120 Volt
	F350413	Light	Amber; 220 Volt
	F350420	Light	Green; 120 Volt
	F350422	Light	Green; 220 Volt
2	F340412	Momentary Switch	Models through 5/26/04
	F200120100	Momentary Switch	Models starting 5/26/04

Switch Assembly - ML, MN, MX and MY Models



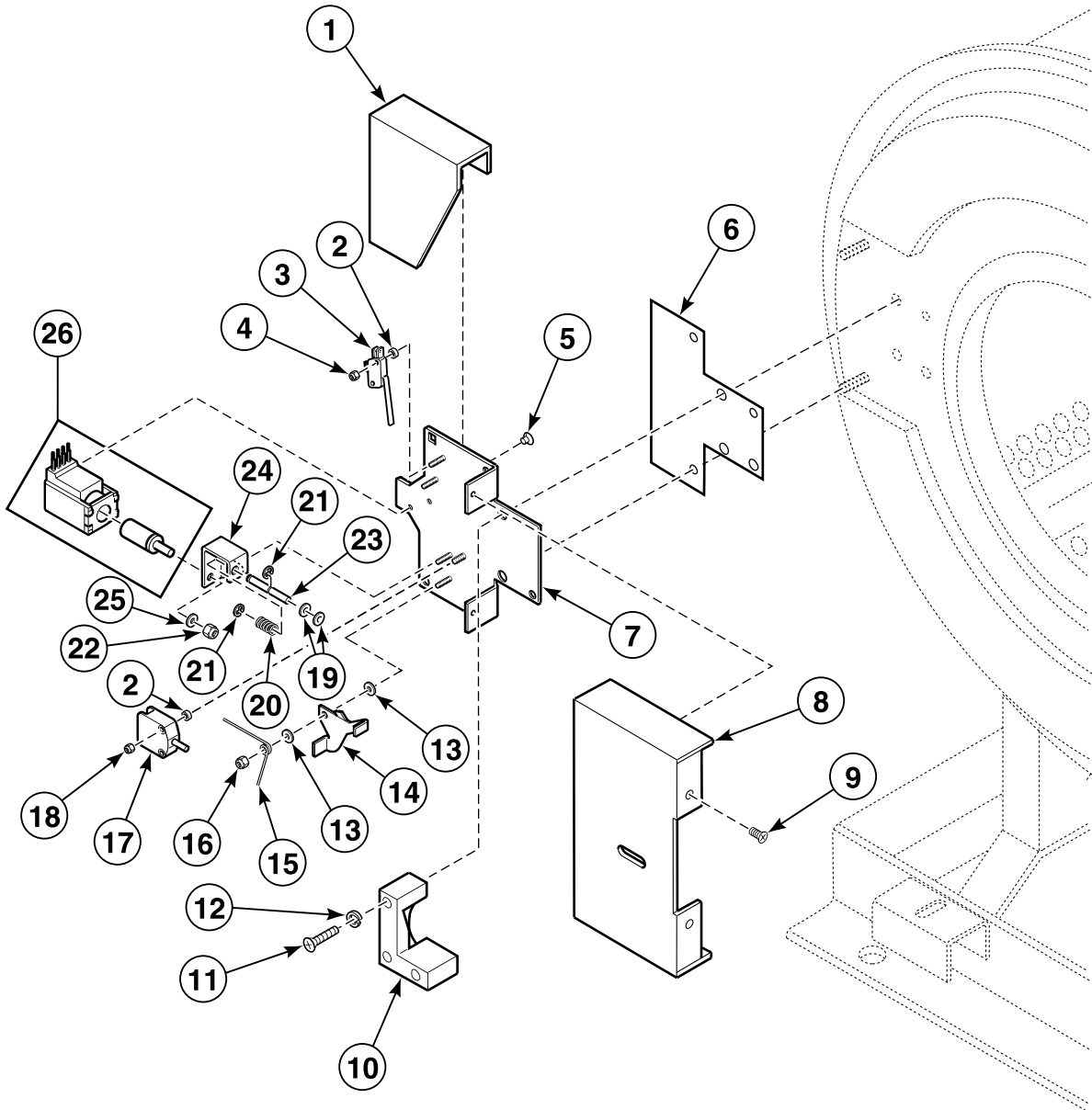
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Switch Assembly - ML, MN, MX and MY Models

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Start Assembly	HC MN models; English; Includes items 1, 3-8 and wire harness
	N/A	Start Assembly	SC and UC MN models; Icon; Includes items 1, 3-8 and wire harness
	N/A	Start Assembly	SC MN models; Icon; Includes items 1, 3-8 and wire harness
	N/A	Start Assembly	UC MN models; Icon; Includes items 1, 3-8 and wire harness
	F063686700	Start Assembly	SC and UC ML and MX models; 120 Volt; Includes items 1-5, 9 and 10; D, E, F, J, O and Y-voltage models
	F063686701	Start Assembly	SC and UC MX and MY models; 220 Volt; Includes items 1-5, 9 and 10; B and C-voltage models
	F063686702	Start Assembly	HC MX and MY models; 120 Volt; Includes items 1-5, 9 and 10; D, E, F, J, O and Y-voltage models
	F063686703	Start Assembly	HC MX and MY models; 220 Volt; Includes items 1-5, 9 and 10; B and C-voltage models
1	F340412	Momentary Switch	MX and MY models; Models through 5/25/04
	F200120100	Momentary Switch	MX and MY models; Models starting 5/26/04
2	F633098	Switch Plate Sub-Assembly	ML, MX and MY models
3	F601515	Clip	
4	F430311	Washer	
5	F430232	Nut	
6	F633092-1	Switch Plate Sub-Assembly	MN models
7	F230918-2	Switch Panel Decal	SC MN models
	F230918	Switch Panel Assembly Decal	UC MN models
	F230963	Switch Panel Decal	UC MN models; Icon
	F231448	Switch Panel Decal	HC MN models
8	F340411	Rocker Switch	Red
9	F0231615-01	Remote Pay Icon Decal	SC and UC ML, MX and MY models
	F0231615-00	Remote Pay Icon Decal	HC ML, MX and MY models
10	F200120300	Remote Pay Harness	ML and MY wire harness style models; D, E, F, J, O and Y-voltage models
	F200120301	Remote Pay Harness	ML and MY wire harness style models; B and C-voltage models

N/A = Part no longer available

Door Lock - MD, ML, MX and MY Models

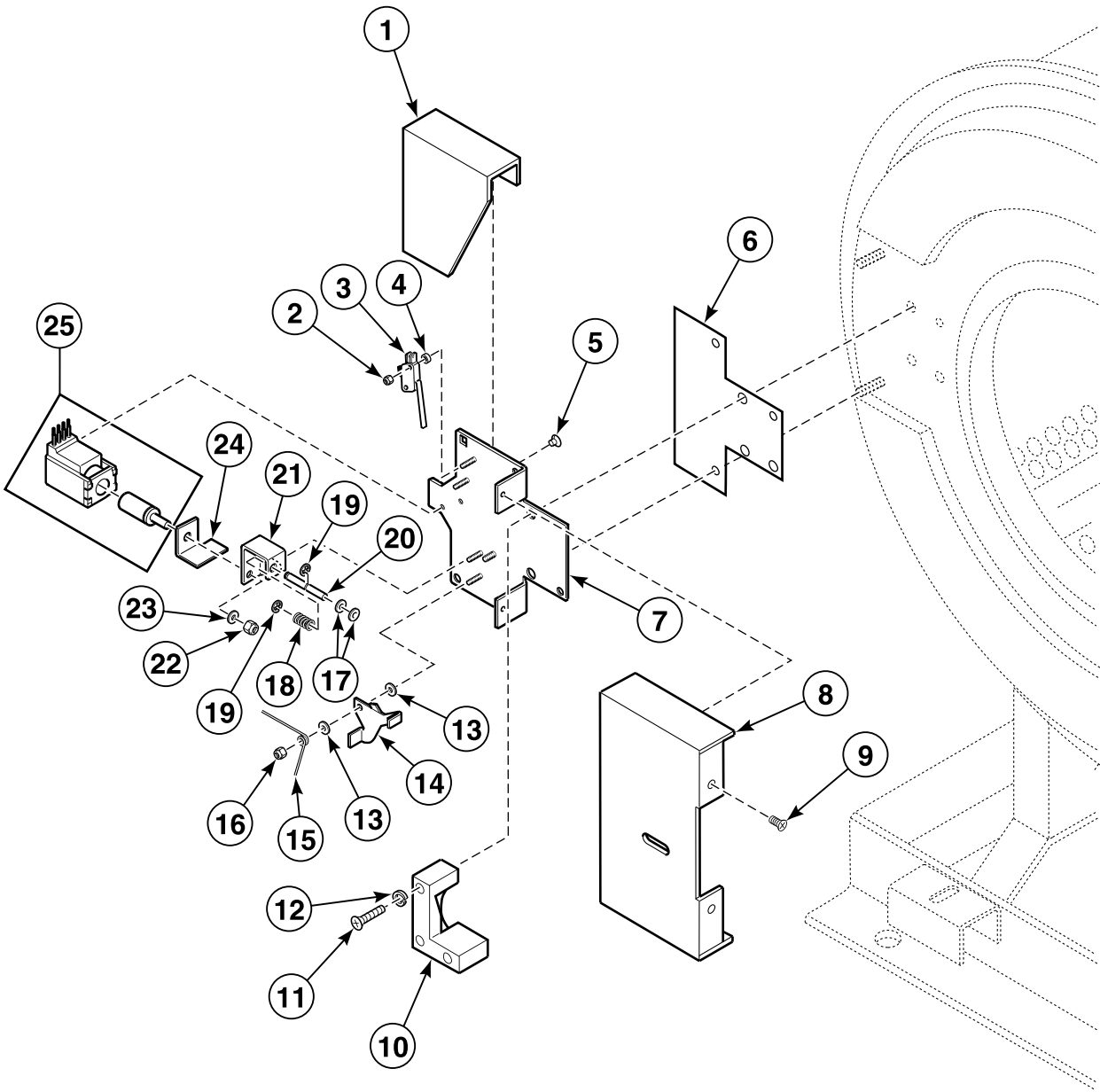


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Door Lock - MD, ML, MX and MY Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F0636698-06	Door Lock Assembly	Includes items 2-5, 7, 13-25 and F634301 Door Lock Wire Harness
	F634301	Door Lock Wire Harness	
1	F320200	Door Lock Splash Shield	
2	F431901	Spacer	Nylon
3	F200203200	Door Lock Microswitch	
4	F430225	Nut	Nylon
5	F430977	Screw	
6	F603185	Door Lock Plate Shim	
7	F0636676-00	Door Lock Plate Sub-Assembly	
8	F603003	Door Lock Assembly Cover	
9	F430174	Screw	
10	F150261	Door Lock Catch Casting	
11	F430982	Screw	
12	F431100	Washer	
13	F431902	Washer	Nylon
14	F0636636-00	Door Lock Switch Lever	
15	F310110	Door Lock Torsion Spring	
16	F430232	Nut	Nylon
17	F340200	Door Switch	
18	F430231	Nut	
19	F430317	Washer	
20	F310137	Door Lock Pin Release Spring	
21	F310205	E-Ring Retainer	
22	F431017	Nut	
23	F431231	Door Locking Linkage Pin	
24	F150455	Door Lock Pin Linkage	
25	F431123	Washer	
26	F300124	Solenoid	

Door Lock - MN Models

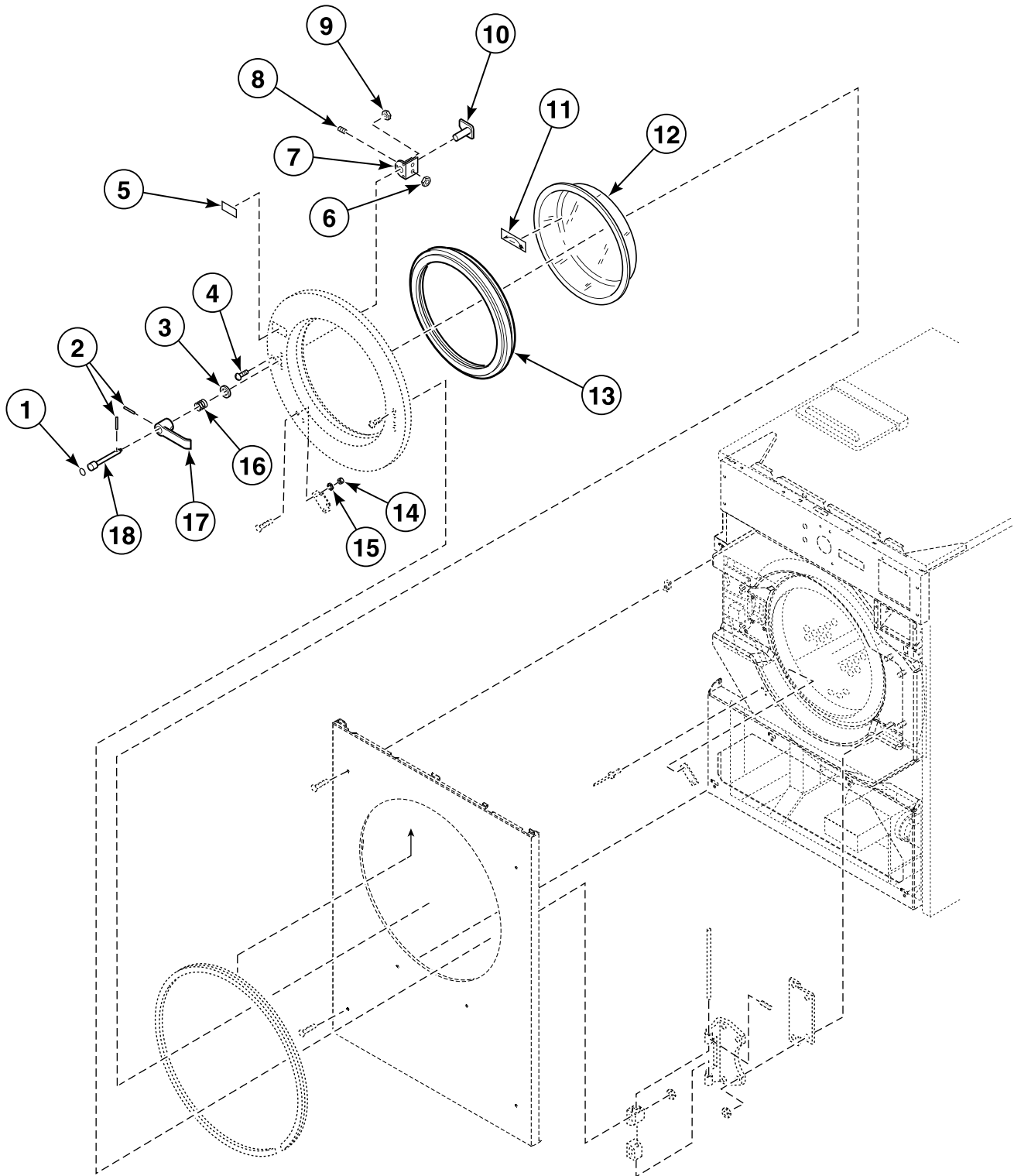


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Door Lock - MN Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F0636678-00	Door Lock Sub-Assembly	120 Volt; Includes items 2-5, 7 and 13-25
	F0636678-01	Door Lock Sub-Assembly	220 Volt; Includes items 2-5, 7 and 13-25
1	F320200	Door Lock Splash Shield	
2	F431901	Spacer	
3	F200203200	Door Lock Microswitch	
4	F430225	Nut	
5	F430977	Screw	
6	F603185	Door Lock Plate Shim	
7	F0636676-00	Door Lock Plate Sub-Assembly	
8	F603003	Door Lock Assembly Cover	
9	F430174	Screw	
10	F150261	Door Lock Catch Casting	
11	F430982	Screw	
12	F431100	Washer	
13	F431902	Washer	
14	F0636636-00	Door Lock Switch Lever	
15	F310110	Door Lock Torsion Spring	
16	F430232	Nut	
17	F430317	Washer	
18	F310137	Door Lock Pin Release Spring	
19	F310205	E-Ring Retainer	
20	F431231	Door Locking Linkage Pin	
21	F150455	Door Lock Pin Linkage	
22	F431017	Nut	
23	F431123	Washer	
24	F0636103-00	Door Lock Retainer Latch	
25	F300128	Door Release Solenoid	120 Volt
	F0300131-00	Door Lock Solenoid	220 Volt

Door (Drawing 1 of 2)

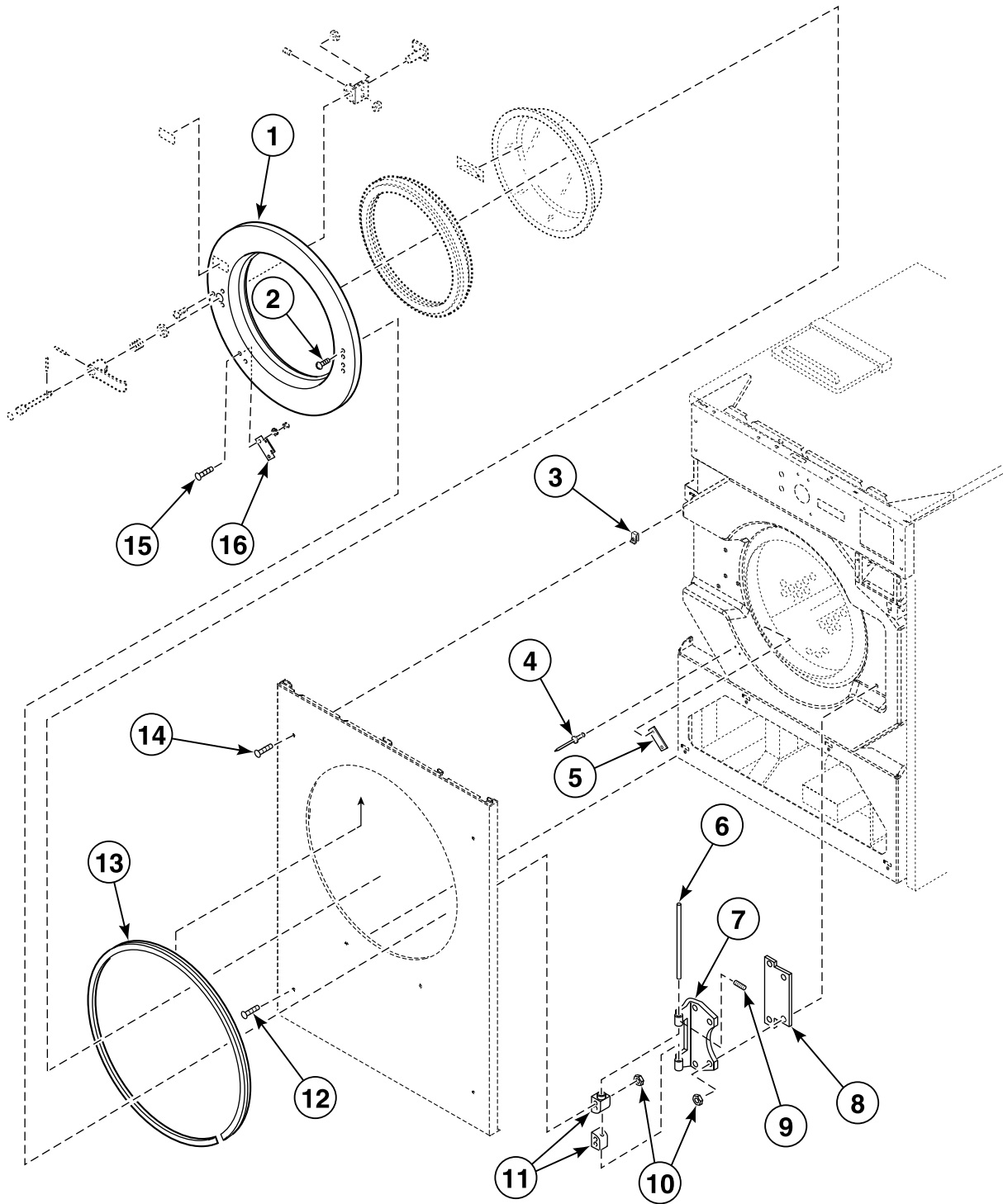


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Door (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F230662	Red Dot Decal	
2	F431222	Spring Pin	
3	F431907	Washer	
4	F430976	Screw	
5	F230661	Push Red Button Decal	
6	F431041	Nut	
7	F0150273-00	Door Spacer	
8	F430532	Screw	HC20, HC25, SC20, SC25 and UC20 models
	F430533	Screw	HC30, HC40, HC50, HC60, SC30, SC40, SC50, SC60, UC30, UC40, UC50 and UC60 models
9	F430232	Nut	
10	F730155	Door Handle Kit	Includes items 1, 2, 7 and 16-18
11	F230693	Counterclockwise Spin Rotation Decal	English
	F230914	Spin Rotation Decal	Universal
12	F290205	Door Glass	HC20, HC25, SC20, SC25 and UC20 models
	F290207	Door Glass	HC30, SC30 and UC30 models
	F290208	Door Glass	HC40, HC50, HC60, SC40, SC50, SC60, UC40, UC50 and UC60 models
13	F200000201	Door Gasket	HC20, HC25, SC20, SC25 and UC20 models
	F170123-1	Door Gasket	HC30, HC40, SC30, SC40, UC30 and UC40 models
	F170124-1	Door Gasket	HC50, HC60, SC50, SC60, UC50 and UC60 models
14	F431022	Nut	
15	F431113	Washer	
16	F310125	Door Lock Spring	
17	F150225	Door Handle	
18	F320300	Pushbutton Rod	

Door (Drawing 2 of 2)

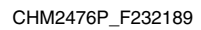


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Door (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F604079-4	Door Assembly	HC20, HC25, SC20 and SC25 coin models
	F604079-5	Door Assembly	Models HC20MN2, SC20MN2 and UC20MN2
	F603239-4	Door Assembly	HC30 and SC30 coin models
	F603239-5	Door Assembly	Models HC30MN2, SC30MN2 and UC30MN2
	F603901-4	Door Assembly	HC40, HC50, HC60, SC40, SC50 and SC60 coin models
	F603901-5	Door Assembly	Models HC40MN2, HC50MN2, HC60MN2, SC40MN2, SC50MN2, SC60MN2, UC40MN2, UC50MN2 and UC60MN2
2	F430906	Screw	
3	F430264	Nut	Tinnerman
4	J1111905	Blind Rivet	
5	F631990	Magnetic Switch Assembly	
6	F602813-2	Rod	HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 models
	F602813-3	Rod	HC40, HC50, HC60, SC40, SC50, SC60, UC40, UC50 and UC60 models
7	F190216	Door Hinge	
8	F200131000P	Door Hinge Shim Kit	As required
9	F430536	Screw	
10	F430215	Nut	
11	F150271	Door Mount	
12	F432293	Screw	
13	F015050100P	Trim	
14	F430956	Screw	
15	F430916	Screw	
16	F340703	Magnet	OPL models and CE coin models

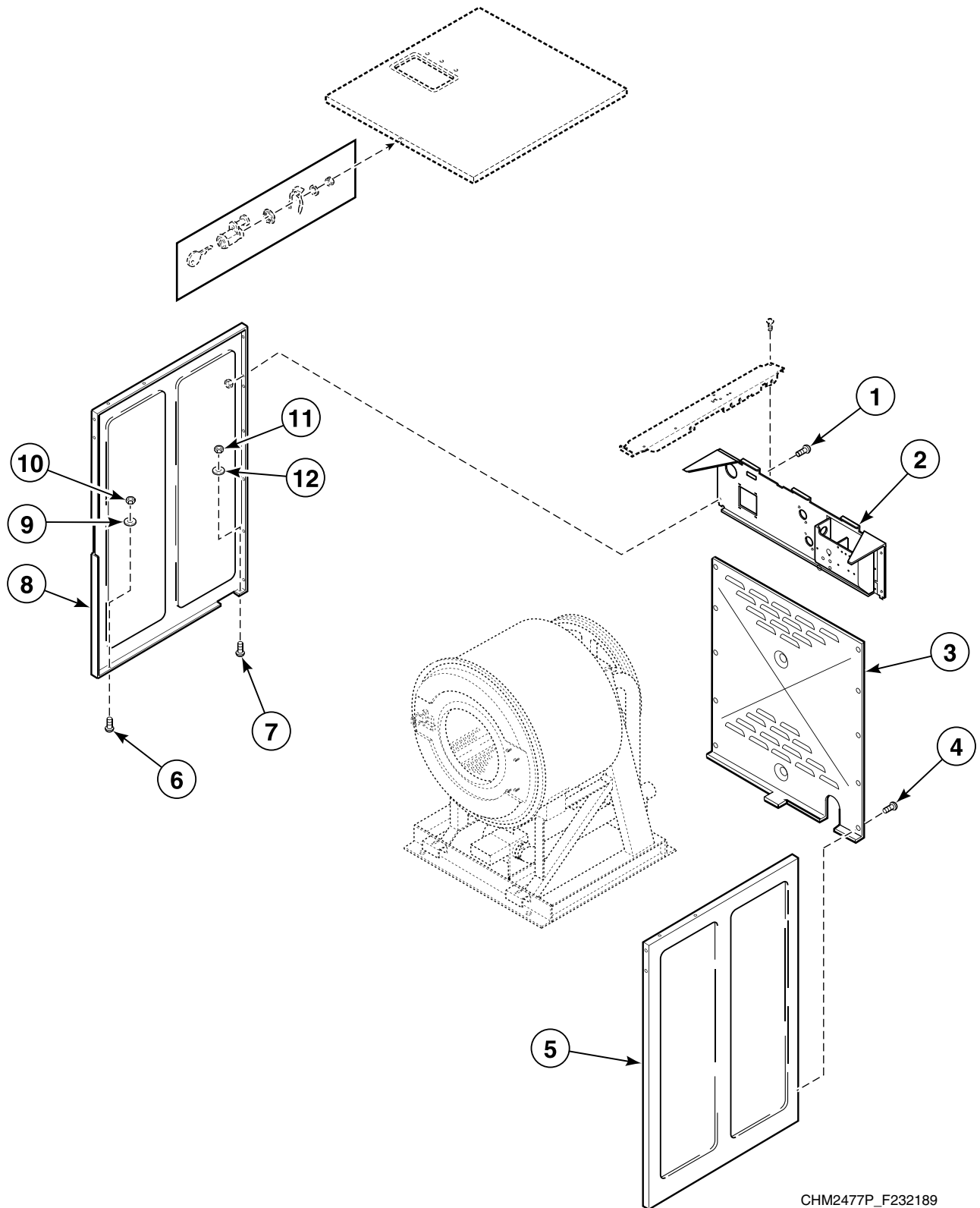
Panels (Drawing 1 of 2)



Panels (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F190802	Lid Lock	GR3800; Old style
	F190805	Lid Lock	RL003; New style
	F190805-1	Key	
2	F0190808-00	Lid Lock Pin	
3	F063618900	Top Cover Assembly	HC20, SC20 and UC20 models; Includes item 2, dispenser cover, lid clamp assembly, nut and washer
	F063659800	Top Cover Assembly	HC25 and SC25 models; Includes item 2, dispenser cover, lid clamp assembly, nut and washer
	F063652000	Top Cover Assembly	HC30, SC30 and UC30 models; Includes item 2, dispenser cover, lid clamp assembly, nut and washer
	F063664000	Top Cover Assembly	HC40, SC40 and UC40 models; Includes item 2, dispenser cover, lid clamp assembly, nut and washer
	F063632700	Top Cover Assembly	HC50, SC50 and UC50 models; Includes item 2, dispenser cover, lid clamp assembly, nut and washer
	F063771200	Top Cover Assembly	HC60, SC60 and UC60 models; Includes item 2, dispenser cover, lid clamp assembly, nut and washer
4	F430174	Screw	
5	F0636131-00	Cabinet Brace	HC20, SC20 and UC20 models
	F0636596-00	Cabinet Brace	HC25 and SC25 models
	F0636518-00	Cabinet Brace	HC30, SC30 and UC30 models
	F0636218-00	Cabinet Brace	HC40, SC40 and UC40 models
	F0636320-00	Cabinet Brace	HC50, SC50 and UC50 models
	F0637632-00	Cabinet Brace	HC60, SC60 and UC60 models

Panels (Drawing 2 of 2)



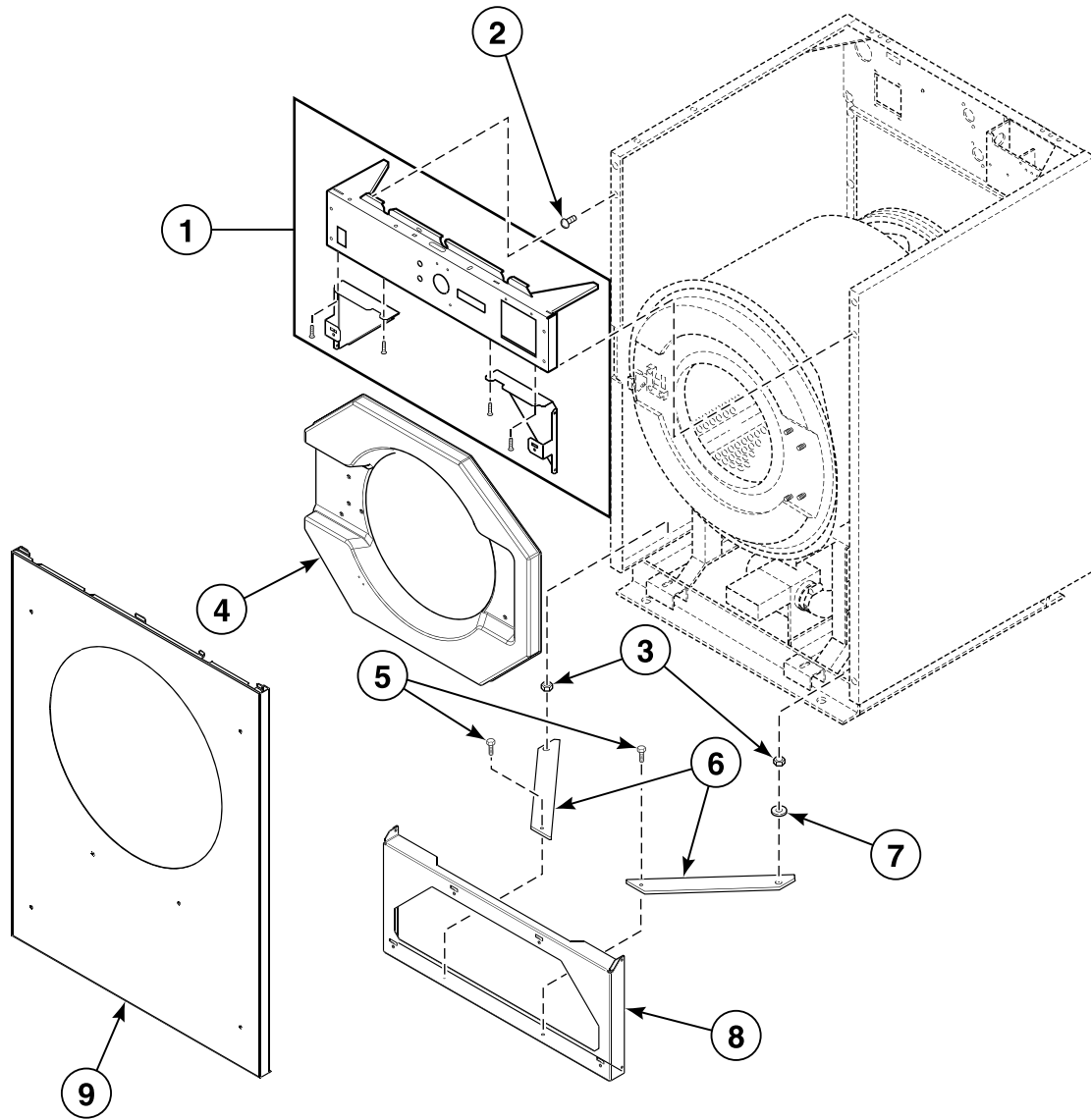
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Panels (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430925	Screw	
2	F0636138-00	Valve Panel Assembly	HC20, HC25, SC20, SC25 and UC20 standard models
	F0636138-01	Valve Panel Assembly	HC20, HC25, SC20, SC25 and UC20 models with heat
	F0636521-00	Valve Panel Assembly	HC30, SC30 and UC30 standard models
	F0636521-01	Valve Panel Assembly	HC30, SC30 and UC30 models with heat
	F0636524-01	Valve Panel Assembly	HC40, SC40 and UC40 standard models
	F0636524-03	Valve Panel Sub-Assembly	HC40, SC40 and UC40 models with heat
	F0636297-00	Valve Panel Assembly	HC50, HC60, SC50, SC60, UC50 and UC60 standard models
	F0636297-01	Valve Panel Assembly	HC50, HC60, SC50, SC60, UC50 and UC60 models with heat
3	F757000	Rear Panel Kit	HC20, SC20 and UC20 models; Includes item 4
	F757001	Rear Panel Kit	HC25 and SC25 models; Includes item 4
	F0636321-00	Rear Panel	HC30, SC30 and UC30 models
	F0636220-00	Rear Panel	HC40, SC40 and UC40 models
	F757002	Rear Panel Kit	HC50, SC50 and UC50 models; Includes item 4
	F200022900	Rear Panel	HC60, SC60 and UC60 models
4	F430174	Screw	
5	F0636135-00	Side Panel	Right; HC20, SC20 and UC20 models
	F0636594-00	Right Side Panel	HC25 and SC25 models
	F0636515-00	Side Panel	Right; HC30, SC30 and UC30 models
	F0635981-00	Side Panel	Right; HC40, SC40 and UC40 models
	F0636300-00	Side Panel	Right; HC50, SC50 and UC50 models
	F0637630-00	Side Panel	Right; HC60, SC60 and UC60 models
6	F430107	Screw	
7	M400056	Screw	
8	F0636136-00	Left Side Panel	HC20, SC20 and UC20 models
	F0636595-00	Side Panel	Left; HC25 and SC25 models
	F0636516-00	Side Panel	Left; HC30, SC30 and UC30 models
	F0635982-00	Side Panel	Left; HC40, SC40 and UC40 models
	F0636299-00	Side Panel	Left; HC50, SC50 and UC50 models
	F0637628-00	Side Panel	Left; HC60, SC60 and UC60 models
9	F0430348-00	Washer	
10	F431024	Nut	
11	F430233	Nut	
12	N/A	Washer	

N/A = Part no longer available

Inner and Outer Front Panels - MN Models



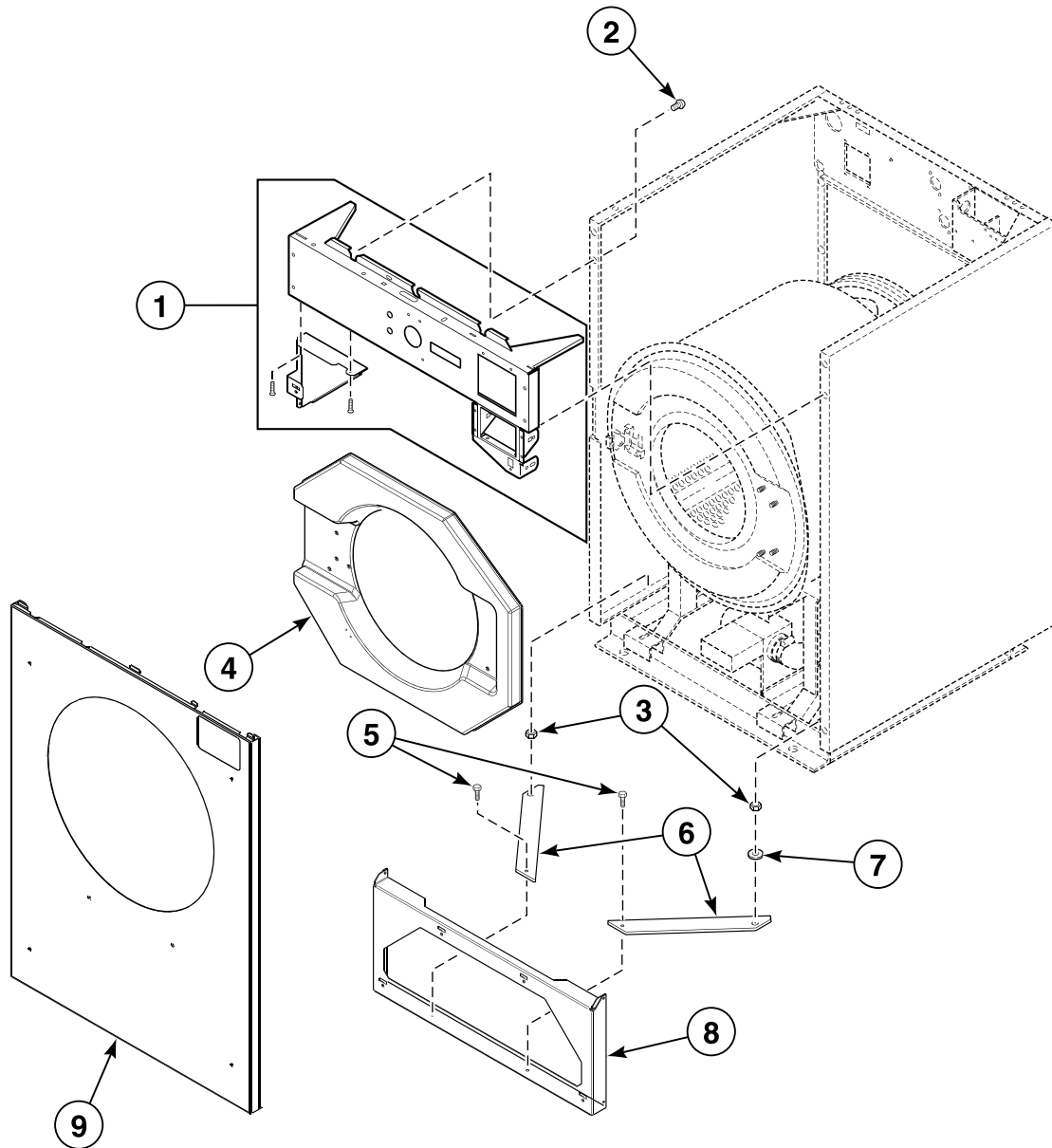
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Inner and Outer Front Panels - MN Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0636957-01	Control Panel Assembly	Models HC20MN2, SC20MN2 and UC20MN2
	F0636960-01	Control Panel Assembly	Models HC30MN2, SC30MN2 and UC30MN2
	F0636582-01	Control Panel Assembly	Models HC40MN2, SC40MN2 and UC40MN2
	F0636962-01	Control Panel Assembly	Models HC50MN2, HC60MN2, SC50MN2, SC60MN2, UC50MN2 and UC60MN2
2	F0432320-00	T-Bolt Fastener	
3	F430233	Nut	Models HC40MN2, SC40MN2 and UC40MN2
4	F634668-1	Door Bezel	Models SC20MN2 and UC20MN2
	F634668-2	Door Bezel	Model HC20MN2
	F634472-1	Door Bezel	Models SC30MN2, SC40MN2, UC30MN2 and UC40MN2
	F634472-2	Door Bezel	Model HC30MN2
	F0170426-01	Door Bezel	Models SC40MN2, SC50MN2, SC60MN2, UC40MN2, UC50MN2 and UC60MN2
	F0170426-10	Door Bezel	Models HC40MN2, HC50MN2 and HC60MN2
5	F430174	Screw	Models HC40MN2, SC40MN2 and UC40MN2
6	F200168900	Cabinet Corner Stiffener	Models HC40MN2, SC40MN2 and UC40MN2
7	N/A	Washer	Models HC40MN2, SC40MN2 and UC40MN2
8	F634800	Cabinet Brace	Models HC20MN2, SC20MN2 and UC20MN2
	F634801	Cabinet Brace	Models HC30MN2, SC30MN2 and UC30MN2
	F0636217-00	Cabinet Brace	Models HC40MN2, SC40MN2 and UC40MN2
	F634803	Cabinet Brace	Models HC50MN2, HC60MN2, SC50MN2, SC60MN2, UC50MN2 and UC60MN2
9	F634683-1	Front Panel	Models HC20MN2, SC20MN2 and UC20MN2; Stainless steel
	F634683-2	Front Panel	Models HC20MN2, SC20MN2 and UC20MN2; Almond
	F634683-5	Front Panel	Models HC20MN2, SC20MN2 and UC20MN2; White
	F634666-1	Front Panel	Models HC30MN2, SC30MN2 and UC30MN2; Stainless steel
	F634666-2	Front Panel	Models HC30MN2, SC30MN2 and UC30MN2; Almond
	F634666-5	Front Panel	Models HC30MN2, SC30MN2 and UC30MN2; White
	F0635983-01	Front Panel	Models HC40MN2, SC40MN2 and UC40MN2; Stainless steel
	N/A	Front Panel	Models HC40MN2, SC40MN2 and UC40MN2; White
	F634765-1	Front Panel	Models HC50MN2, HC60MN2, SC50MN2, SC60MN2, UC50MN2 and UC60MN2; Stainless steel
	F634765-2	Front Panel	Models HC50MN2, HC60MN2, SC50MN2, SC60MN2, UC50MN2 and UC60MN2; Almond
	F634765-5	Front Panel	Models HC50MN2, HC60MN2, SC50MN2, SC60MN2, UC50MN2 and UC60MN2; White

N/A = Part no longer available

Inner and Outer Front Panels - MD, ML, MX and MY Models



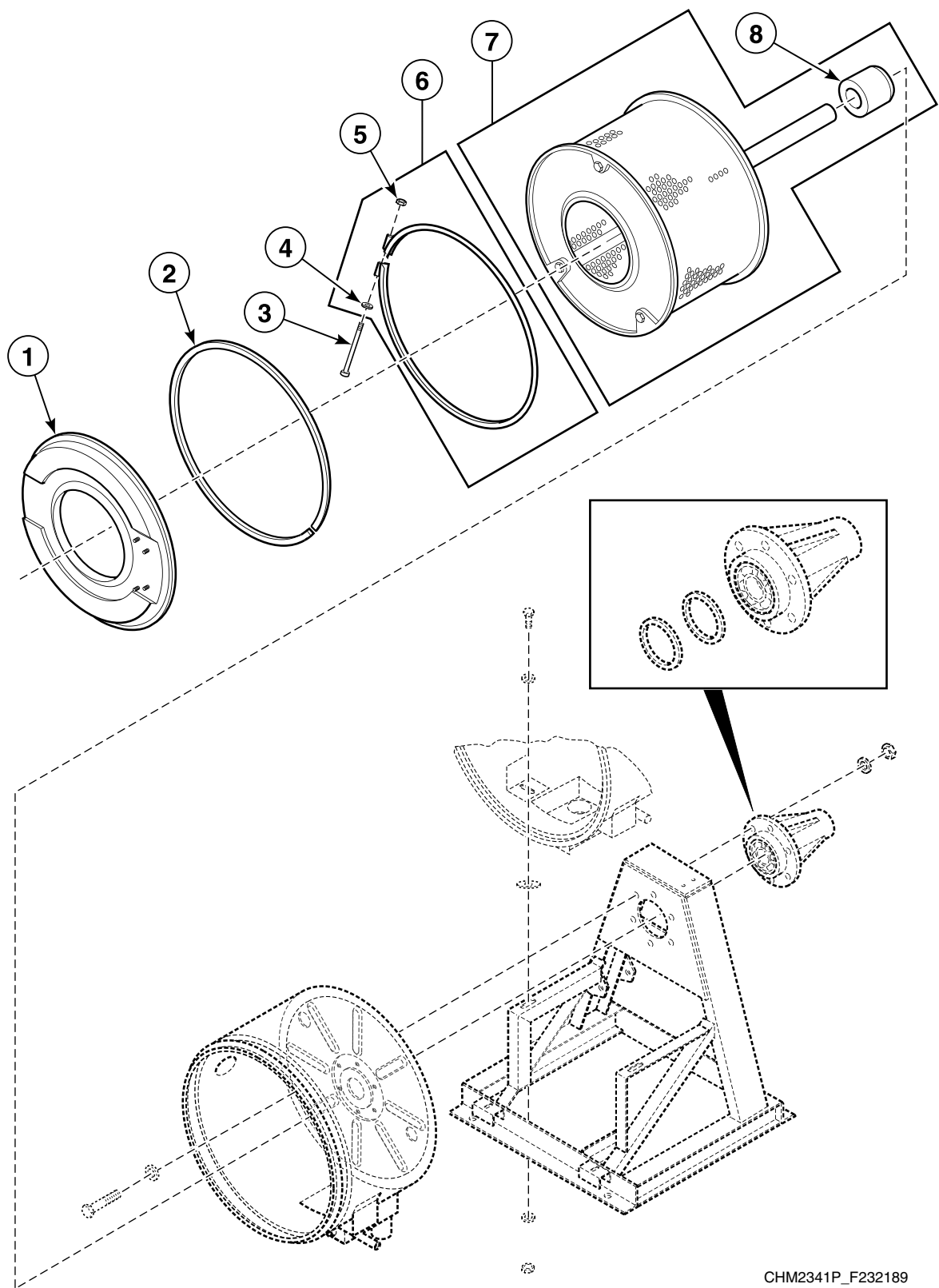
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Inner and Outer Front Panels - MD, ML, MX and MY Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0636957-00	Control Panel Assembly	HC20, HC25, SC20 and SC25 models
	F0636960-00	Control Panel Assembly	HC30 and SC30 models
	F0636582-00	Control Panel Assembly	HC40 and SC40 models
	F0636962-00	Control Panel Assembly	HC50, HC60, SC50 and SC60 models
2	F0432320-00	T-Bolt Fastener	
3	F430233	Nut	HC40 and SC40 models
4	F170416-1	Door Bezel	SC20 and SC25 models
	F170416-2	Door Bezel	HC20 and HC25 models
	F170417-1	Door Bezel	SC30 models
	F170417-2	Door Bezel	HC30 models
	F0170426-10	Door Bezel	SC40, SC50 and SC60 models
	F0170426-11	Door Bezel	HC40, HC50 and HC60 models
5	F430174	Screw	HC40 and SC40 models
6	F200168900	Cabinet Corner Stiffener	HC40 and SC40 models
7	N/A	Washer	HC40 and SC40 models
8	F634800	Cabinet Brace	HC20, HC25, SC20 and SC25 models
	F634801	Cabinet Brace	HC30 and SC30 models
	F0636217-00	Cabinet Brace	HC40 and SC40 models
	F634803	Cabinet Brace	HC50, HC60, SC50 and SC60 models
9	F634682-1	Front Panel	HC20 and SC20 models; Stainless steel
	F634682-2	Front Panel	HC20 and SC20 models; Almond
	F634682-5	Front Panel	HC20 and SC20 models; White
	F634682-6	Front Panel	HC20 and SC20 models; Orange
	F634836-1	Front Panel	HC25 and SC25 models; Stainless steel
	F634836-2	Front Panel	HC25 and SC25 models; Almond
	N/A	Front Panel	HC25 and SC25 models; White
	F634836-6	Front Panel	HC25 and SC25 models; Orange
	F634665-1	Front Panel	HC30 and SC30 models; Stainless steel
	F634665-2	Front Panel	HC30 and SC30 models; Almond
	F634665-5	Front Panel	HC30 and SC30 models; White
	F0635983-00	Front Panel	HC40 and SC40 models
	F634764-1	Front Panel	HC50, HC60, SC50 and SC60 models; Stainless steel
	F634764-2	Front Panel	HC50, HC60, SC50 and SC60 models; Almond
	F634764-5	Front Panel	HC50, HC60, SC50 and SC60 models; White
	F634764-6	Front Panel	HC50, HC60, SC50 and SC60 models; Orange

N/A = Part no longer available

Basket, Shell, Frame and Trunnion (Drawing 1 of 2)

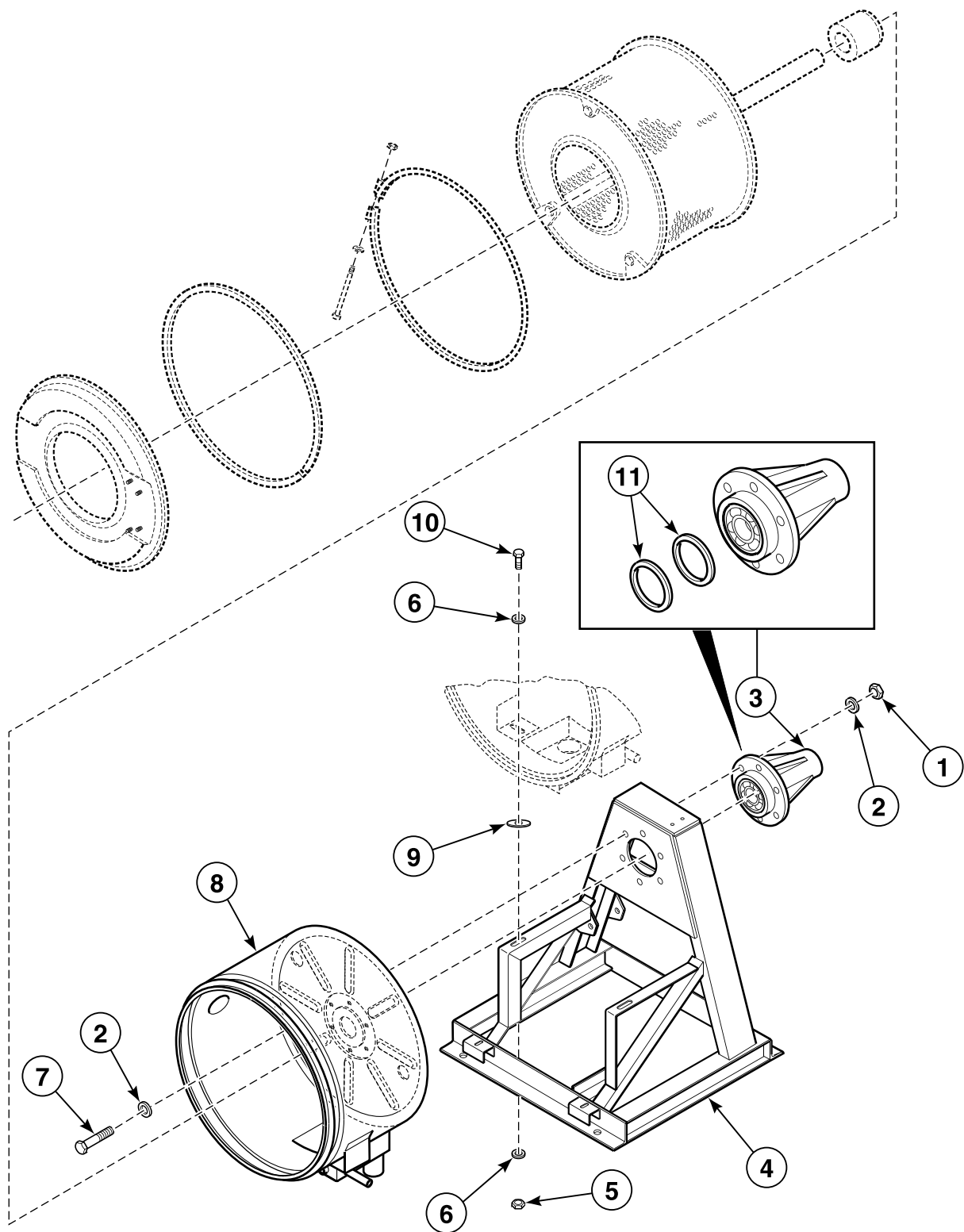


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Basket, Shell, Frame and Trunnion (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F741300	Shell Front Kit	HC20, HC25, SC20, SC25 and UC20 models; Includes item 6
	F632006	Shell Front Assembly	HC30, SC30 and UC30 models; Includes item 6
	F0636283-00	Shell Front Assembly	HC40, SC40 and UC40 models
	F741302-01	Shell Front Kit	HC50, HC60, SC50, SC60, UC50 and UC60 models; Includes item 6
2	F792000	Shell Front Gasket Kit	
3	F430518	Screw	
4	F430317	Washer	
5	F430215	Nut	
6	F741700	Shell Band Kit	HC20, HC25, SC20, SC25 and UC20 models; Includes items 4 and 5
	F631977	Shell Band Assembly	HC30, SC30 and UC30 models; Includes items 4 and 5
	F741701	Shell Band Kit	HC40, SC40 and UC40 models; Includes items 4 and 5
	F741702	Shell Band Kit	HC50, HC60, SC50, SC60, UC50 and UC60 models; Includes items 4 and 5
7	F602241-1	Basket Assembly	HC20, SC20 and UC20 models; Includes item 8
	F606214	Basket Assembly	HC25 and SC25 models; Includes item 8
	F631927	Basket Assembly	HC30, SC30 and UC30 models; Includes item 8
	F0635965-00	Basket Assembly	HC40, SC40 and UC40 models; Includes item 8
	F603900-1	Basket Assembly	HC50, SC50 and UC50 models; Includes item 8
	F0637625-00	Basket Assembly	HC60, SC60 and UC60 models; Includes item 8
8	F200215100	Shaft Seal Sleeve	HC20, SC20 and UC20 models
	F200215500	Shaft Seal Sleeve	HC25 and SC25 models
	F200215200	Shaft Seal Sleeve	HC30, SC30 and UC30 models
	F200215300	Shaft Sleeve	HC40, SC40 and UC40 models
	F200215400	Shaft Seal Sleeve	HC50, HC60, SC50, SC60, UC50 and UC60 models

Basket, Shell, Frame and Trunnion (Drawing 2 of 2)

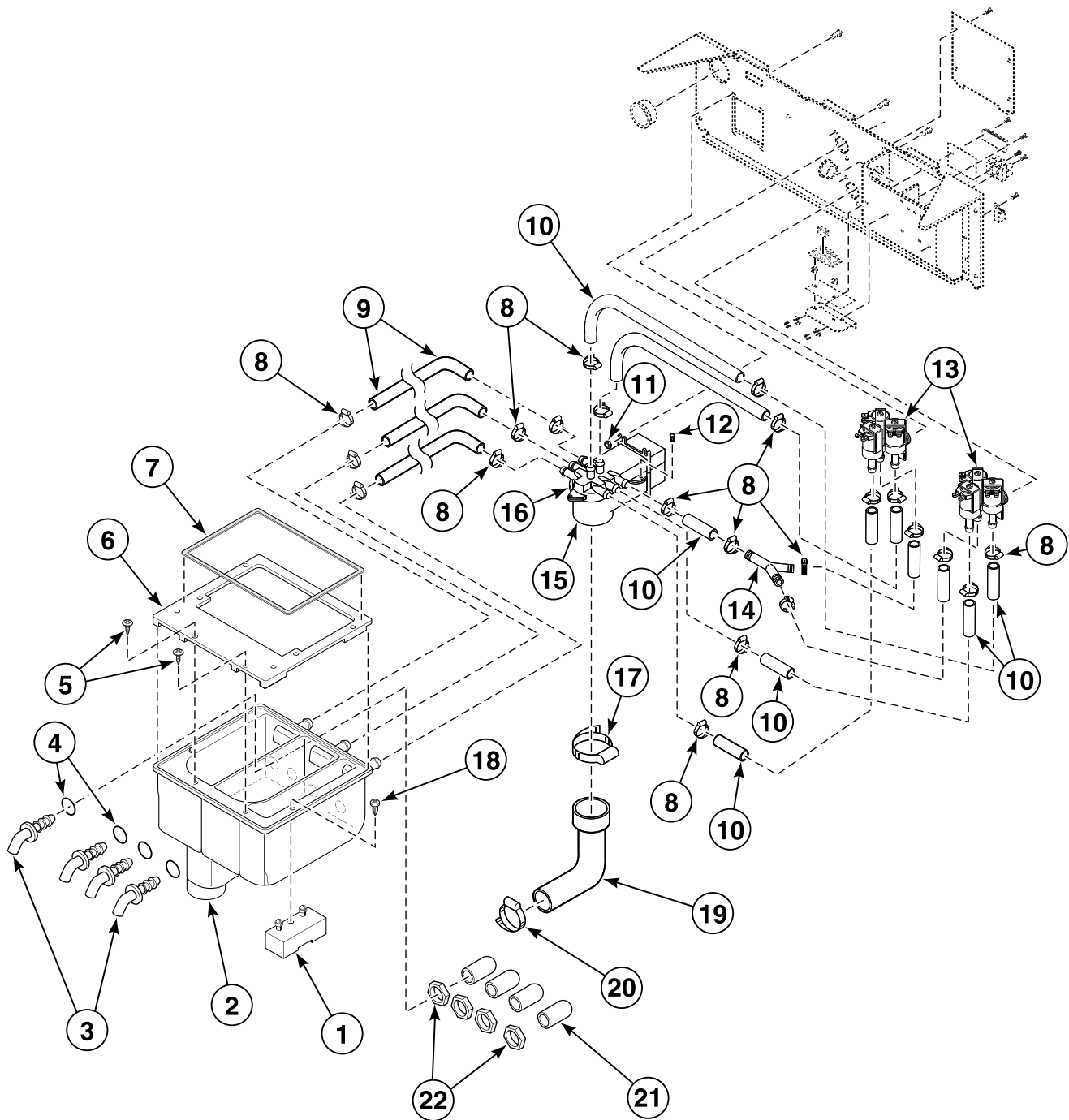


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Basket, Shell, Frame and Trunnion (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430239	Nut	HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 models
	F430240	Nut	HC40, HC50, HC60, SC40, SC50, SC60, UC40, UC50 and UC60 models
2	F431128	Washer	HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 models
	F431131	Washer	HC40, HC50, HC60, SC40, SC50, SC60, UC40, UC50 and UC60 models
3	F747000	Trunnion Kit	HC20, SC20 and UC20 models
	F747001	Trunnion Kit	HC25 and SC25 models
	F747002	Trunnion Kit	HC30, HC40, SC30, SC40, UC30 and UC40 models
	F747004	Trunnion Kit	HC50, SC50 and UC50 models
	F747005	Trunnion Kit	HC60, SC60 and UC60 models
4	F607003	Frame Assembly	HC20, SC20 and UC20 models
	F606178	Frame Assembly	HC25 and SC25 models
	F630232	Frame Assembly	HC30, SC30 and UC30 models
	F0636108-00	Frame Weldment	HC40, SC40 and UC40 models through 1/25/05
	F200195300	Frame Weldment	HC40, SC40 and UC40 models starting 1/26/05
	F607005	Frame Assembly	HC50, SC50 and UC50 models
	F0637645-00	Frame Assembly	HC60, SC60 and UC60 models
5	F430218	Nut	
6	F430301	Washer	
7	F430949	Screw	HC20, HC25, SC20, SC25 and UC20 models
	F430987	Screw	HC30, HC40, HC50, HC60, SC30, SC40, SC50, SC60, UC30, UC40, UC50 and UC60 models
8	F063638801	Shell Weldment	HC20, SC20 and UC20 models; Standard
	F063659201	Shell Weldment	HC25 and SC25 models; Standard
	F0636555-00	Shell Weldment	HC30, SC30 and UC30 models; Standard
	F063597402	Shell Weldment	HC40, SC40 and UC40 models; Standard
	F0636460-00	Shell Weldment	HC50, SC50 and UC50 models; Standard
	F0637659-00	Shell Weldment	HC60, SC60 and UC60 models; Standard
9	F430303	Washer	HC50, SC50 and UC50 models
10	F430942	Screw	
11	F100208	Shaft Seal	HC20, SC20 and UC20 models
	F100242	Shaft Seal	HC25 and SC25 models
	F100228	Shaft Seal	HC30, HC40, SC30, SC40, UC30 and UC40 models
	F100229	Shaft Seal	HC50, SC50 and UC50 models
	F100240	Shaft Seal	HC60, SC60 and UC60 models

Fill Plumbing Assembly and External Supply Assembly **(Drawing 1 of 2)**

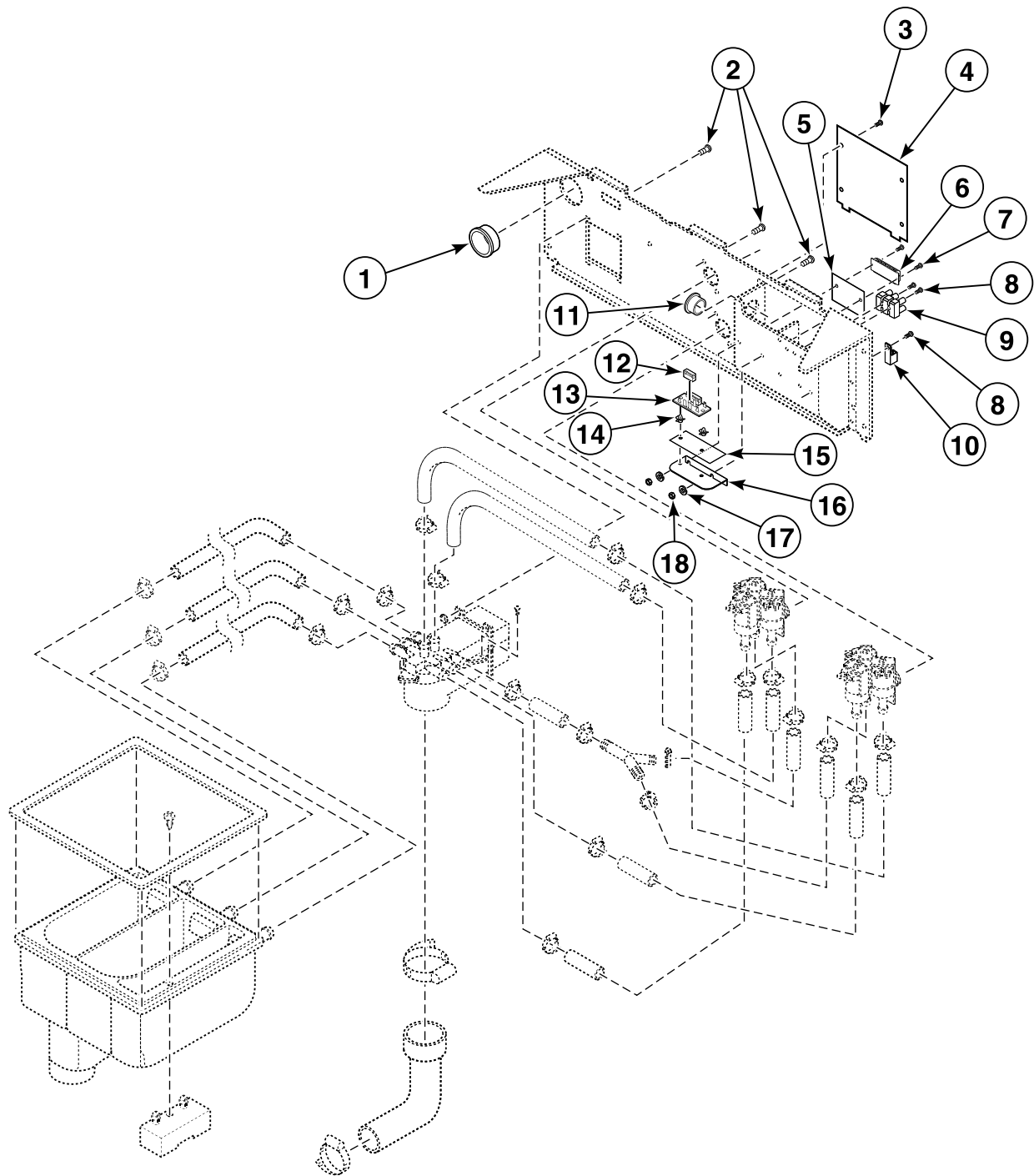


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Fill Plumbing Assembly and External Supply Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0150504-00	Supply Dispenser Standoff	
2	F0150505-01	Soap Dispenser Sub-Assembly	
	F200202201	Supply Dispenser Assembly	Includes items 1, 3-7, 18, 21 and 22; MN models
	F200202210	Supply Dispenser Assembly	Includes items 1, 5-7 and 18; MD, ML, MX and MY models
3	F380300	Injection Nozzle	
4	F170208	O-Ring	
5	F430956	Screw	
6	F0150503-00	Supply Dispenser Bezel	
7	F0170190-00	Bezel Gasket	
8	F200207	Hose Clamp	No. 8
9	F0200244-02	Vacuum Breaker Hose	HC20, SC20 and UC20 models
	F0200244-01	Vacuum Breaker Hose	HC25, HC30, SC25, SC30 and UC30 models
	F0200244-00	Vacuum Breaker Hose	HC40, HC50, HC60, SC40, SC50, SC60, UC40, UC50 and UC60 models
10	F200108	Water Hose	Order 8 feet
11	F430231	Nut	
12	F430177	Screw	
13	F0381765-00	3-Way Valve	Standard thread; Cold; 120 Volt
	F0381738-00	3-Way Valve	Standard thread; Cold; 220 Volt
	F0381766-00	3-Way Valve	Standard thread; Hot; 120 Volt
	F0381737-00	3-Way Valve	Standard thread; Hot; 220 Volt
	F0381769-00	3-Way Valve	Metric thread; Cold; 120 Volt
	F0381736-00	3-Way Valve	Metric thread; Cold; 220 Volt
	F0381770-00	3-Way Valve	Metric thread; Hot; 120 Volt
	F0381750-00	3-Way Valve	Metric thread; Hot; 220 Volt
14	F422808	Y Connector	
15	F150330	Vacuum Breaker Bottom	
16	F0150329-00	Vacuum Breaker Top	
	F603031	Vacuum Breaker Assembly	Includes items 12 and 15
17	F200219	Hose Clamp	No. 48
18	F0430268-00	Screw	
19	F200125800	Overflow Hose	HC20, HC30, HC40, SC20, SC30, SC40, UC20, UC30 and UC40 models
	F150372	Fill Hose	HC25 and SC25 models
	F150340	Vacuum Breaker Hose	HC50, SC50 and UC50 models without heat shell
	F0150340-01	Vacuum Breaker Fill Hose	HC50, SC50 and UC50 models with standard shell; HC60, SC60 and UC60 models
20	F200213	Hose Clamp	No. 40
21	F190303	Cap	
22	F430224	Nut	

Fill Plumbing Assembly and External Supply Assembly (Drawing 2 of 2)

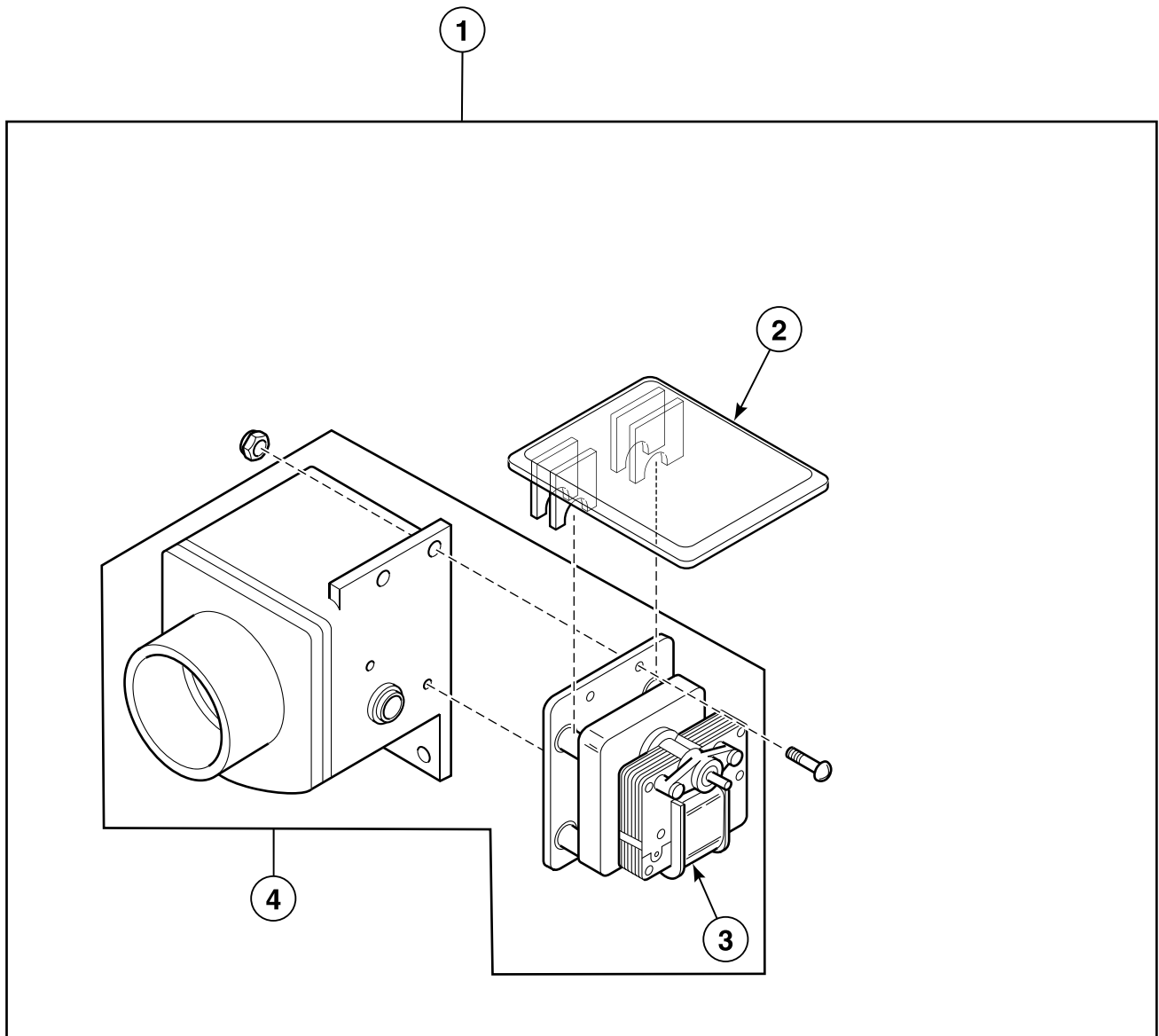


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Fill Plumbing Assembly and External Supply Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200139500	Grommet	
2	F430948	Screw	
3	F430174	Screw	
4	F602533	Input Power Connection Box Cover	
5	F231376-5	External Supply Connection Decal	O and Y-voltage 120 Volt models
	F231376-6	External Supply Connection Decal	F and H-voltage 120 Volt models
	F231376-4	External Supply Connection Decal	D, E and J-voltage models; O and Y-voltage 220 Volt models
	F231376-3	External Supply Connection Decal	F and H-voltage 220 Volt models
	F231376-1	External Supply Connection Decal	B-voltage models
	F231376-2	External Supply Connection Decal	C-voltage models
6	F140766	Terminal	8 place
7	F430916	Screw	
8	F430903	Screw	
9	F140748	Input Power Block	2 terminal
	F140747	Input Power Block	3 terminal; Standard models
	F140770	Input Terminal Block	3 terminal; Electric heat models
10	F140734	Ground Terminal Lug	
11	F170615	Grommet	
12	F350115	Fuse	3 Amp; Models through 8/1/04
13	F0350312-10	Fuse Holder	Models through 8/1/04
14	F180506	Standoff	Models through 8/1/04
15	F231271	External Supply Fuse Decal	3 Amp
16	F633512	Fuse Holder Bracket	
17	F431113	Washer	
18	F431022	Nut	

Drain Valve Assembly - 20, 25 and 30 Pound Capacity Machines

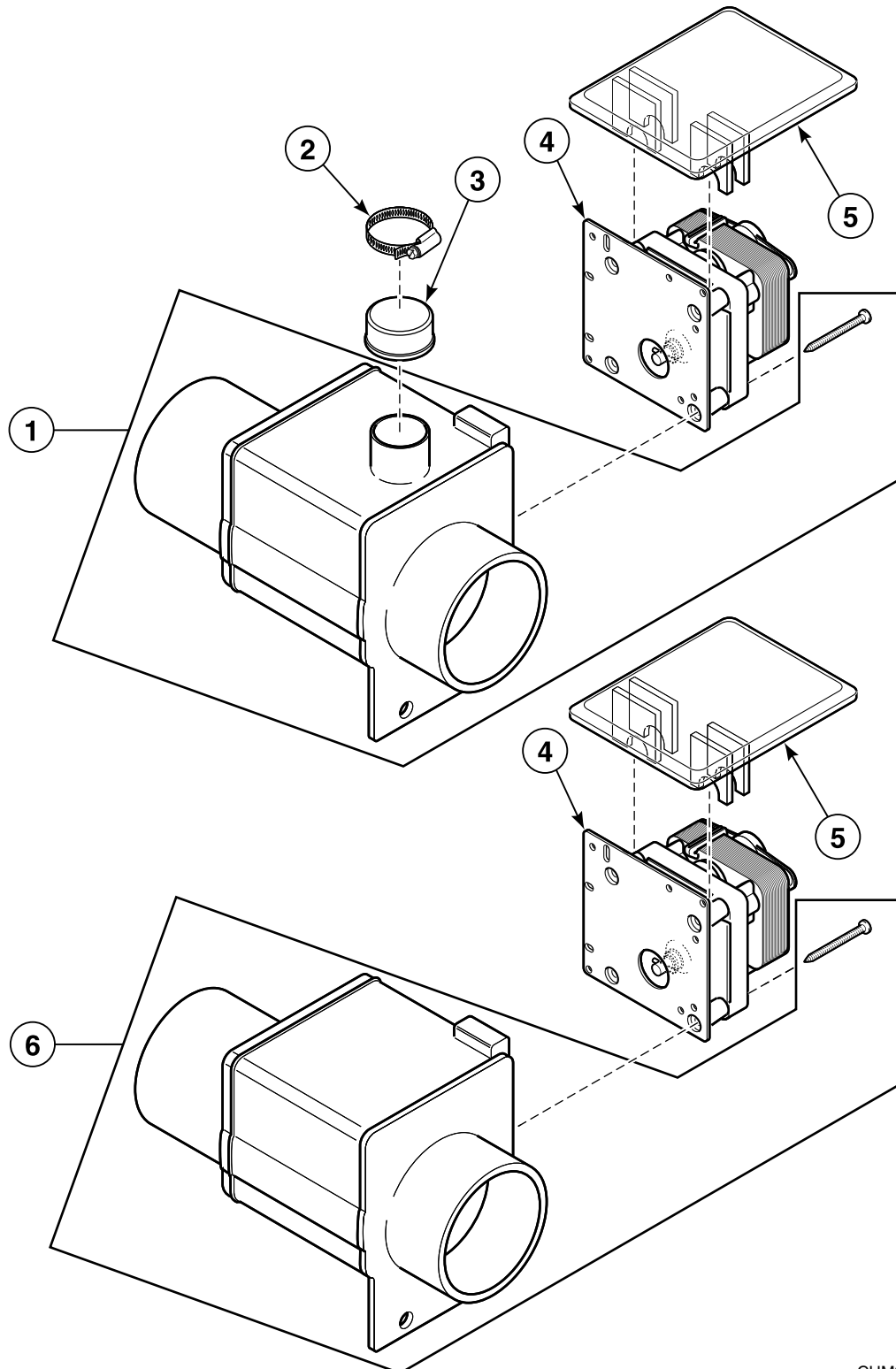


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Drain Valve Assembly - 20, 25 and 30 Pound Capacity Machines

REF	PART NO.	DESCRIPTION	COMMENTS
1	F602920	Drain Valve Assembly	120 Volt; Includes all items on the page, including the screw and nut
	F603175	Drain Valve Assembly	220 Volt; Includes all items on the page, including the screw and nut
2	F200133600	Drain Valve Cover	
3	F380932	Drain Valve Motor	Round shaft; 120 Volt
	F380933	Drain Valve Motor	Round shaft; 220 Volt
	F380943	Drain Motor	Keyed shaft; 120 Volt
	G159764	Drain Valve Motor and Gear Box	Keyed shaft; 220 Volt
	F380972	Drain Valve Motor	Keyed shaft; 240 Volt
4	F380618	Drain Valve	120 Volt; Includes item 3
	F380619	Drain Valve	220 Volt; Includes item 3

Drain Valve Assembly - 40, 50 and 60 Pound Capacity Machines

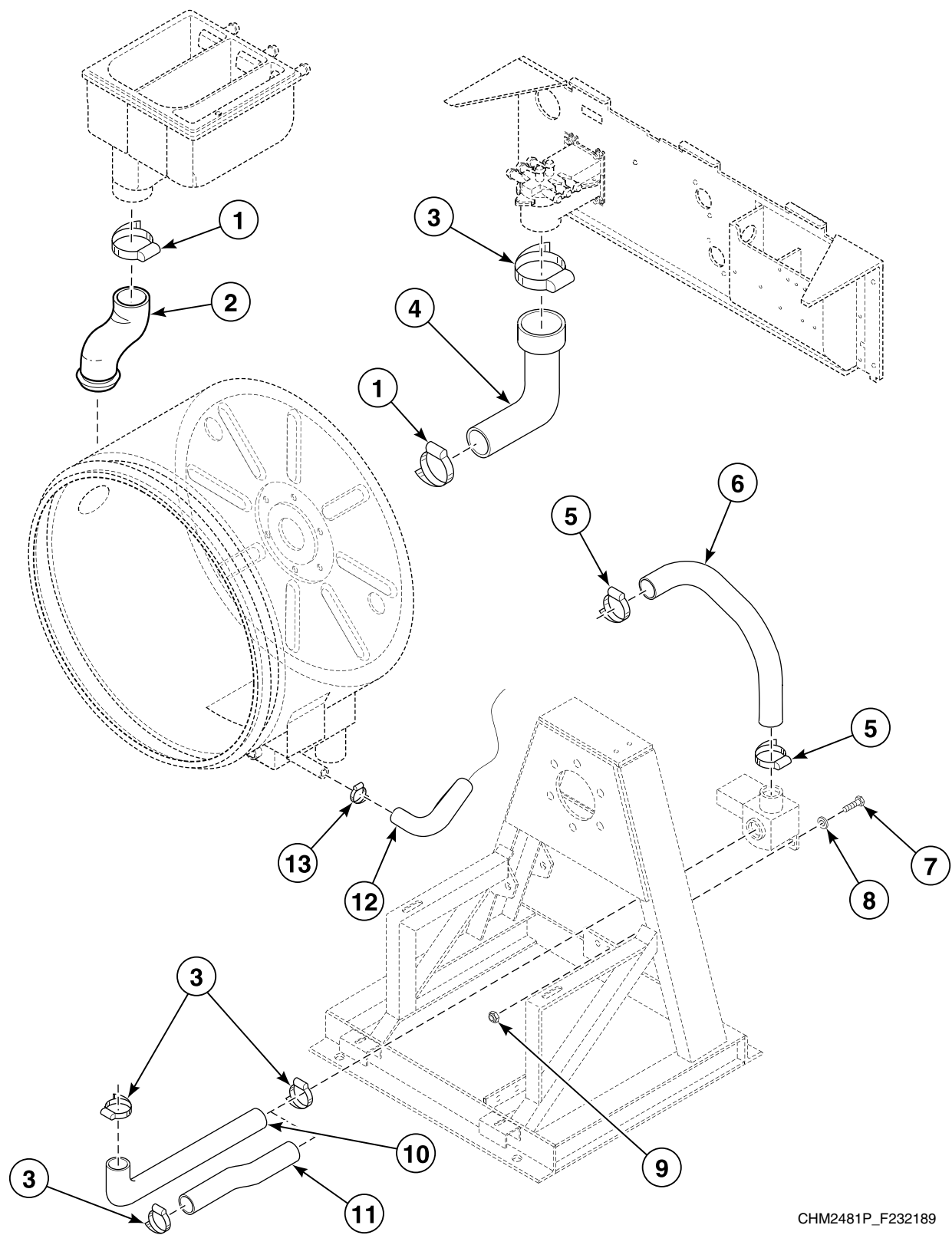


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Drain Valve Assembly - 40, 50 and 60 Pound Capacity Machines

REF	PART NO.	DESCRIPTION	COMMENTS
	F200166300	Drain Valve Kit	120 Volt; Includes items 1, 4, 5 and screw
	F200166400	Drain Valve Kit	220 Volt; Includes items 1, 4, 5 and screw
	F200166302	Drain Valve Kit	120 Volt; Includes items 4, 5, 6 and screw
	F200166402	Drain Valve Kit	220 Volt; Includes items 4, 5, 6 and screw
1	F038062800	Drain Valve	120 Volt; Includes screw
	F038062900	Drain Valve	220 Volt; Includes screw
2	F200215	Hose Clamp	No. 28
3	F150352	Overflow Plug	
4	F380932	Drain Valve Motor	Round shaft; 120 Volt
	F380933	Drain Valve Motor	Round shaft; 220 Volt
	F380943	Drain Motor	Keyed shaft; 120 Volt
	G159764	Drain Valve Motor and Gear Box	Keyed shaft; 220 Volt
	F380972	Drain Valve Motor	Keyed shaft; 240 Volt
5	F200133600	Drain Valve Cover	
6	F200185600	Drain Valve	120 Volt; Includes screw
	F200185700	Drain Valve	220 Volt; Includes screw

Drain, Hoses and Air Trap - 50 and 60 Pound Capacity Machines with Heat Shell

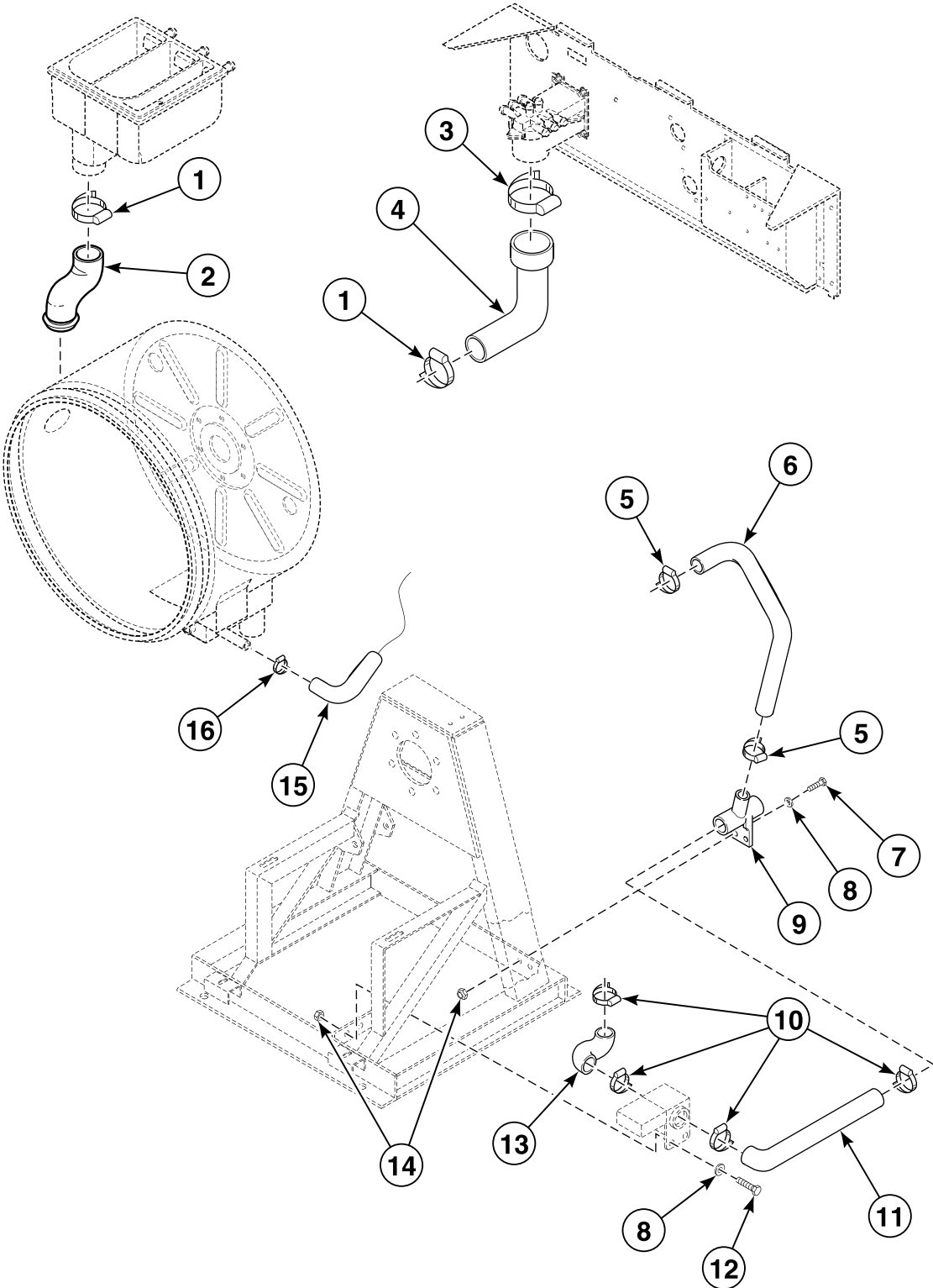


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Drain, Hoses and Air Trap - 50 and 60 Pound Capacity Machines with Heat Shell

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200213	Hose Clamp	No. 40
2	F020023602	Supply Dispenser Hose	
3	F200219	Hose Clamp	No. 48
4	F0150340-01	Vacuum Breaker Fill Hose	
5	F200215	Hose Clamp	No. 28
6	F150332	Overflow Hose	
7	F430103	Screw	
8	F430317	Washer	
9	F430215	Nut	
10	F150356	Drain Hose	HC50, SC50 and UC50 models
11	F0150524-00	Sump Drain Hose	HC60, SC60 and UC60 models
12	F200142	Air Trap Hose	
13	F200222	Hose Clamp	No. 12

Drain, Hoses and Air Trap - All Machines Except 50 and 60 Pound Capacity Machines with Heat Shell

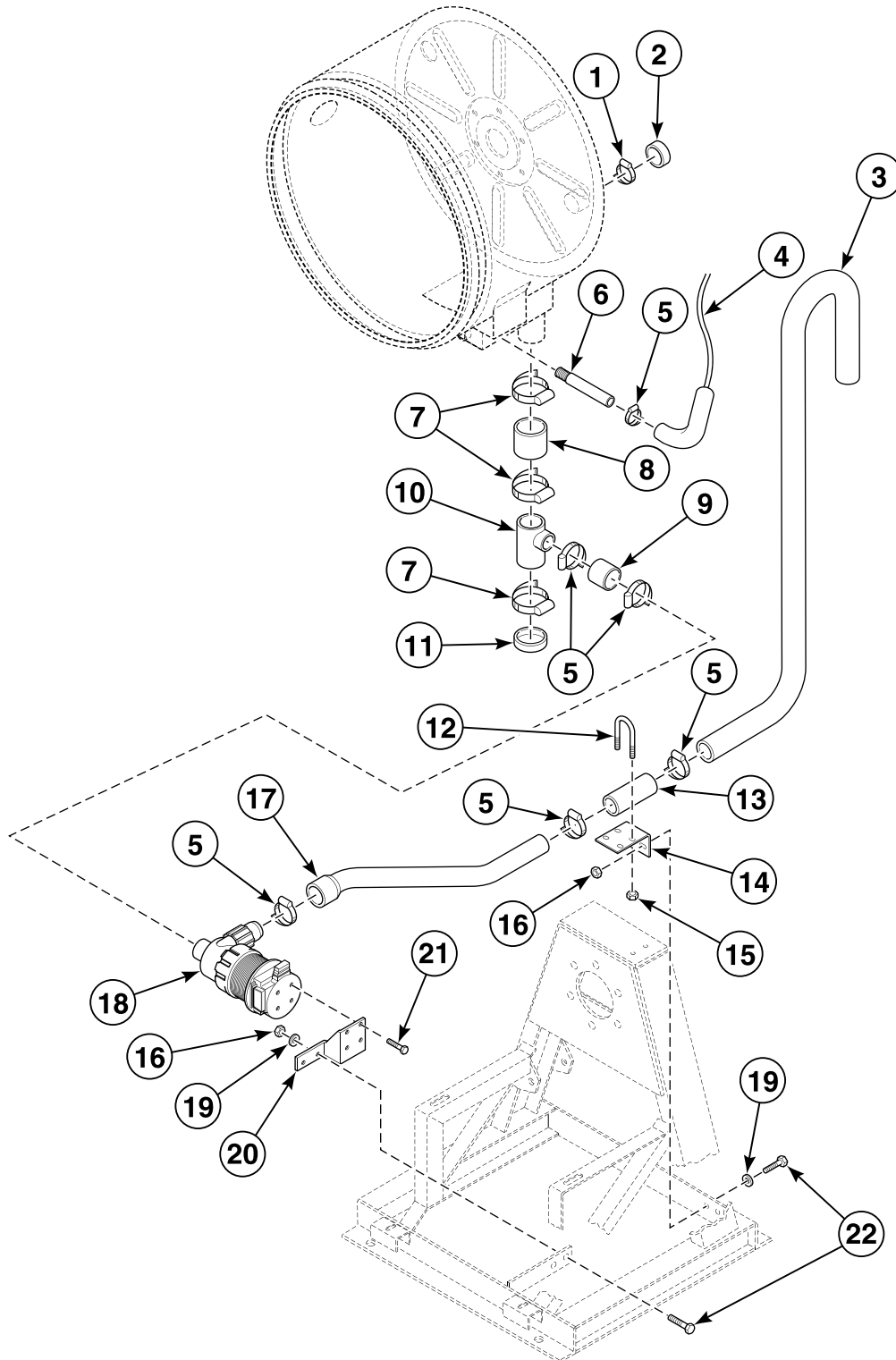


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Drain, Hoses and Air Trap - All Machines Except 50 and 60 Pound Capacity Machines with Heat Shell

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200213	Hose Clamp	No. 40
2	F0200236-00	Supply Dispenser Hose	HC25 and SC25 models
	F020023602	Supply Dispenser Hose	All other models
3	F200219	Hose Clamp	No. 48
4	F200125800	Overflow Hose	HC20, HC30, HC40, SC20, SC30, SC40, UC20, UC30 and UC40 models
	F150372	Fill Hose	HC25 and SC25 models
	F150340	Vacuum Breaker Hose	HC50, SC50 and UC50 models
	F0150340-01	Vacuum Breaker Fill Hose	HC60, SC60 and UC60 models
5	F200215	Hose Clamp	No. 28
6	F200125800	Overflow Hose	HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 models
	F0200238-00	Overflow Hose	HC40, SC40 and UC40 models
	F150332	Overflow Hose	HC50, HC60, SC50, SC60, UC50 and UC60 models
7	F430103	Screw	
8	F430317	Washer	
9	F150318	Drain Connect Tee	HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 models
	F150398	Drain Tee	HC40, HC50, HC60, SC40, SC50, SC60, UC40, UC50 and UC60 models
10	F200213	Hose Clamp	HC20, HC25, HC30, HC40, SC20, SC25, SC30, SC40, UC20, UC30 and UC40 models
	F200219	Hose Clamp	HC50, HC60, SC50, SC60, UC50 and UC60 models
11	F150311	Rear Drain Hose	HC20, SC20 and UC20 models
	F200123400	Drain Hose	HC25, HC30, SC25, SC30 and UC30 models
	F0200239-00	Rear Drain Hose	HC40, SC40 and UC40 models through 1/25/05
	F200185300	Drain Hose	HC40, SC40 and UC40 models starting 1/26/05
	F200123500	Drain Hose	HC50, HC60, SC50, SC60, UC50 and UC60 models
12	F430103	Screw	
13	F150312	Front Drain Hose	HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 models
	F0200240-00	Front Drain Hose	HC40, SC40 and UC40 models through 1/25/05
	F200185200	Drain Hose	HC40, SC40 and UC40 models starting 1/26/05
	F200123900	Front Drain Hose	HC50, HC60, SC50, SC60, UC50 and UC60 models
14	F430215	Nut	
15	F200142	Air Trap Hose	
16	F200222	Hose Clamp	No. 12

Pump Drain Option - HC30, SC30 and UC30 E-Voltage Models

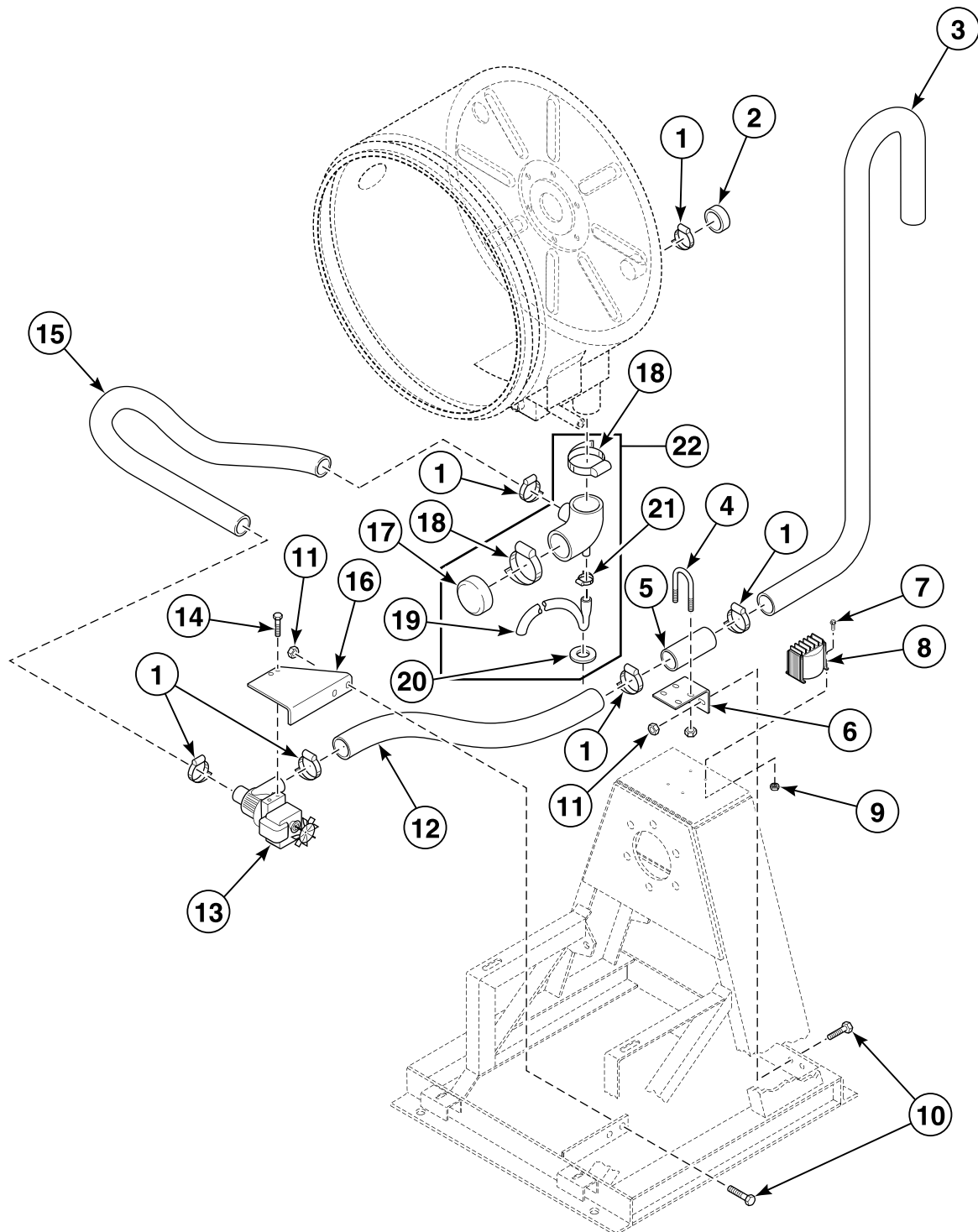


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Pump Drain Option - HC30, SC30 and UC30 E-Voltage Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200215	Hose Clamp	No. 28
2	F150352	Overflow Plug	
3	F150343	Rear Pump Drain Hose	
4	F200142	Air Trap Hose	
5	F200204	Hose Clamp	No. 20
6	F634178	Air Chamber Nipple	
7	F200213	Hose Clamp	No. 40
8	F150311	Rear Drain Hose	
9	F634177	Pump Inlet Hose	
10	F633819	Pump Drain Trap Weldment	
11	F150443	Plug	
12	F200401	U-Bolt Clamp	
13	F610438	Pipe	
14	F604147	Pump Drain Rear Connecting Bracket	
15	F430232	Nut	
16	F430215	Nut	
17	F150482	Pump Drain Outlet Hose	
18	F634463	Pump	
19	F430317	Washer	
20	F634114	Pump Mounting Bracket	
21	F430179	Screw	
22	F430107	Screw	

Pump Drain Option - All Models Except HC30, SC30 and UC30 E-Voltage Models

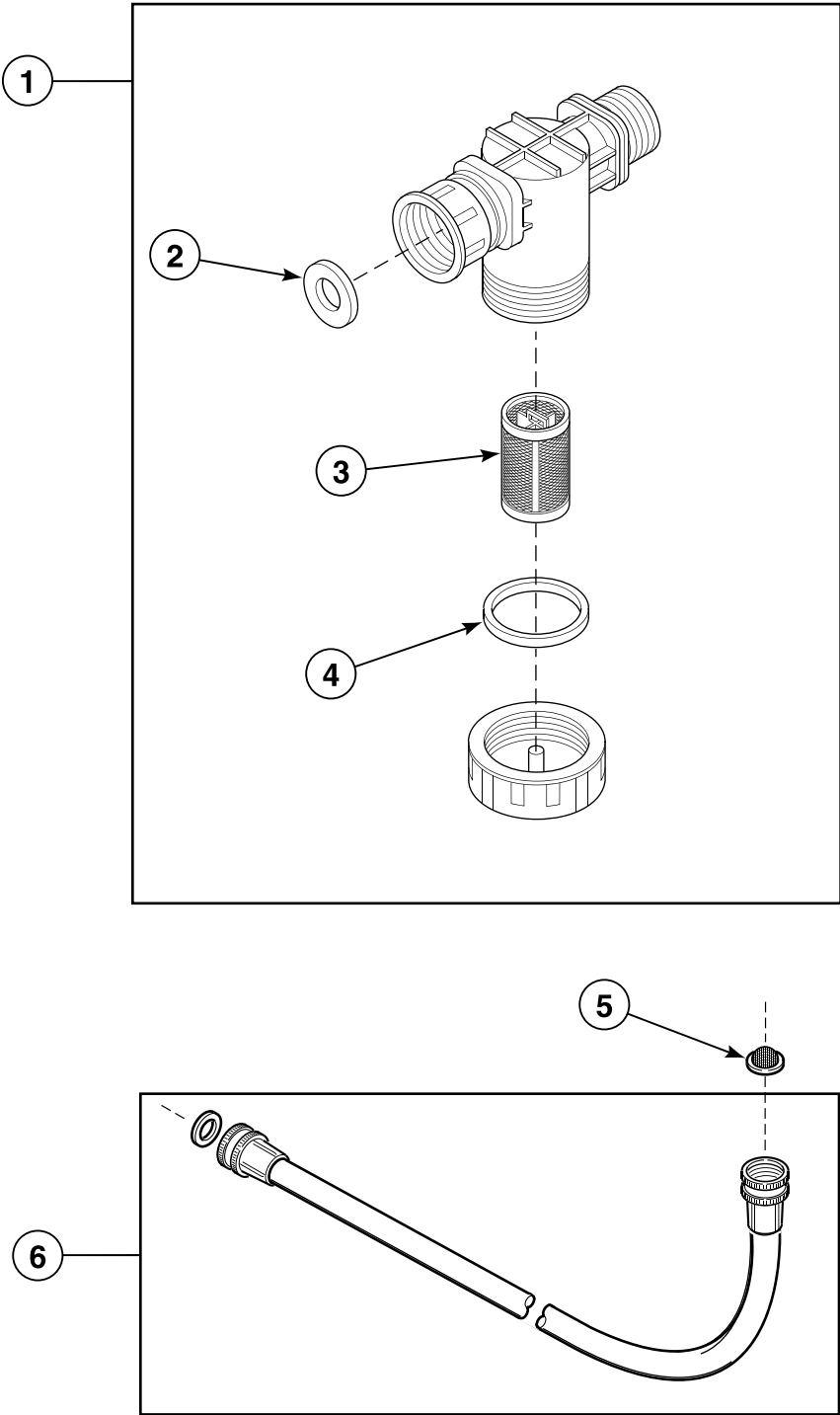


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Pump Drain Option - All Models Except HC30, SC30 and UC30 E-Voltage Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200204	Hose Clamp	No. 20
2	F150352	Overflow Plug	
3	F150343	Rear Pump Drain Hose	
4	F200401	U-Bolt Clamp	Includes nuts
5	F603827-1	Pipe	
6	F604147	Pump Drain Rear Connecting Bracket	
7	F430910	Screw	
8	F360124	Transformer	F, H, O and Y-voltage 120 Volt models
	F360156	Transformer	F and H-voltage 220 Volt models
9	F430231	Nut	
10	F430107	Screw	
11	F430215	Nut	
12	F200155	Hose	Order 2 feet
13	F270119	Drain Pump	120 Volt
	F270104	Pump	220 Volt/50 Hertz
	F200000900	Pump	220 Volt/60 Hertz
14	F430519	Screw	
15	F609748-1	Hose	HC20, SC20 and UC20 models
	F609748-4	Hose	HC25 and SC25 models
	F609748-5	Hose	HC30, SC30 and UC30 models
16	F609694	Pump Drain Trap Mounting Bracket	
17	F150443	Plug	
18	F200213	Hose Clamp	No. 40
19	F606192-5	Tubing	
20	F430310	Washer	
21	F200217	Hose Clamp	
22	F630326	Pump Drain Trap Assembly	Includes items 17-21

Water Supply Hose and Filter (Optional)

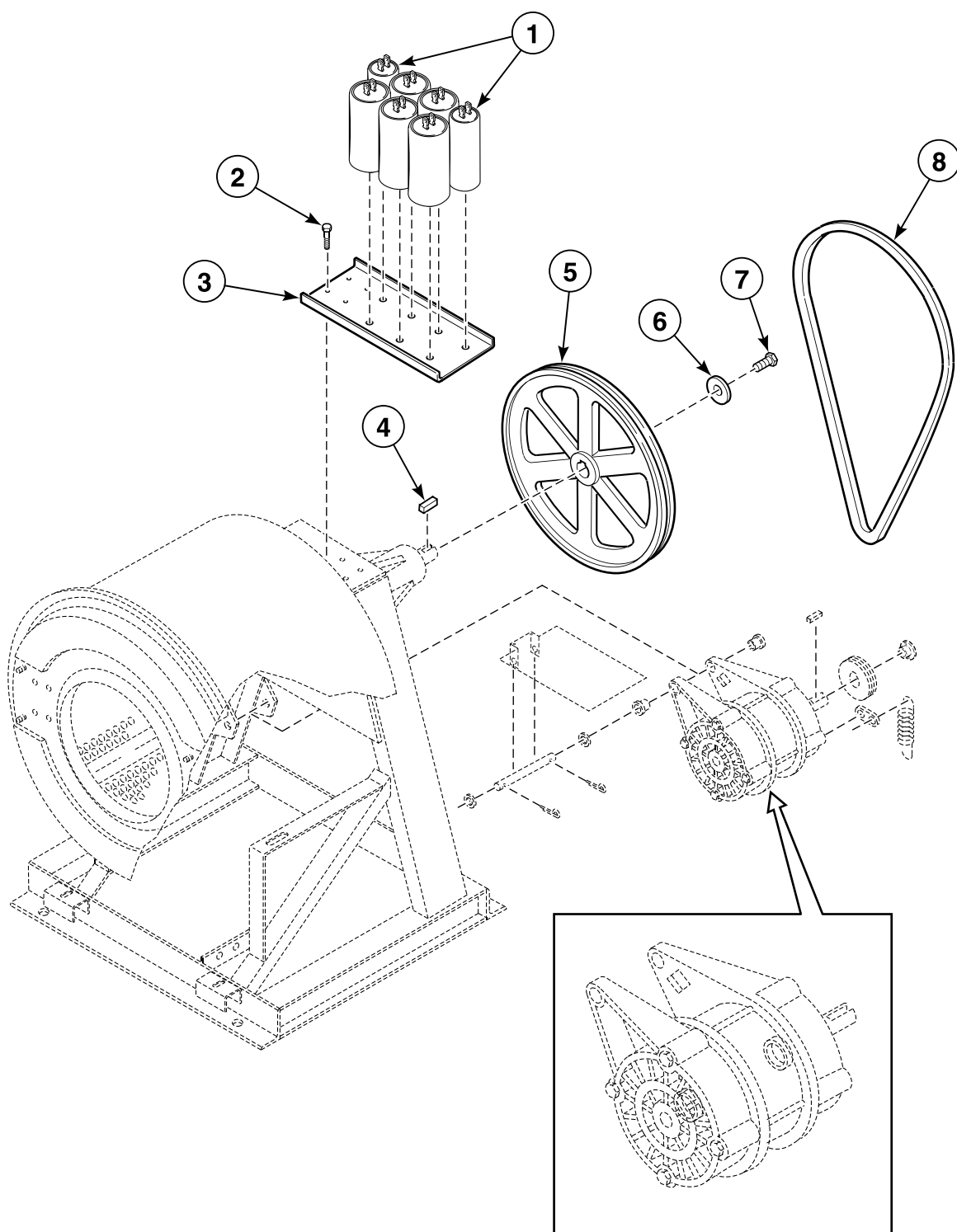


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Water Supply Hose and Filter (Optional)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F270306	Filter	Hose thread
	F270305	Filter	Metric thread
2	20290	Washer	
3	F270406	Replacement Filter	.11 mm
	F270405	Replacement Filter	.25 mm
4	F270407	Filter Housing Cap Gasket	
5	F270300	Filter Screen	
6	F200116	Water Hose	3/8 inch; Hose thread
	F200164	Water Hose	3/4 inch; Hose thread
	F200165	Water Hose	3/8 inch; Metric thread
	F200166	Water Hose	3/4 inch; Metric thread

Motor, Pulley and Belt Assembly - 20, 25 and 30 Pound Capacity Machines (Drawing 1 of 3)

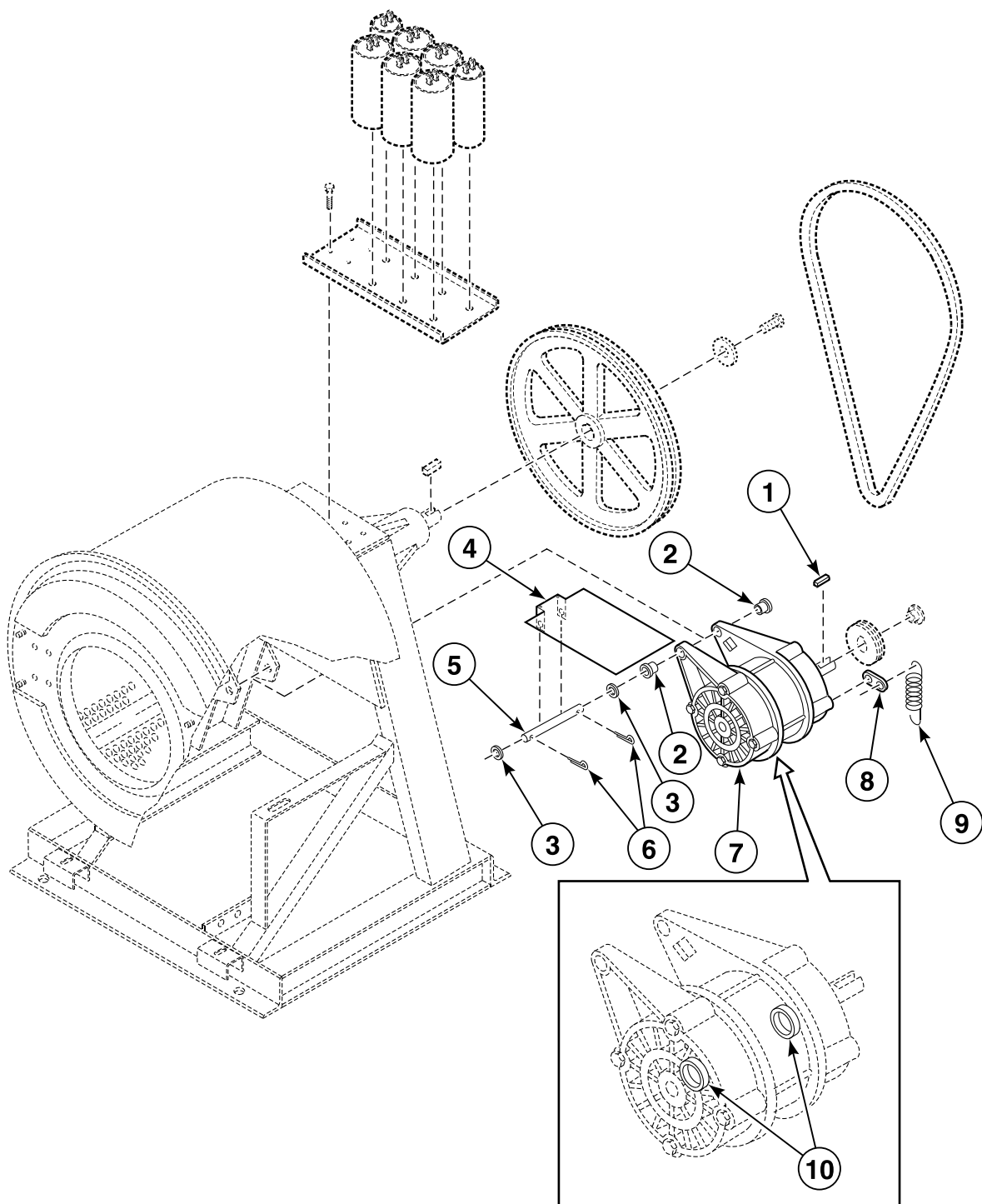


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Motor, Pulley and Belt Assembly - 20, 25 and 30 Pound Capacity Machines (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F370230	Capacitor	10 Microfarad; 1 Phase models; HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 E-voltage models, 2 required; HC20, SC20 and UC20 Y-voltage models, 1 required; HC25, HC30, SC25, SC30 and UC30 Y-voltage models, 2 required
	F370224	Capacitor	20 Microfarad; 1 Phase models; HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 E-voltage models, 3 required; HC25, HC30, SC25, SC30 and UC30 Y-voltage models, 3 required
	F370223	Capacitor	25 Microfarad; 1 Phase models; HC20, SC20 and UC20 Y-voltage models, 1 required
	F370222	Capacitor	50 Microfarad; 1 Phase models; HC20, SC20 and UC20 Y-voltage models, 1 required
	F370221	Capacitor	100 Microfarad; 1 Phase models; HC20, SC20 and UC20 B-voltage models, 2 required; HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 E-voltage models, 2 required
	F370220	Capacitor	130 Microfarad; 1 Phase models; HC20, SC20 and UC20 B-voltage models, 1 required; HC25, HC30, SC25, SC30 and UC30 Y-voltage models, 1 required
2	F430108	Screw	
3	F602732	Capacitor Bracket	HC20, SC20 and UC20 models
	F200033500	Capacitor Mounting Bracket	HC25, HC30, SC25, SC30 and UC30
4	F430801	Key	
5	F280168	Pulley	HC20, HC25, SC20, SC25 and UC20 models
	F280172	Sheave Pulley	HC30, SC30 and UC30 models
6	F0431159-00	Washer	
7	F430927	Screw	
8	F280343	Belt	HC20, SC20 and UC20 C, D and J-voltage models; 3V-730
	F0280380-00	Belt	HC20, SC20 and UC20 E-voltage models; 3V-720; Replaces F280343 Belt
	F280337	Belt	HC20, SC20 and UC20 B, F, H, O and Y-voltage models; 3V-710
	F280343	Belt	HC20, SC20 and UC20 F and H-voltage models with heat; 3V-730; Replaces F280337 Belt
	F280337	Belt	HC25 and SC25 C, D, F, H, J, O and Y-voltage models; 3V-710
	F0280380-00	Belt	HC25 and SC25 E-voltage models; 3V-720; Replaces F280337 Belt
	F280321	Belt	HC30, SC30 and UC30 models; 3V-800

Motor, Pulley and Belt Assembly - 20, 25 and 30 Pound Capacity Machines (Drawing 2 of 3)

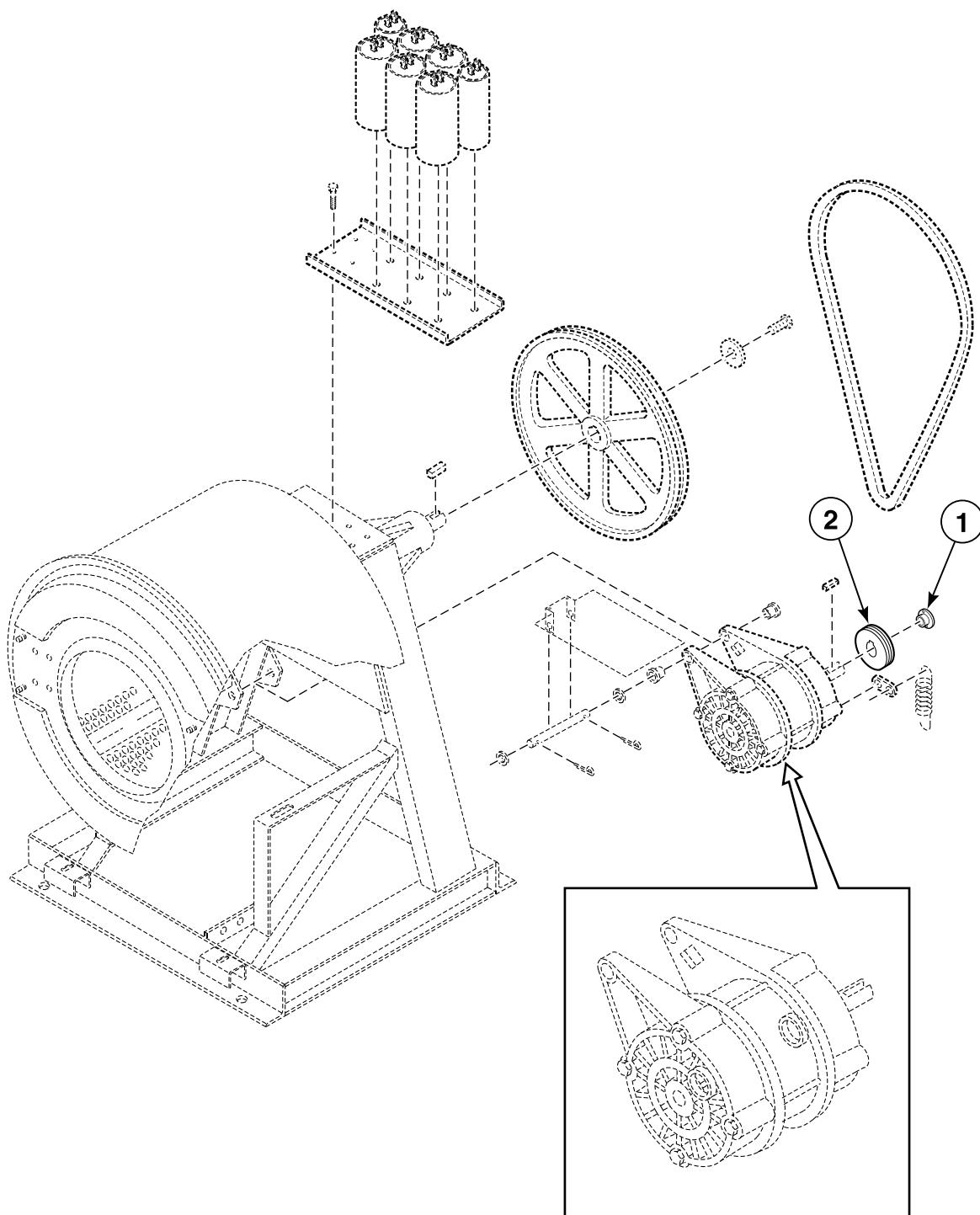


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Motor, Pulley and Belt Assembly - 20, 25 and 30 Pound Capacity Machines (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430802	Key	
2	F200186100	Motor Support Bushing	
3	F430325	Washer	
4	F200216900	Motor Drip Shield	
5	F602844	Motor Support Rod	
6	F430401	Cotter Pin	
7	F022039600	Motor	HC20, SC20 and UC20 D and J-voltage models; Replaces F220350 Motor; Order F280427 Pulley and F280430 Bushing when replacing F220350 Motor
	F022032500	Motor	HC20, SC20 and UC20 C, F and H-voltage models with or without heat
	F220125	Motor	HC20, SC20 and UC20 E-voltage models; Replaces F220117 Motor and F220130 Motor; Order F280427 Pulley and F280298 Pulley Bushing when replacing either F220117 Motor or F220130 Motor
	F022039600	Motor	HC20, SC20 and UC20 O-voltage models; Replaces F220320 Motor; Order F280170 Pulley when replacing F220320 Motor
	F220110	Motor	HC20, SC20 and UC20 B-voltage models
	F220352	Motor	HC20, SC20 and UC20 D-voltage models
	F022012800	Motor	HC20, SC20 and UC20 Y-voltage models
	F022038800	Motor	HC25 and SC25 C, F and H-voltage models
	F220389	Motor	HC25 and SC25 J, D and U-voltage models
	F220125	Motor	HC25 and SC25 E-voltage models
	F022038700	Motor	HC25 and SC25 O-voltage models
	F022012400	Motor	HC25 and SC25 Y-voltage models
	F022038800	Motor	HC25 and SC25 C, F and H-voltage models
	F220389	Motor	HC30, SC30 and UC30 D, J and U-voltage models
	F220125	Motor	HC30, SC30 and UC30 E-voltage models
	F022038700	Motor	HC30, SC30 and UC30 O-voltage models
	F022012400	Motor	HC30, SC30 and UC30 Y-voltage models
8	F601515	Clip	Elmo only
9	F310124	Extension Spring	
10	M400592	Ball Bearing	

Motor, Pulley and Belt Assembly - 20, 25 and 30 Pound Capacity Machines (Drawing 3 of 3)

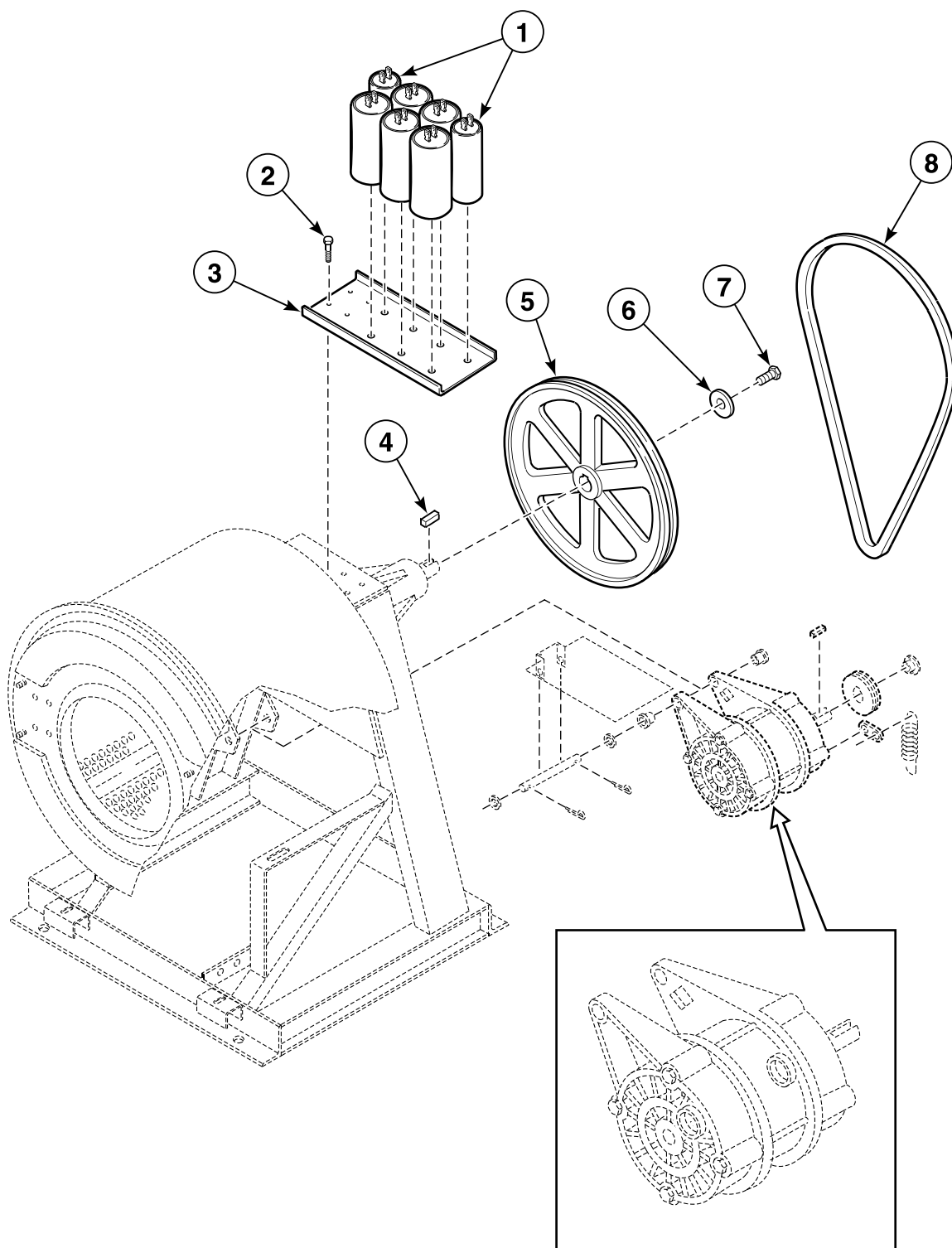


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Motor, Pulley and Belt Assembly - 20, 25 and 30 Pound Capacity Machines (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F280430	Bushing	HC20, SC20 and UC20 C, D and J-voltage models
	F280430	Bushing	HC20, SC20 and UC20 E-voltage models through 5/24/02
	F280298	Pulley Bushing	HC20, SC20 and UC20 E-voltage models starting 5/24/02
	F280298	Pulley Bushing	HC20, SC20 and UC20 B, F, H and O-voltage models; F and H-voltage models with heat
	F280430	Bushing	HC25 and SC25 C, D and J-voltage models
	F280298	Pulley Bushing	HC25 and SC25 E-voltage models; Replaces F280214 Motor Bushing
	F280298	Pulley Bushing	HC25 and SC25 Y-voltage models
	F280430	Bushing	HC30, SC30 and UC30 C and D-voltage models
	F280430	Bushing	HC30, SC30 and UC30 J-voltage models
	F280225	Bushing	HC30, SC30 and UC30 E-voltage models
2	F280427	Pulley	HC20, SC20 and UC20 C, D, E and J-voltage models; Replaces F280184 Pulley; Replacement of F280184 Pulley requires F280430 Bushing
	F280427	Pulley	HC20, SC20 and UC20 E-voltage models; Replaces F280184 Pulley and F280430 Bushing; Replacement of F280184 Pulley requires F280298 Pulley Bushing
	F280170	Pulley	HC20, SC20 and UC20 B, F, H, O and Y-voltage models
	F280170	Pulley	HC20, SC20 and UC20 F and H-voltage models with heat
	F280427	Pulley	HC25 and SC25 C, D and J-voltage models; Replaces F280184 Pulley; Replacement of F280184 Pulley requires F280430 Bushing; F280430 Bushing is used with F280427 Pulley
	F280427	Pulley	HC25 and SC25 E-voltage models; Replaces F280180 Pulley; Replacement of F280180 Pulley requires F280298 Pulley Bushing; F280298 Pulley Bushing is used with F280427 Pulley
	F280170	Pulley	HC25 and SC25 F, H and O-voltage models
	F280416	Pulley	HC25 and SC25 Y-voltage models; Replaces F280139 Pulley and F280298 Pulley Bushing; F280298 Pulley Bushing is used with F280416 Pulley
	F280418	Pulley	HC30, SC30 and UC30 C and D-voltage models; Replaces F280283 Pulley; Replacement of F280283 Pulley requires F280430 Bushing; F280430 Bushing is used with F280418 Pulley
	F280423	Pulley	HC30, SC30 and UC30 E-voltage models; F280225 Bushing is used with F280423 Pulley
	F280284	Pulley	HC30, SC30 and UC30 F, H and O-voltage models
	F280281	Motor Pulley	HC30, SC30 and UC30 Y-voltage models; Replaces F280198 Pulley

Motor, Pulley and Belt Assembly - 40, 50 and 60 Pound Capacity Machines (Drawing 1 of 2)

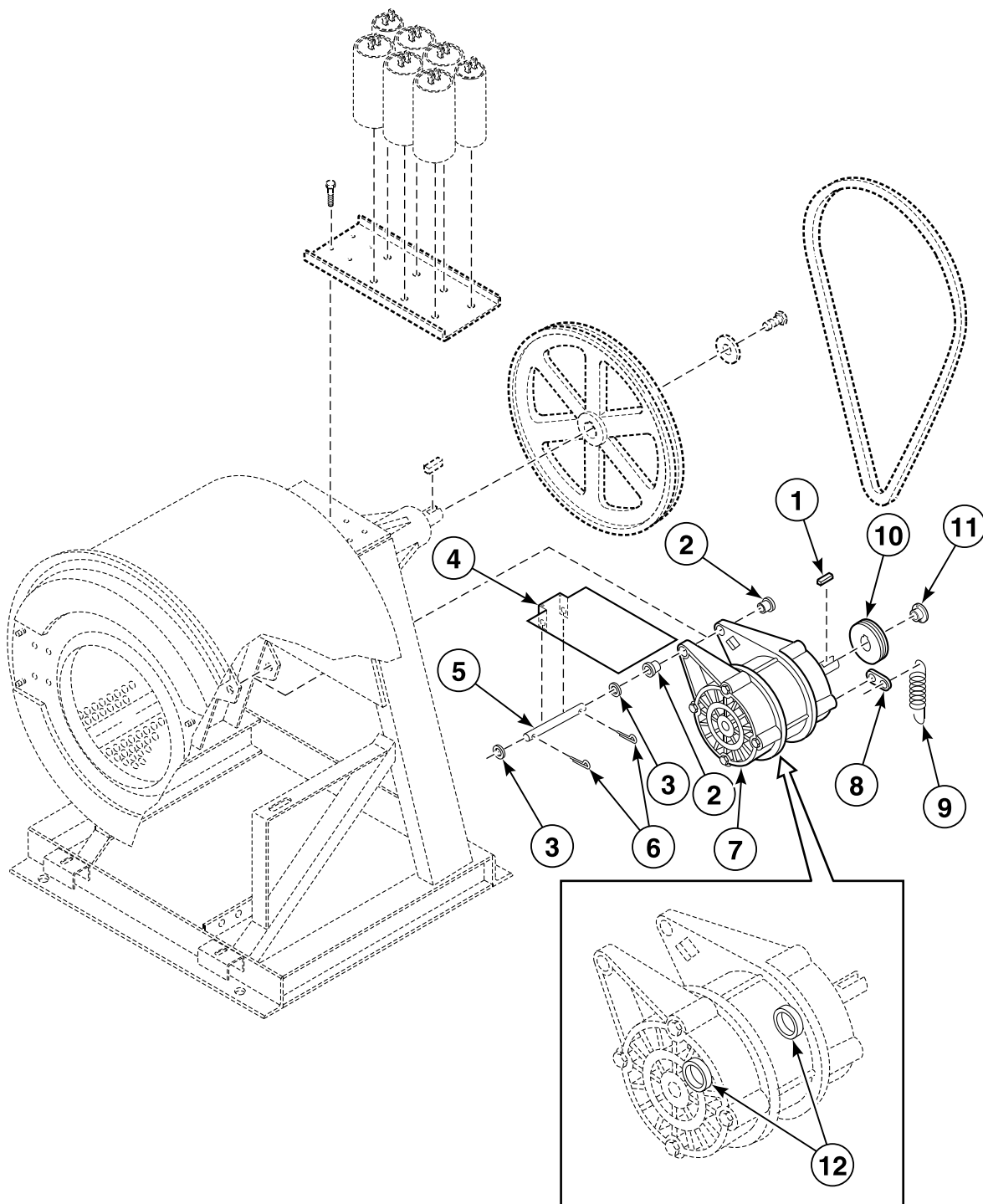


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Motor, Pulley and Belt Assembly - 40, 50 and 60 Pound Capacity Machines (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F370224	Capacitor	20 Microfarad; HC40, HC50, SC40, SC50, UC40 and UC50 Y-voltage models, 2 required
	F370222	Capacitor	50 Microfarad; HC40, HC50, SC40, SC50, UC40 and UC50 Y-voltage models, 2 required
	F370221	Capacitor	130 Microfarad; HC50, SC50 and UC50 Y-voltage models, 3 required
	F370218	Capacitor	160 Microfarad; HC40, SC40 and UC40 Y-voltage models, 2 required
2	F430108	Screw	
3	F200033500	Capacitor Mounting Bracket	
4	F430801	Key	
5	F280172	Sheave Pulley	HC40, SC40 and UC40 models
	F280173	Pulley	HC50, HC60, SC50, SC60, UC50 and UC60 models
6	F431115	Washer	
7	F430100	Screw	
8	F280341	Belt	HC40, SC40 and UC40 C, D and J-voltage models; 3V-850
	F280342	Belt	HC40, SC40 and UC40 F, H, K, O and Y-voltage models; 3V-830
	F280373	Belt	HC50, SC50 and UC50 C, D and J-voltage models; 3V-90.65; Replaces F280304 Belt in 50 Hz models
	F280304	Belt	HC50, SC50 and UC50 F, H, K, O and Y-voltage models; HC60, SC60 and UC60 F, H, K and O-voltage models; 3V-900

Motor, Pulley and Belt Assembly - 40, 50 and 60 Pound Capacity Machines (Drawing 2 of 2)

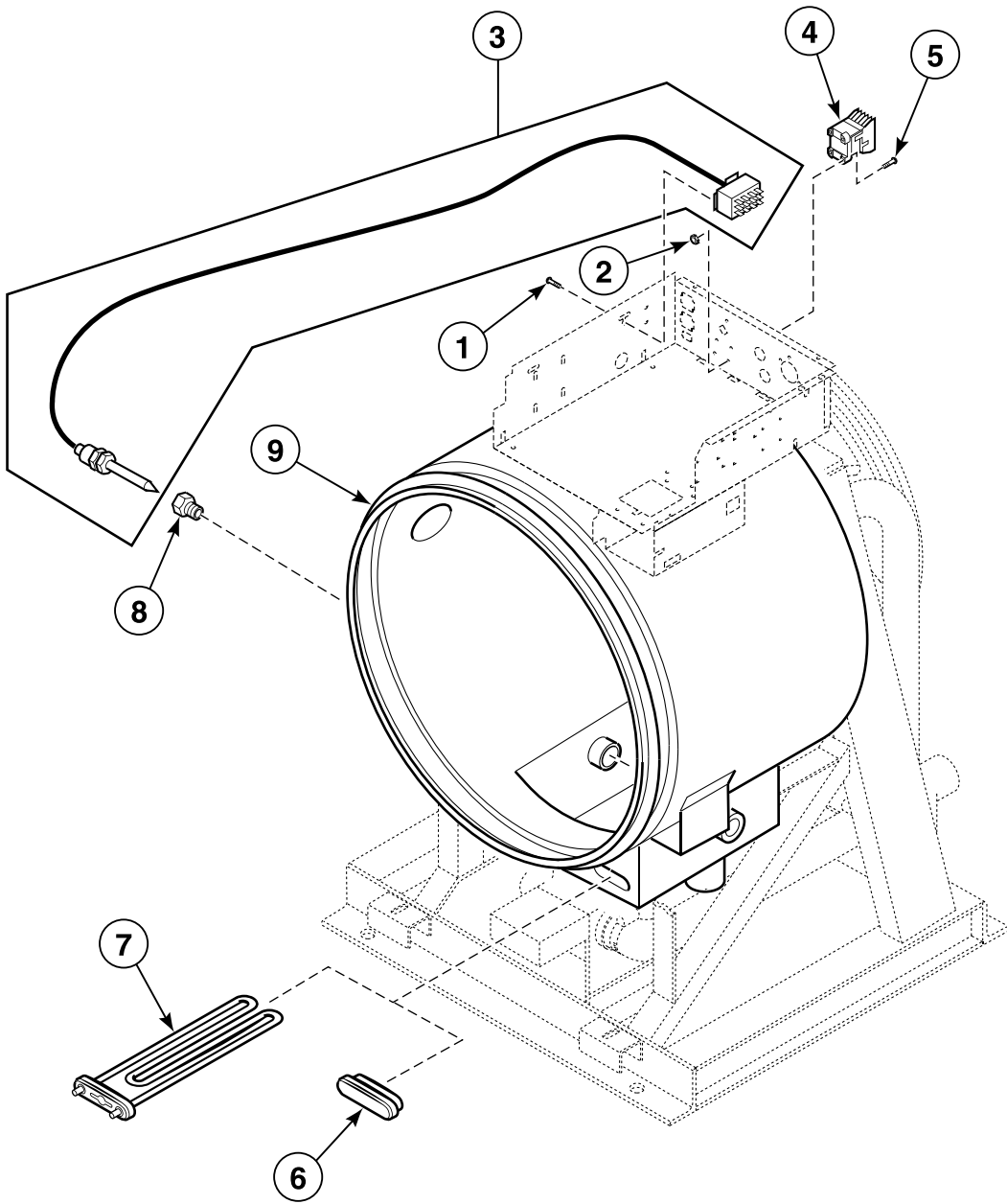


CHM2590P_F232189

Motor, Pulley and Belt Assembly - 40, 50 and 60 Pound Capacity Machines (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430802	Key	
2	F200186100	Motor Support Bushing	
3	F430325	Washer	
4	F200216900	Motor Drip Shield	HC40, SC40 and UC40 all voltages except for Y-voltage models
	F200280700	Motor Drip Shield	HC40, SC40 and UC40 Y-voltage models; HC50, HC60, SC50, SC60, UC50 and UC60 models
5	F603059	Motor Support Rod	HC40, SC40 and UC40 models
	F603897	Motor Support Rod	HC50, HC60, SC50, SC60, UC50 and UC60 models
6	F430401	Cotter Pin	
7	F0220326-00	Motor	HC40, SC40 and UC40 C and F-voltage models
	F220353	Motor	HC40, SC40 and UC40 D-voltage models
	F0220321-00	Motor	HC40, SC40 and UC40 J and O-voltage models
	F220354	Motor	HC50, HC60, SC50, SC60, UC50 and UC60 D-voltage models
	F0220322-00	Motor	HC50, HC60, SC50, SC60, UC50 and UC60 J-voltage models; Replaces F220354 Motor
	F220327	Motor	HC50, HC60, SC50, SC60, UC50 and UC60 C, F and H-voltage models
	F0220322-00	Motor	HC50, HC60, SC50, SC60, UC50 and UC60 O-voltage models
	F0220120-01	Motor	HC50, SC50 and UC50 Y-voltage models
8	F601515	Clip	Elmo only
9	F310124	Extension Spring	
10	F280105	Pulley	HC40, SC40 and UC40 C, D and J-voltage models; Replaces F280185 Motor Pulley; F280225 Bushing is used with F280105 Pulley
	F0280385-00	Pulley	HC40, SC40 and UC40 F, H, O and Y-voltage models
	F280422	Pulley	HC50, HC60, SC50, SC60, UC50 and UC60 C, D and J-voltage models; Replaces F280186 Pulley; F280225 Bushing is used with F280422 Pulley
	F280177	Motor Pulley	HC50, HC60, SC50, SC60, UC50 and UC60 F, H, O and Y-voltage models
11	F280225	Bushing	HC40, HC50, HC60, SC40, SC50, SC60, UC40, UC50 and UC60 C, D and J-voltage models
12	F100124	Motor Bearing	

Electric Heat Option

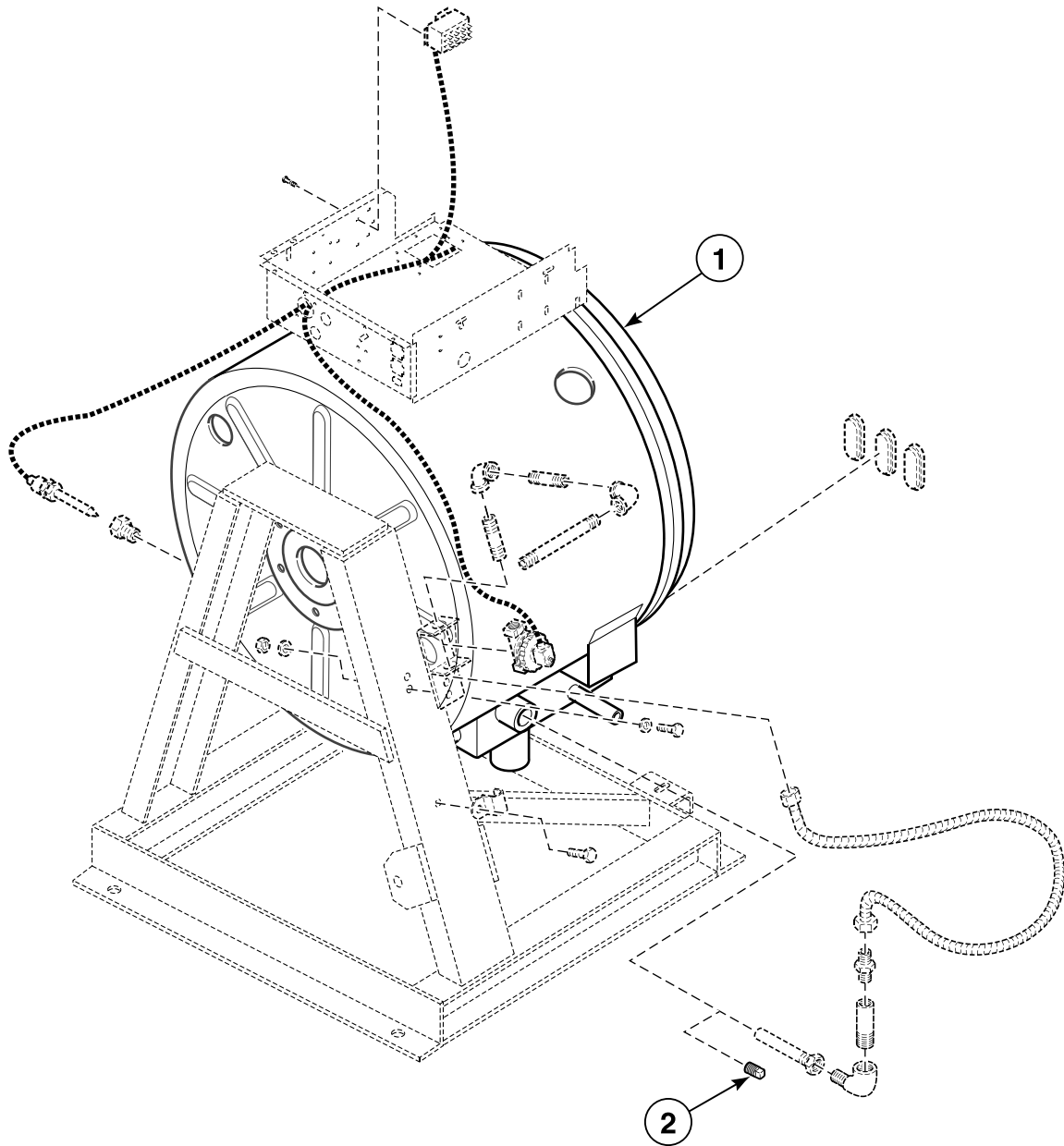


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Electric Heat Option

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430948	Screw	
2	F430231	Nut	
3	F290111	Thermostat	Includes temperature probe
4	F330175	Contactor	HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 F, H and O-voltage 120 Volt models
	F330177	Contactor	HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 F, H and O-voltage 220 Volt models
	F330177	Contactor	HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 C, D and J-voltage models
	F330188	Contactor	HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 E-voltage models
	F330187	Contactor	HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 Y-voltage 120 Volt models
	F330188	Contactor	HC20, HC25, HC30, SC20, SC25, SC30, UC20 and UC30 Y-voltage 220 Volt models
	F330179	Contactor	HC40, SC40 and UC40 C-voltage models
	F330177	Contactor	HC40, SC40 and UC40 D and J-voltage models
	F330178	Contactor	HC40, SC40 and UC40 F and H-voltage 120 Volt models
	F330179	Contactor	HC40, SC40 and UC40 F and H-voltage 220 Volt models
	F330180	Contactor	HC40, SC40 and UC40 O-voltage 120 Volt models
	F330182	Contactor	HC40, SC40 and UC40 O-voltage 220 Volt models
	F330188	Contactor	HC50, HC60, SC50, SC60, UC50 and UC60 C, D and J-voltage models
	F330180	Contactor	HC50, HC60, SC50, SC60, UC50 and UC60 F-voltage 120 Volt models
	F330182	Contactor	HC60, SC60 and UC60 F-voltage 220 Volt models
	F330187	Contactor	HC50, HC60, SC50, SC60, UC50 and UC60 H and O-voltage 120 Volt models
	F330188	Contactor	HC60, SC60 and UC60 H and O-voltage 220 Volt models
5	F430916	Screw	
6	F360202	Heating Element Plug	
7	F360206	Heating Element	HC20, SC20 and UC20 E-voltage models
	F0360210-00	Heating Element	HC40, SC40 and UC40 models; 3 required
	F360205	Heating Element	2.6kW; All other models
8	F421962	Nut	
9	F0637054-00	Shell Weldment	HC20, SC20 and UC20 models; Heat option; E-voltage models
	F0636601-00	Shell Weldment	HC20, SC20 and UC20 models; Heat option; All other models
	F0636700-00	Shell Weldment	HC25 and SC25 models; Heat option
	F0636704-00	Shell Weldment	HC30, SC30 and UC30 models; Heat option
	F0635980-00	Shell Weldment	HC40, SC40 and UC40 models through 1/25/05; Heat option
	F200199700	Shell Weldment	HC40, SC40 and UC40 models starting 1/26/05; Heat option
	F0636747-00	Shell Weldment	HC50, SC50 and UC50 models; Heat option
	F0637661-00	Shell Weldment	HC60, SC60 and UC60 models; Heat option

Steam Heat Assembly (Drawing 1 of 2)



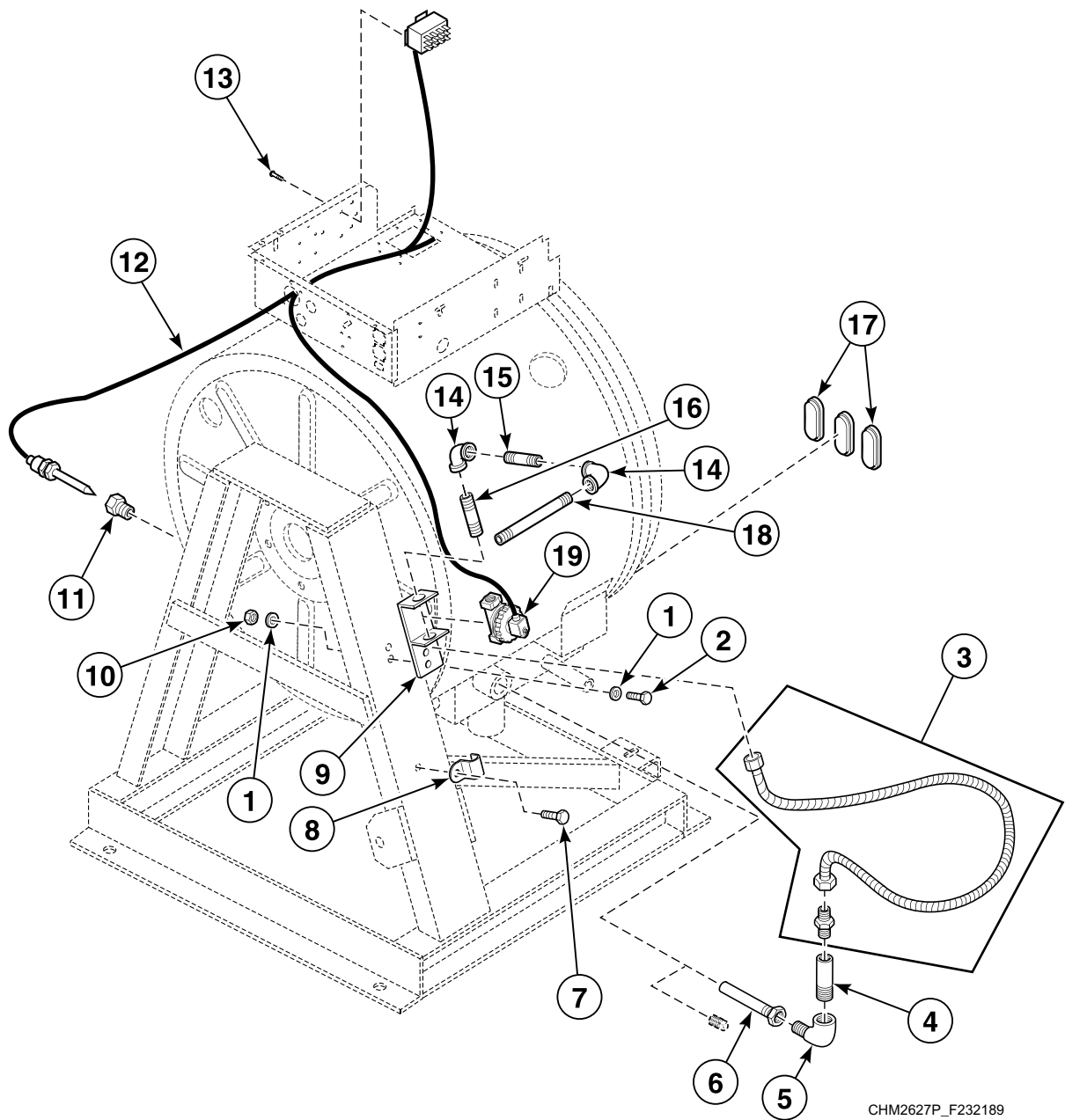
CHM2626P_F232189

Steam Heat Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0637054-00	Shell Weldment	HC20, SC20 and UC20 models; Heat option; E-voltage models
	F0636601-00	Shell Weldment	HC20, SC20 and UC20 models; Heat option; All other models
	F0636700-00	Shell Weldment	HC25 and SC25 models; Heat option
	F0636704-00	Shell Weldment	HC30, SC30 and UC30 models; Heat option
	N/A	Shell Weldment	HC40, SC40 and UC40 models through 1/25/05; Heat option
	F200195401	Shell Weldment	HC40, SC40 and UC40 models starting 1/26/05; Heat option
	F0636747-00	Shell Weldment	HC50, SC50 and UC50 models; Heat option
	F0637661-00	Shell Weldment	HC60, SC60 and UC60 models; Heat option
2	F200202600	Plug	

N/A = Part no longer available

Steam Heat Assembly (Drawing 2 of 2)



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Steam Heat Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430317	Washer	
2	F430108	Screw	
3	F200153	Steam Hose	HC40, SC40 and UC40 Y-voltage models
	F200154	Steam Hose	All other models
4	F420707	Nipple	HC40, SC40 and UC40 Y-voltage models
5	70079601	Elbow	HC40, SC40 and UC40 Y-voltage models
6	F603131	Steam Injection Tube Assembly	
7	F430115	Screw	
8	F140601	Cable Strap	
9	F601186	Steam Bracket Assembly	
10	F430215	Nut	
11	F421962	Nut	
12	F290111	Thermostat	
13	F430948	Screw	
14	70079601	Elbow	
15	F420708	Nipple	
16	F420707	Nipple	
17	F360202	Heating Element Plug	
18	70214101	Pipe Nipple	
19	F380786	Steam Valve	120 Volt
	F380787	Steam Valve	220 Volt

[illegible]

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